

Aug 8, 2025

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# BlueSky R&D

**Cristián Peña**



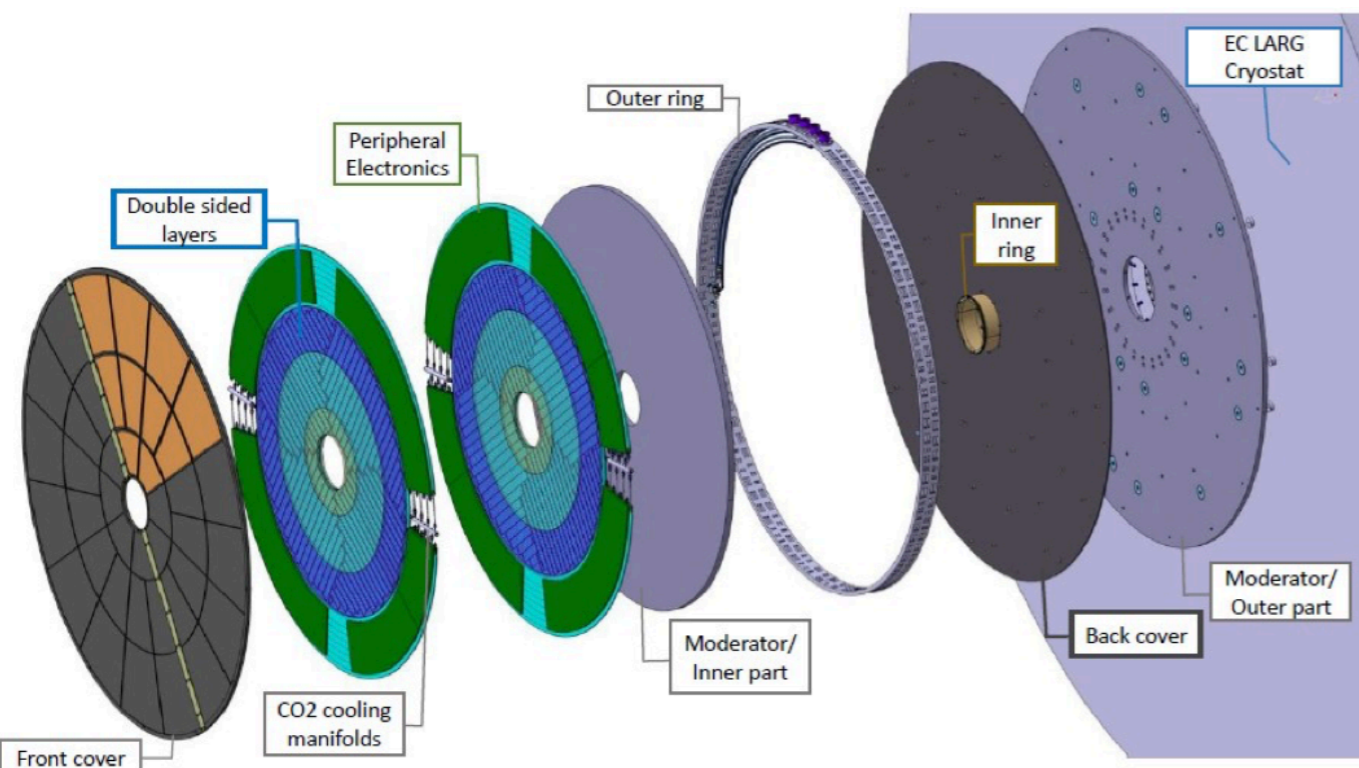
U.S. DEPARTMENT  
of **ENERGY**

Fermi National Accelerator Laboratory is managed by  
FermiForward for the U.S. Department of Energy Office of Science

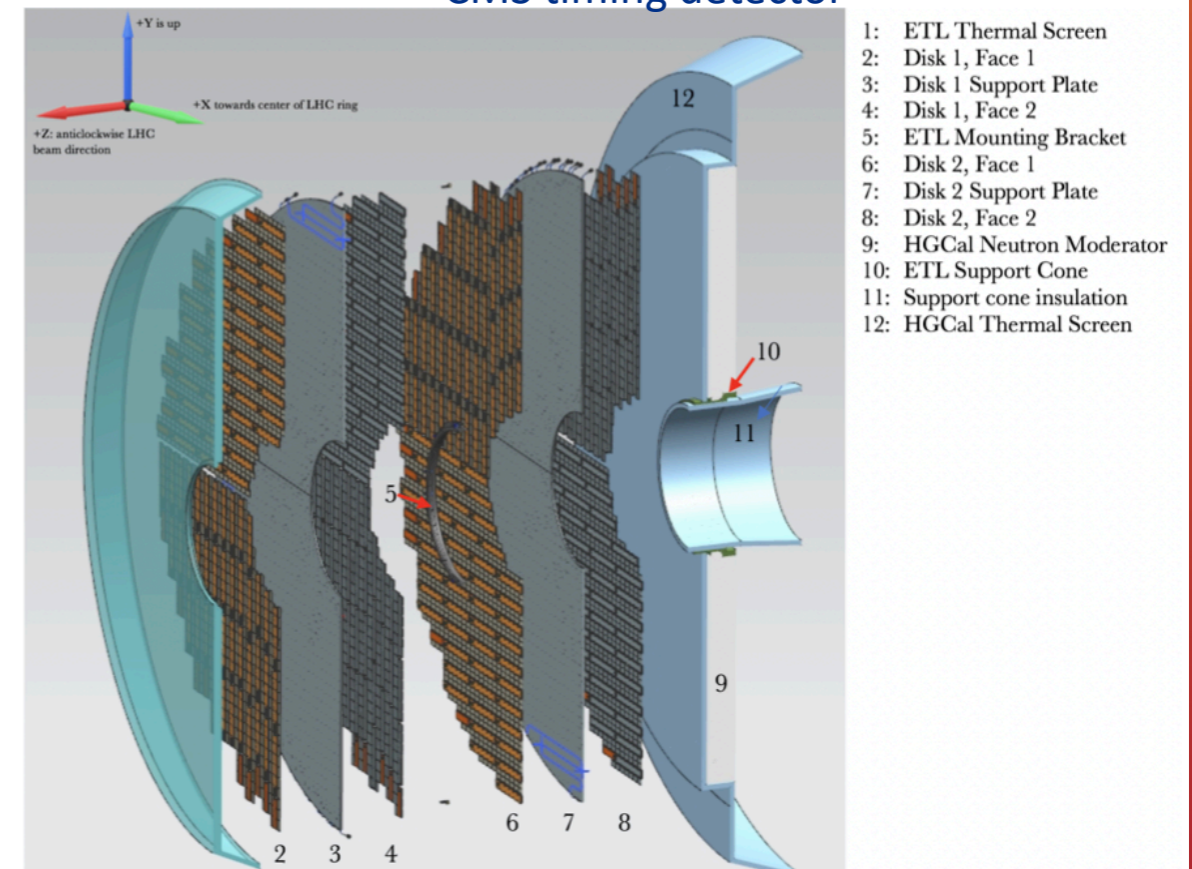
# Next Generation Particle Detectors

- Collider experiments measure very well
  - Position, charge and energy of particles
- CMS and ATLAS are building first-generation of **4D-detectors**
  - **Next-gen detectors** will have high granularity **time domain information**
  - At the tracker, calorimeter, muon detectors, and L1 trigger
- **Future detectors** moving towards full **5D Particle Flow**
  - Active R&D to achieve required performance for future experiment

ATLAS timing detector



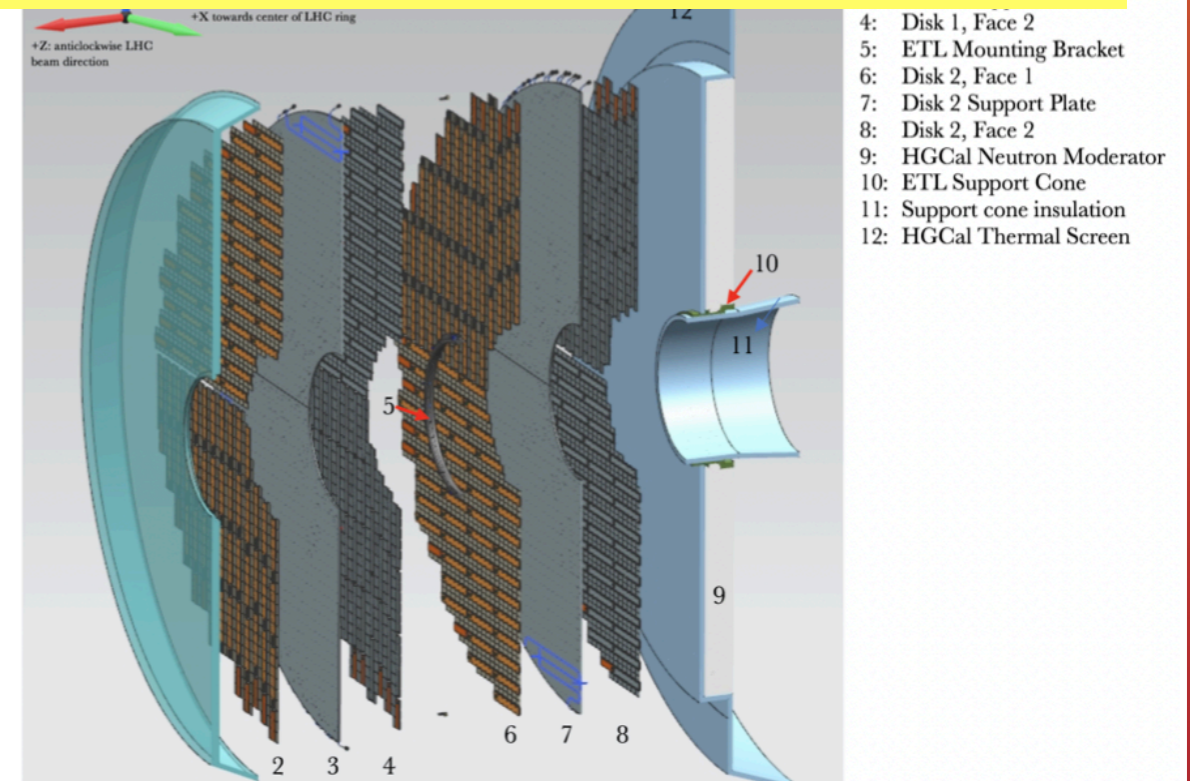
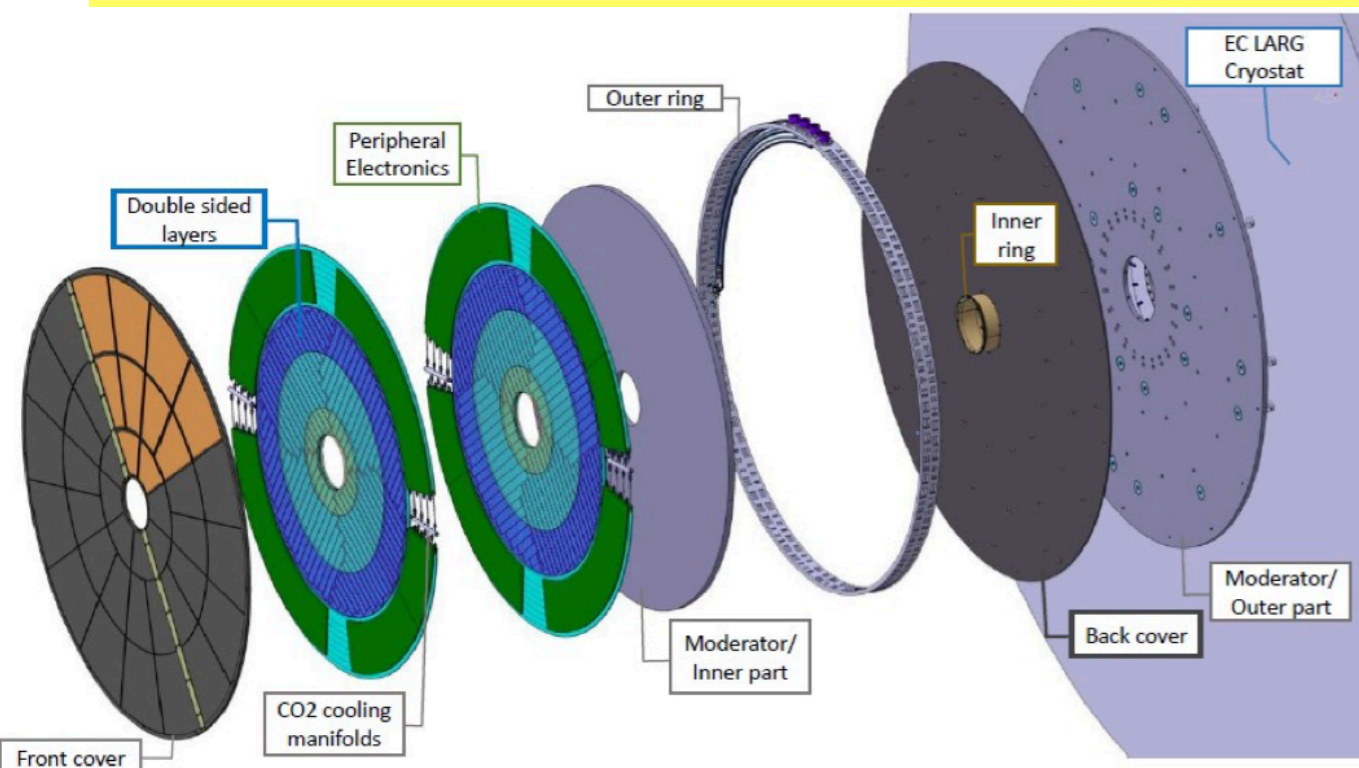
CMS timing detector



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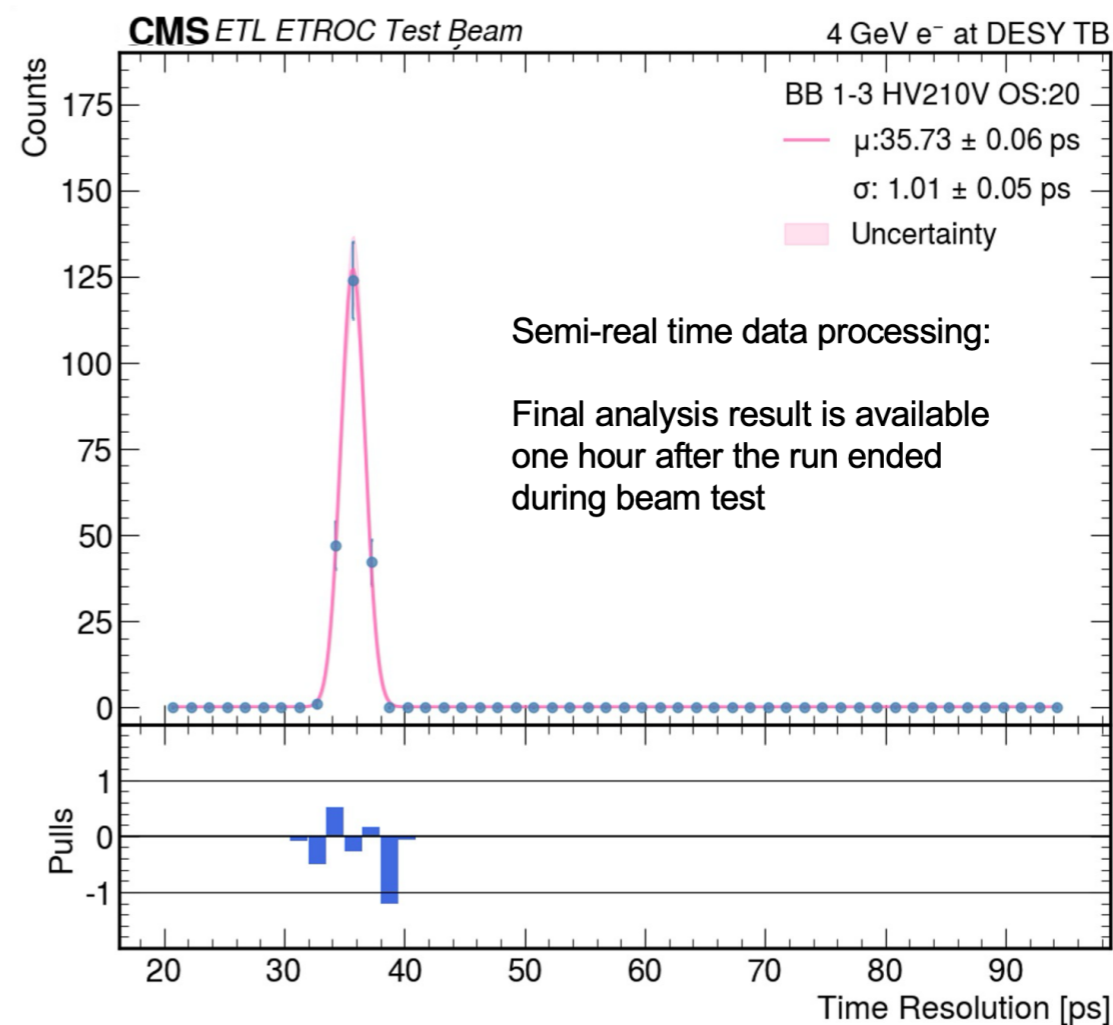
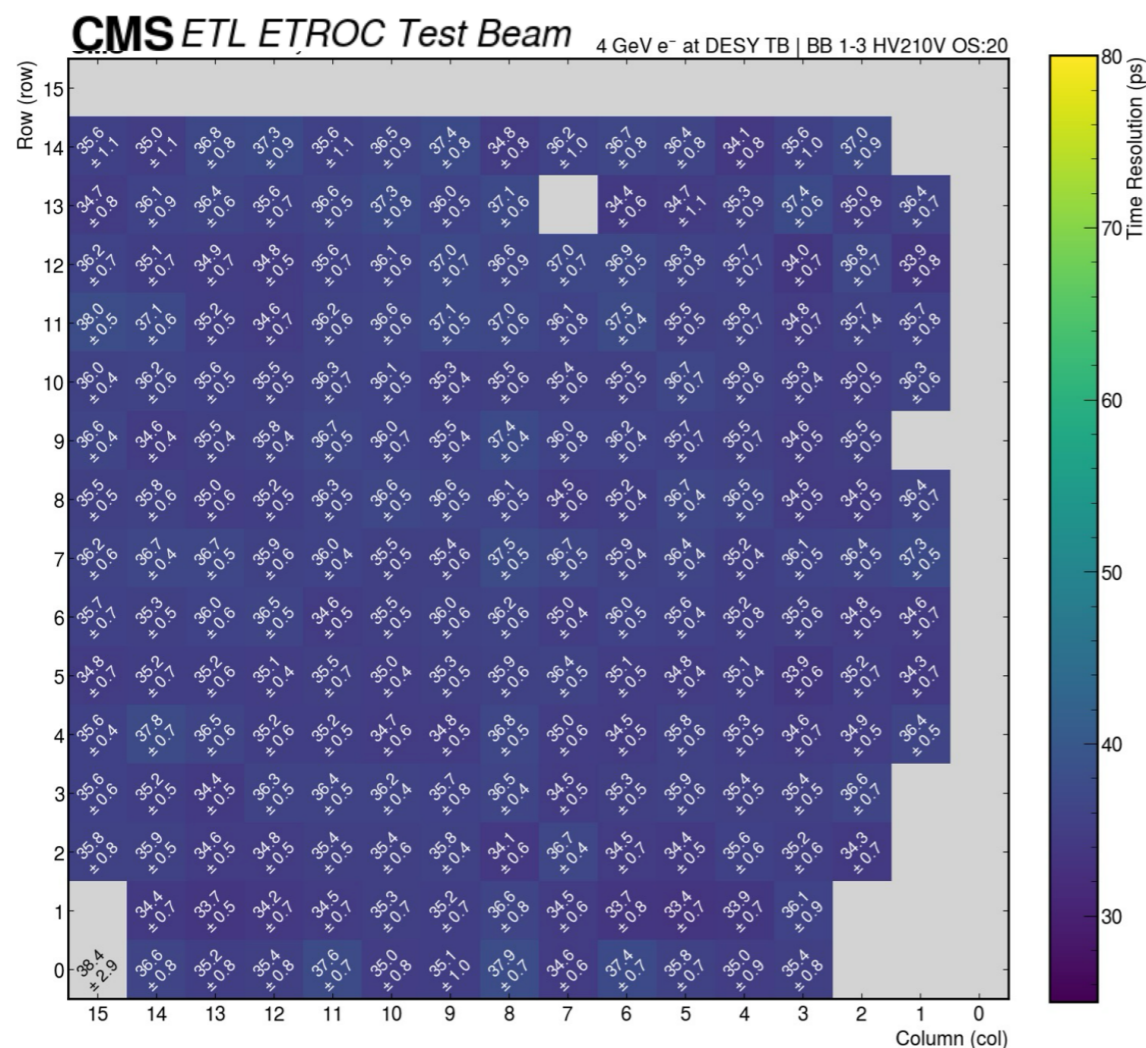
**BlueSky R&D on Sensors, ASICs, front-end electronics and early adoption of emerging technologies is key**



# Current LGAD Sensor Performance in System

- Developments for the LHC applications are now frozen
  - Current activities focused to scale up the production with high yields and QA/QC
- Excellent performance achieved for CMS/ATLAS applications

From T. Liu  
@ TWEPP24



**First large area precision timing detectors**

See Detectors and Instrumentation R&D parallel  
A. Apresyan, J. Ott, M. Safdari\* (PT)

# Timing Detectors Today

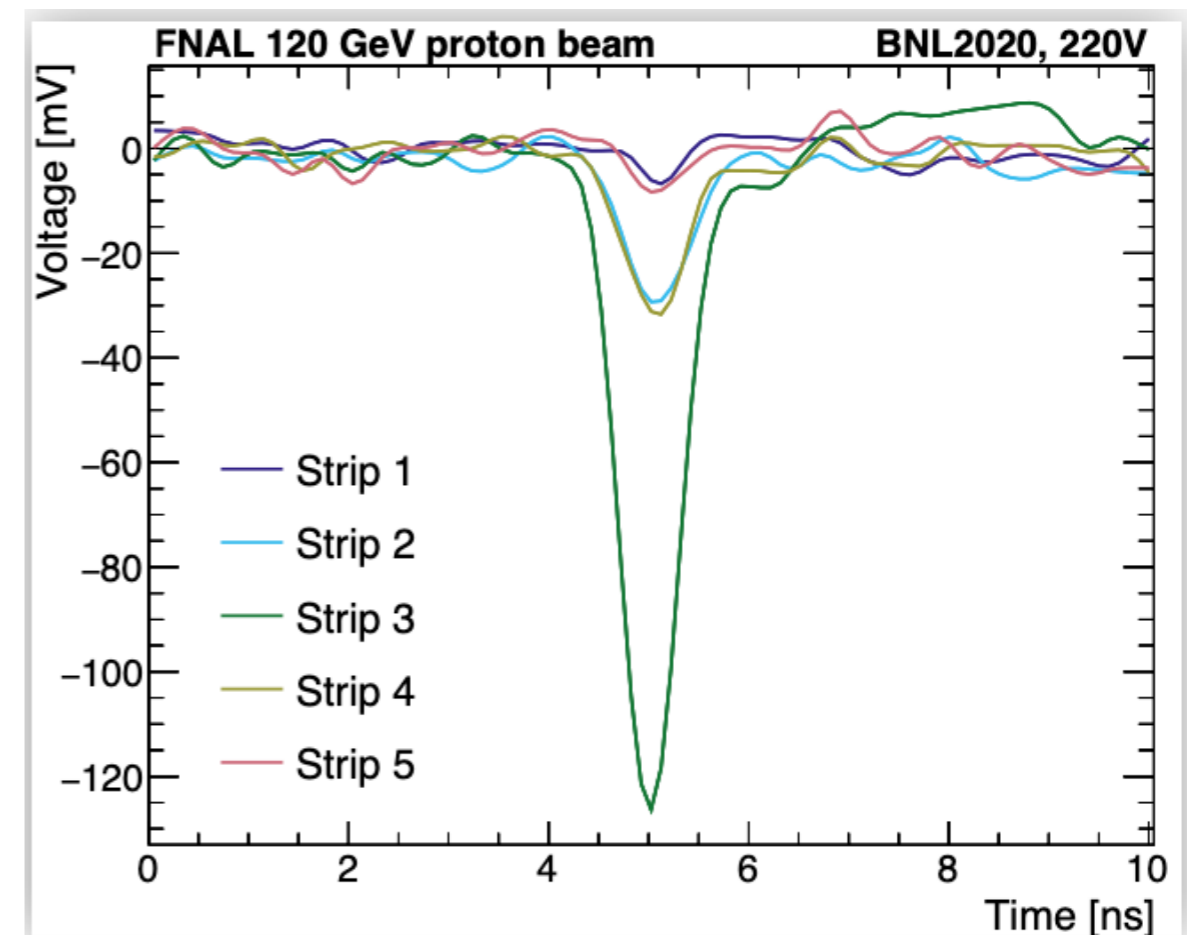
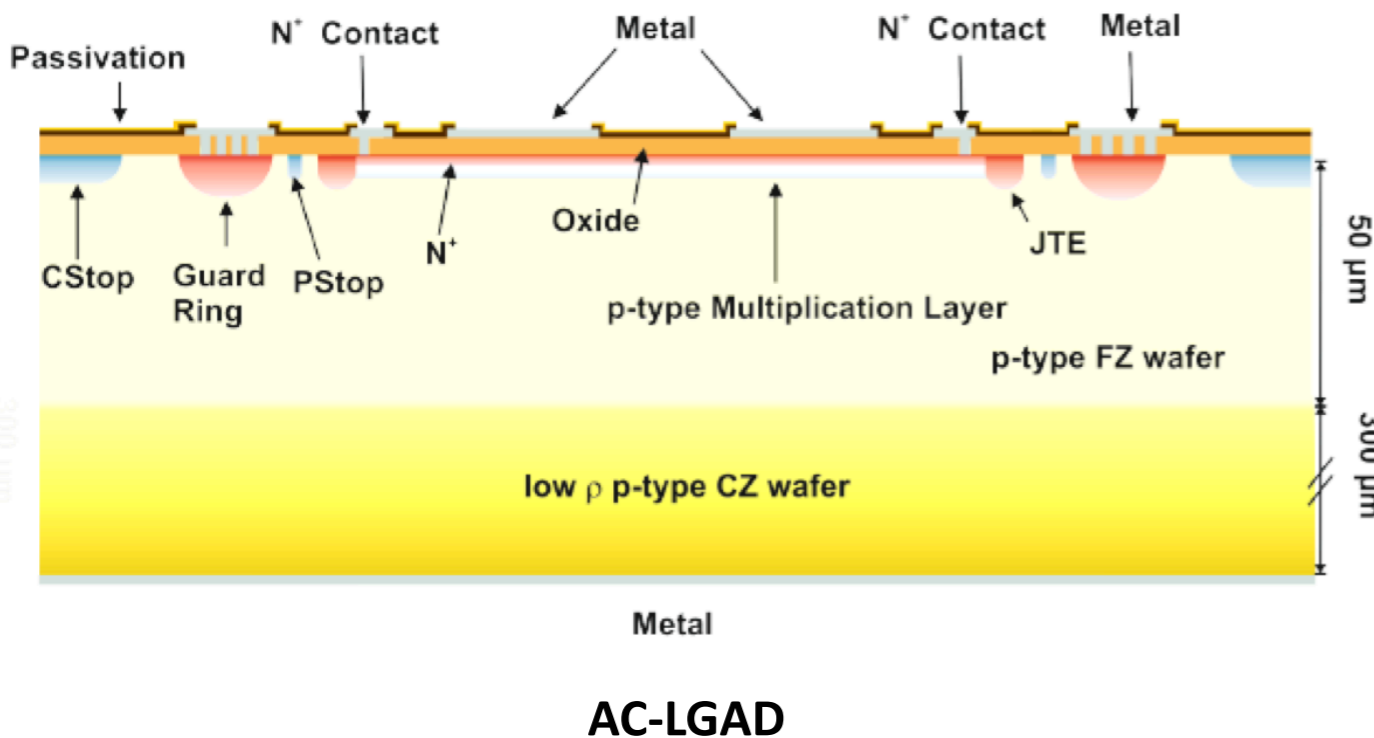


- Located at Lab D at SiDet in Fermilab
  - Configured to produce 12 modules per batch

**Large scale production imminent**

# AC-Coupled LGADS (AC-LGADs)

- Improve 4D-trackers to achieve 100% fill factor, and high position resolution
- An evolution of DC-LGADs
  - Excellent time resolution achieved across full sensor surface
  - Charge sharing enables excellent position resolution without fine pixelation



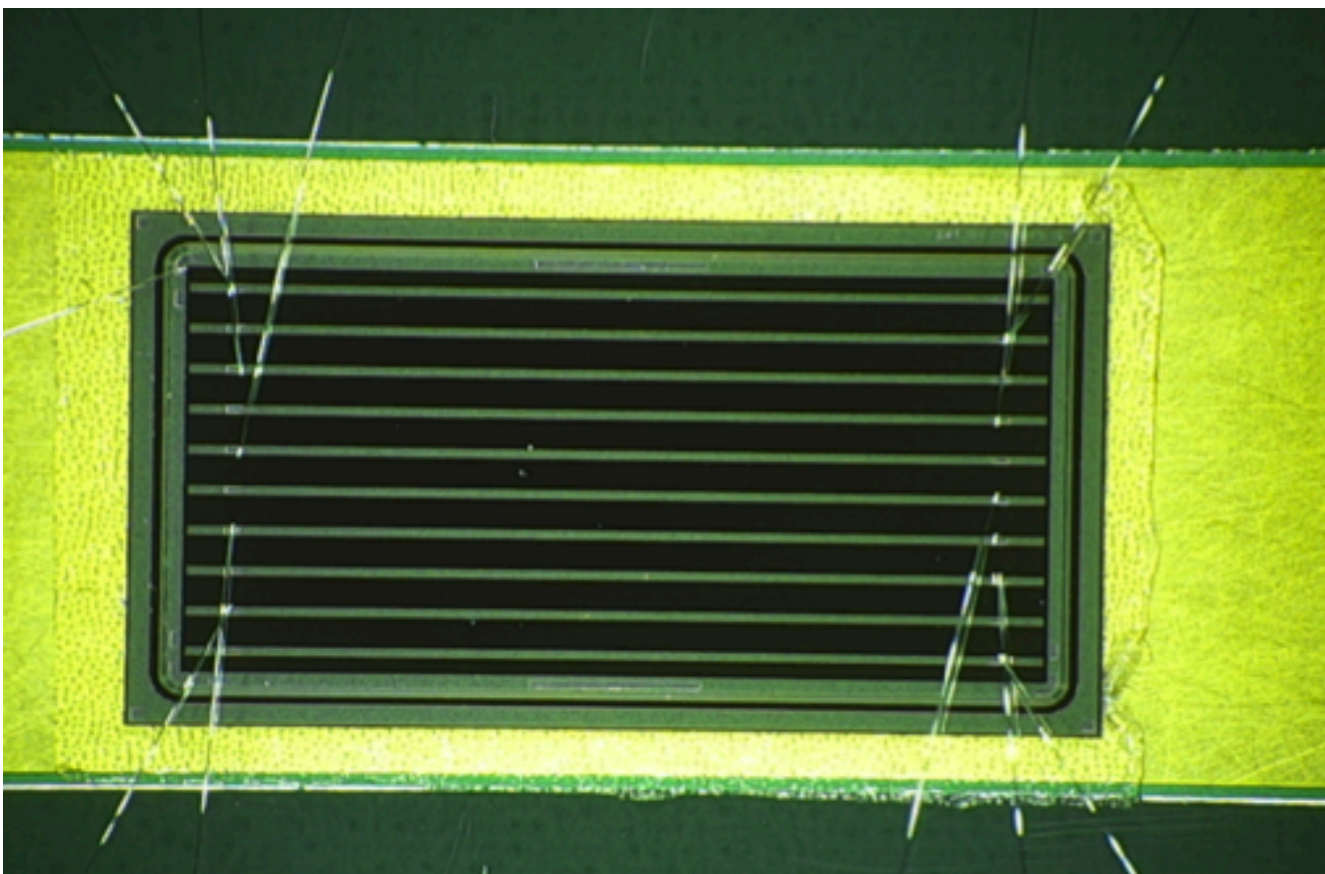
More details in A. Apresyan's talk

Signal sharing allows for improved position resolution

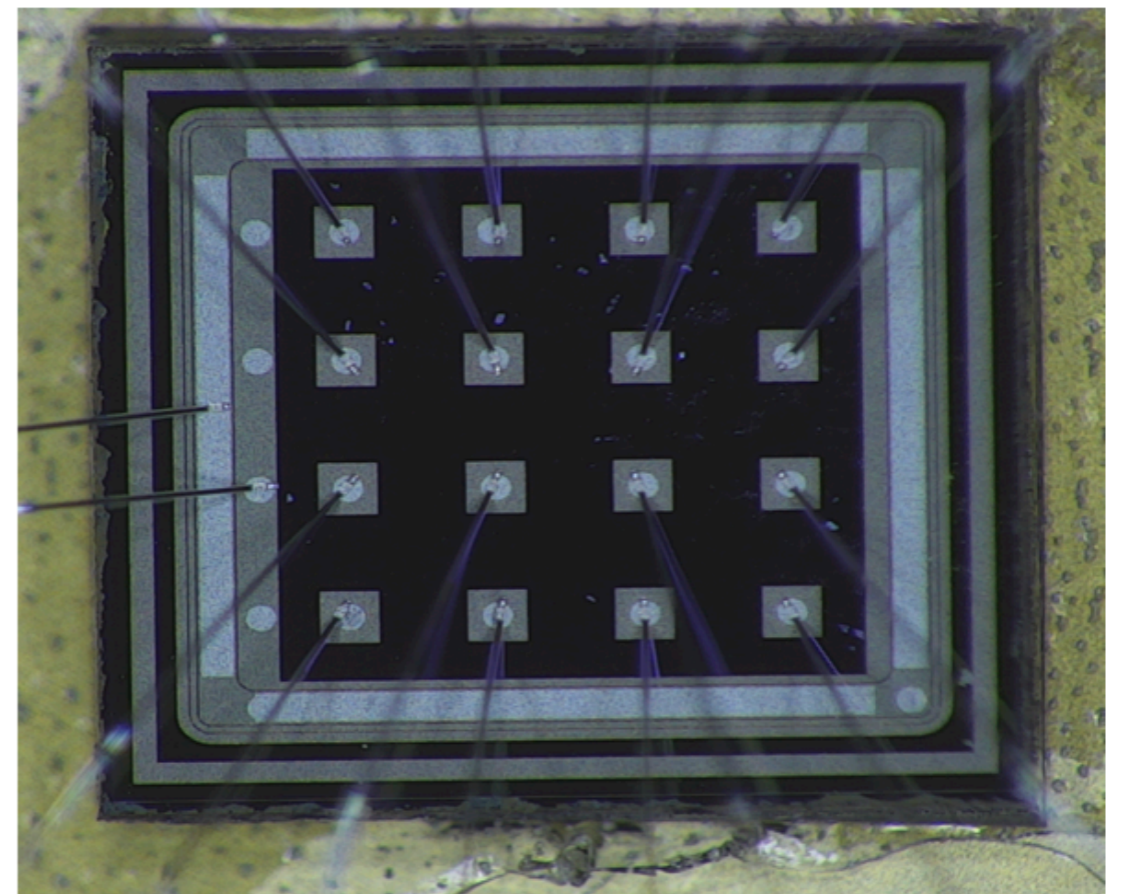
# Sensor R&D and Optimization

- Several rounds manufactured over the last few years
  - R&D from developments for HL-LHC, synergies between HEP and NP
  - Optimize position resolution, timing resolution, fill-factor, ...
- Extensive characterization and design studies

*JINST 17 (2022) P05001*



Photographs of some of the HPK AC-LGAD strip devices tested in this campaign

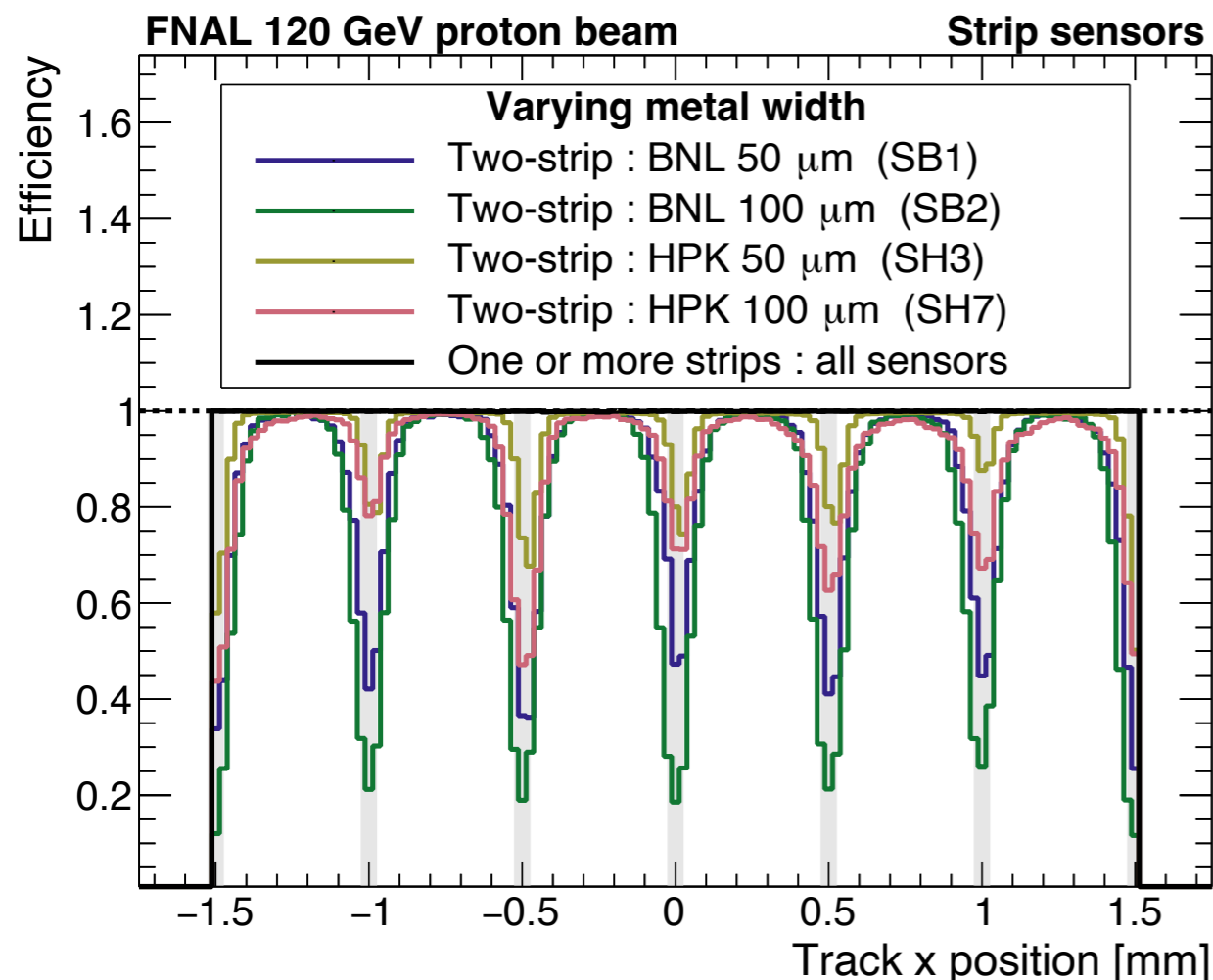


Photographs of the BNL AC-LGAD pixel devices tested in this campaign

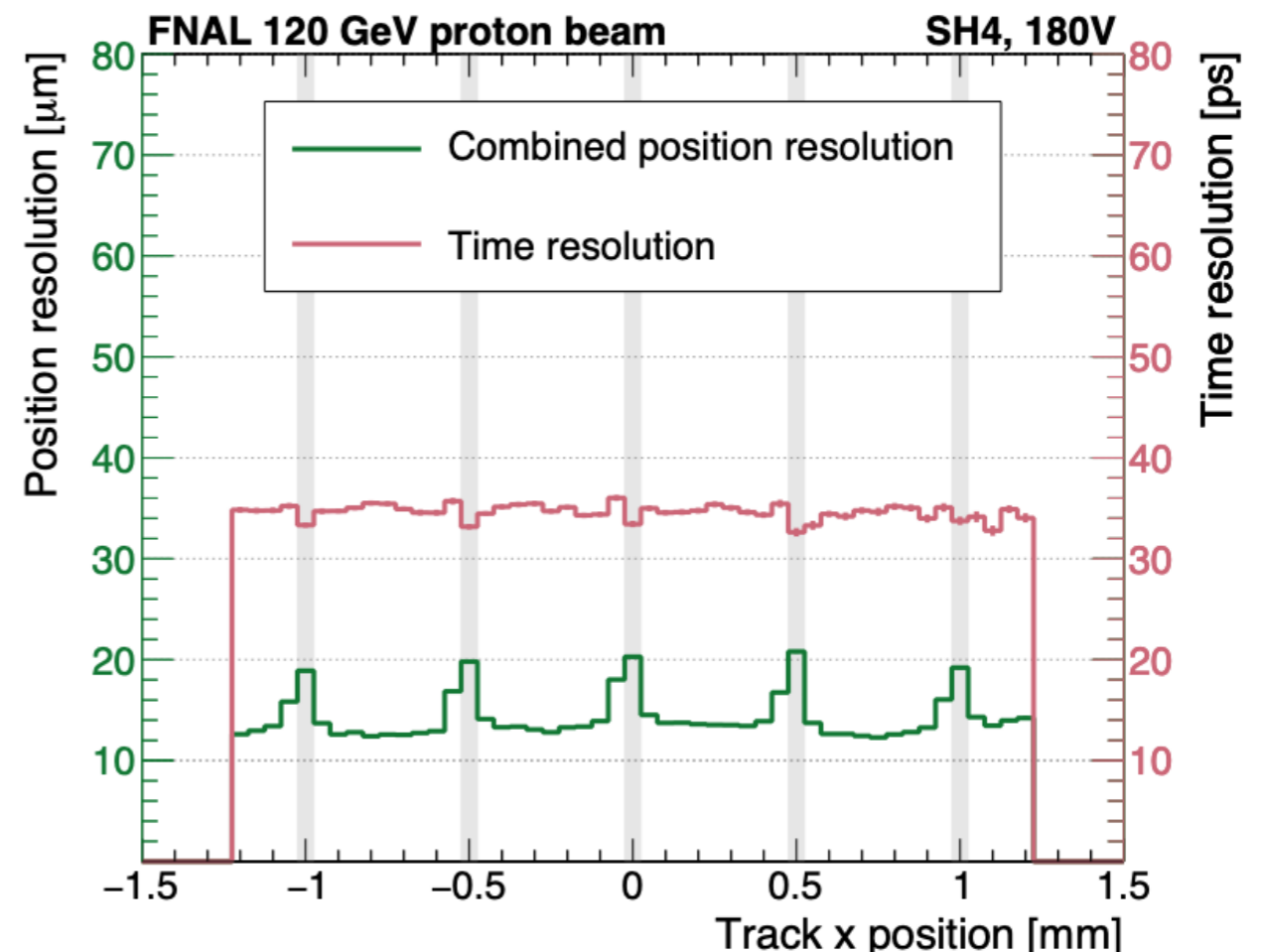
# AC-LGAD Sensor Performance

*JINST 18 (2023) P06013*

- Position reconstruction
  - **Achieve 15-20  $\mu\text{m}$**  resolution in 10mm strips, 500  $\mu\text{m}$  pitch
- Excellent time resolution
  - **Achieve 30-35 ps** for 10 mm strips



Detection efficiency across surface

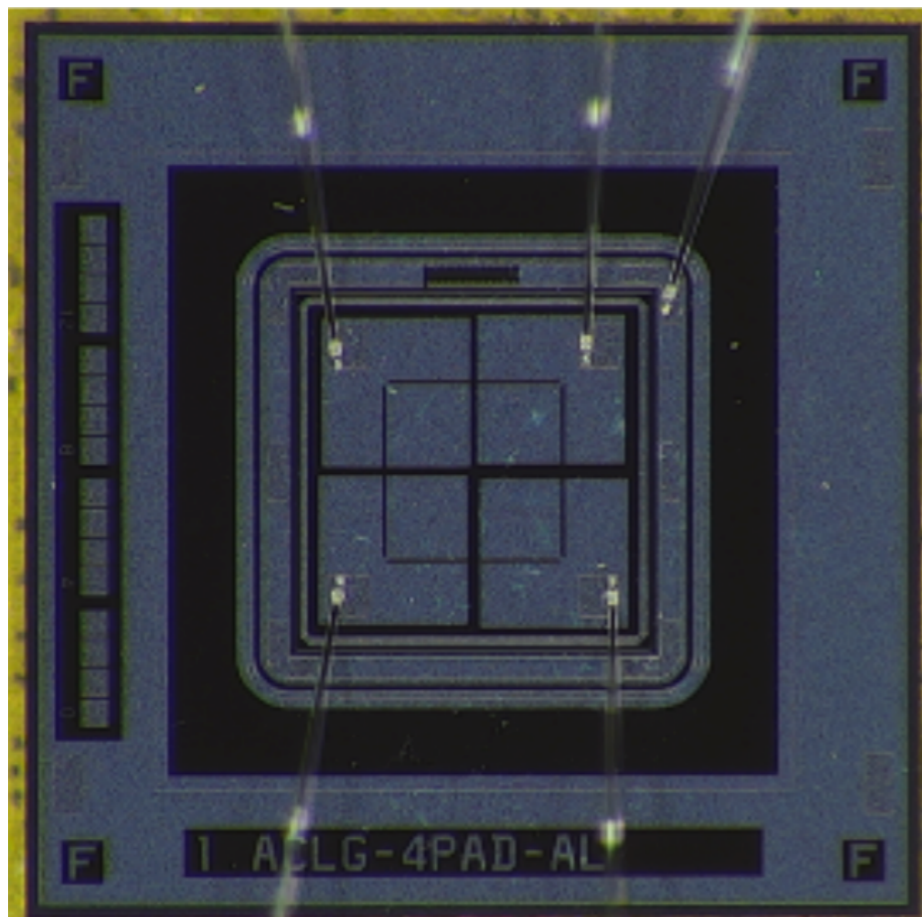


Position and Time resolutions across surface

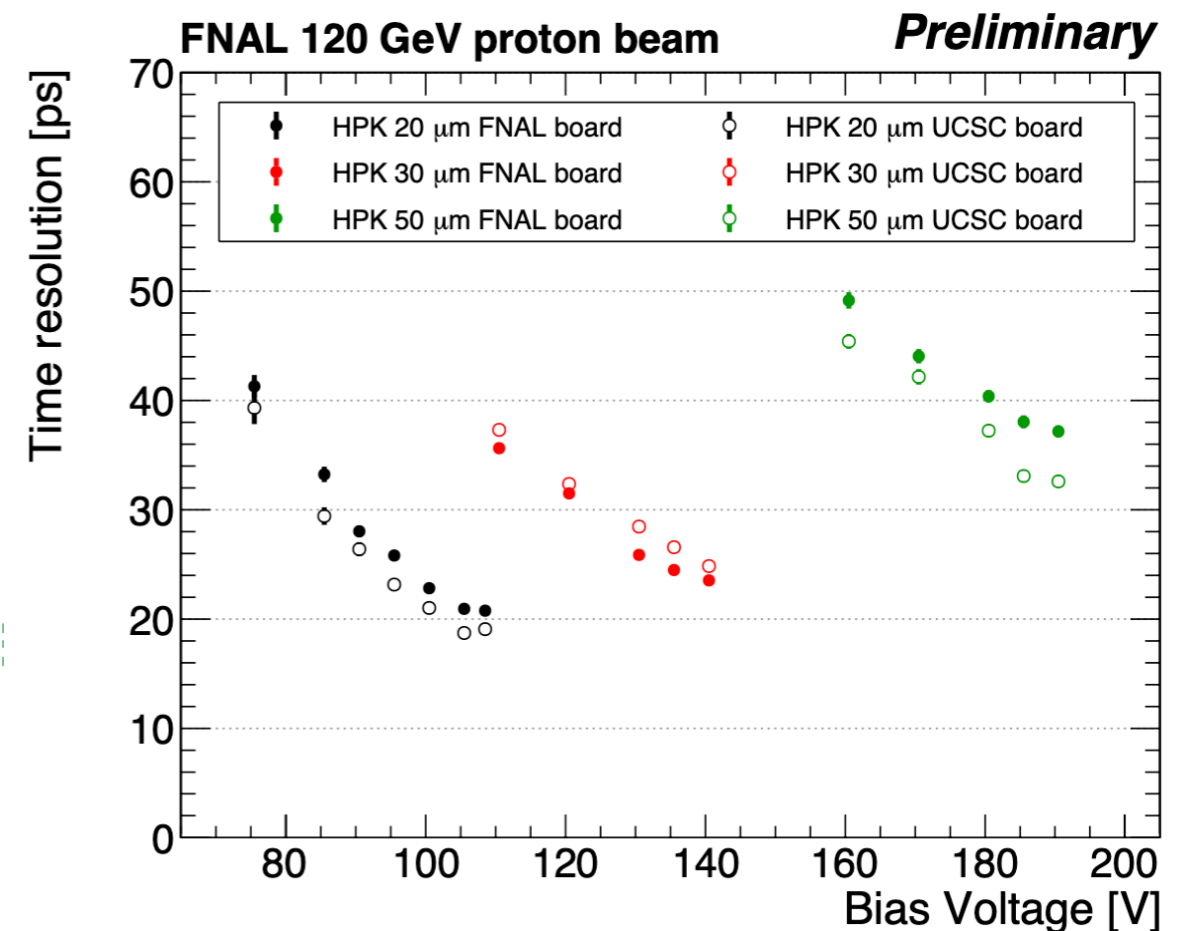
# Towards Better Time Resolution

*NIM A (2025) 170224*

- Thinner sensors improve time resolution by decreasing Landau contribution
  - AC-LGAD from HPK with 20, 30, 50  $\mu\text{m}$  thickness
  - Almost fully metallized, optimized for timing performance
- Uniform time resolution across full sensor area
  - 25 ps for 30  $\mu\text{m}$  thick sensor, **20 ps for 20  $\mu\text{m}$  thick sensor**



HPK 2x2, 500x500  $\mu\text{m}^2$  pixel size



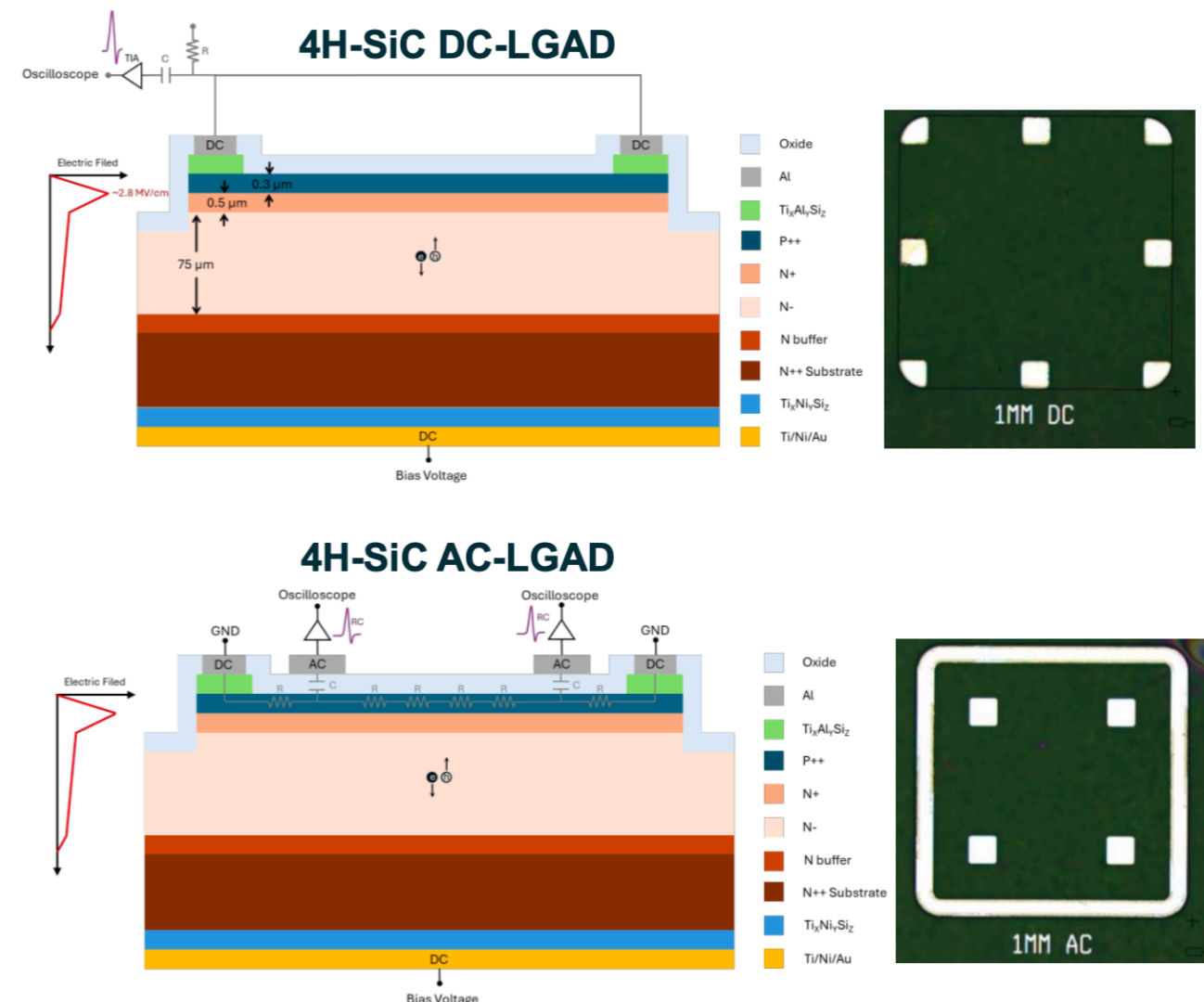
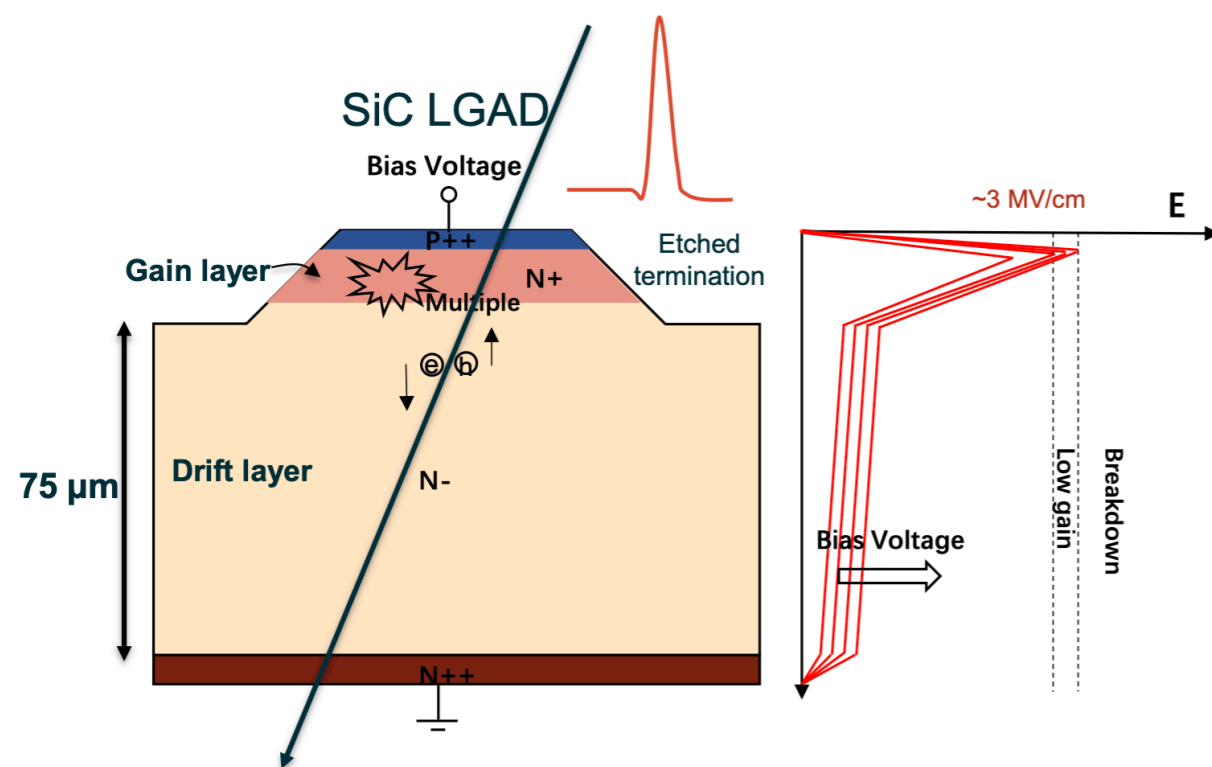
Time resolution for 20, 30 and 50  $\mu\text{m}$ -thick sensors

# Silicon Carbide LGADs

TaoYang @ CPAD2024

- 4H-SiC has potential applications in radiation detection, especially fast time detection and high temperature
- Fabrication and testing of DC and AC-LGADs is ongoing

More fabrication details on:  
B.Sekely et al., "Progress Towards 4H-SiC Low Gain Avalanche Detectors (LGADs)," in Book of Abstracts from the ICSCRM 2024, pp.694-223695, Sept 2024.  
doi:10.4028/b-f6NMEP.224

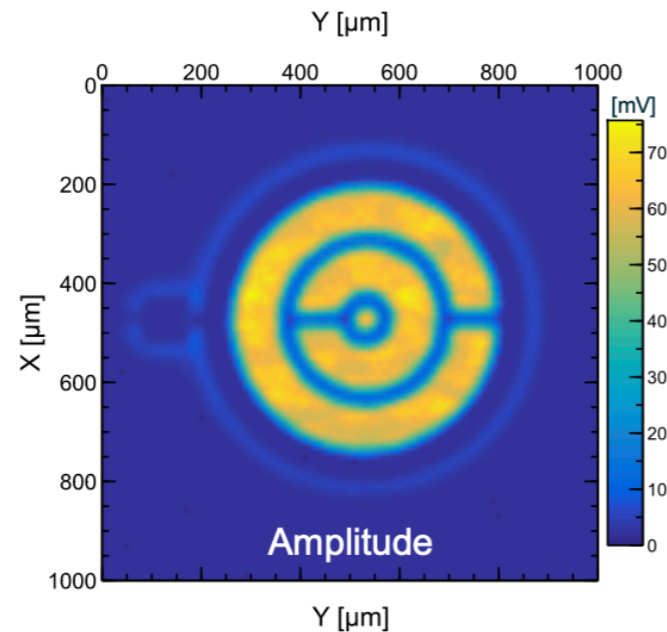
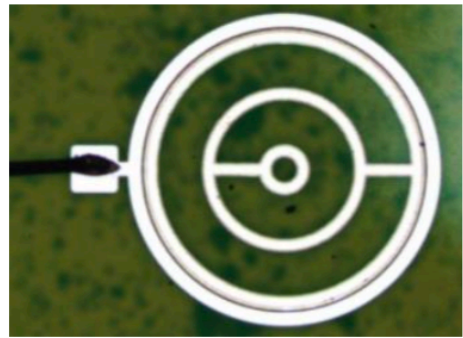


# Silicon Carbide LGADs

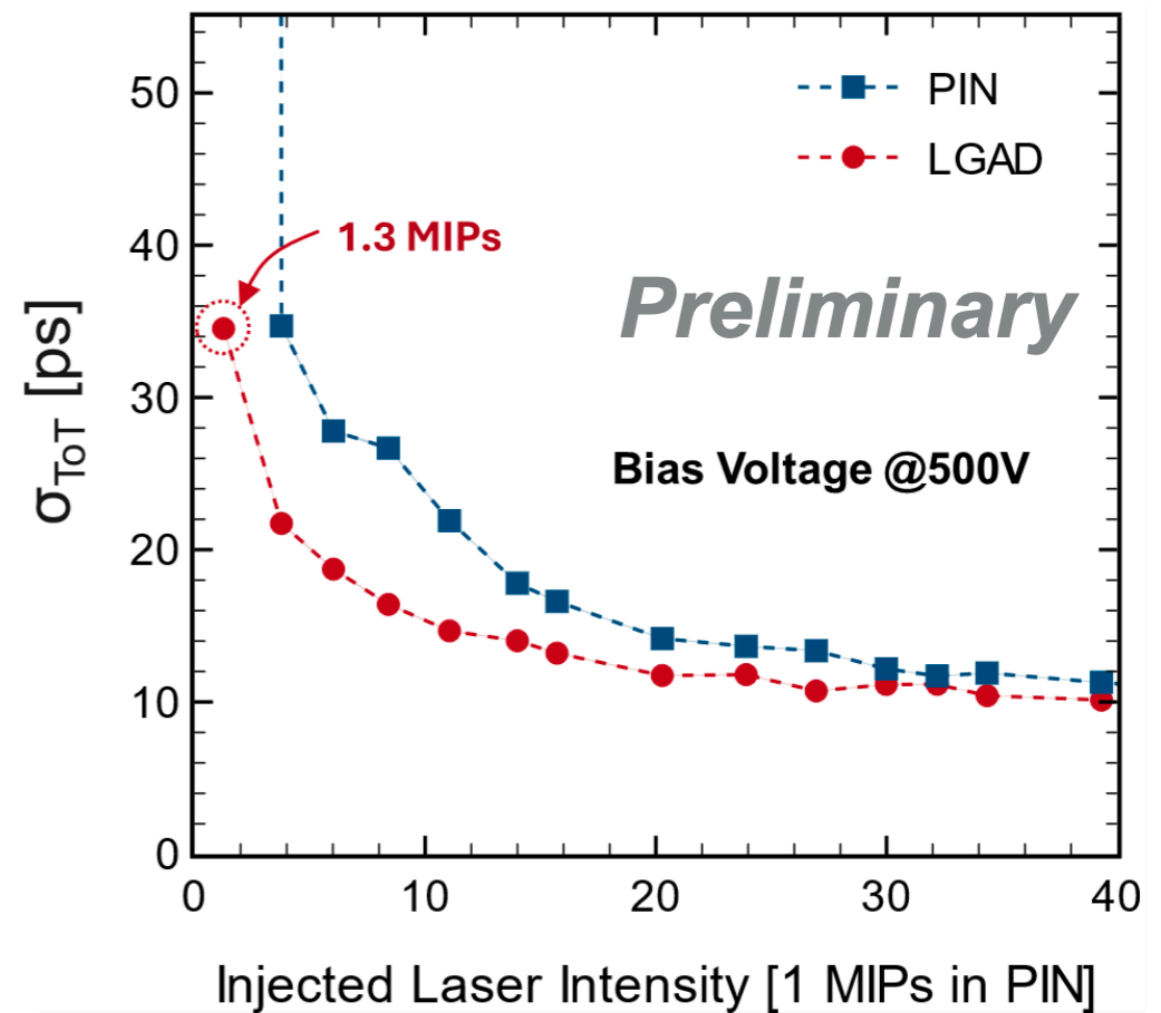
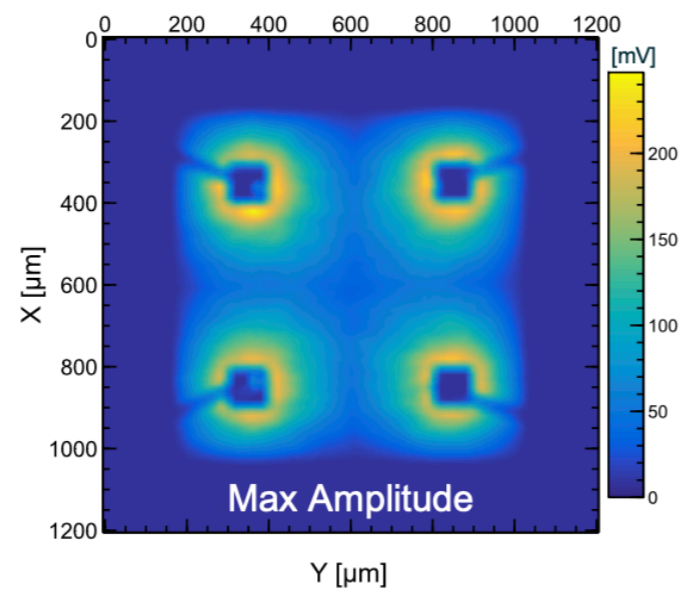
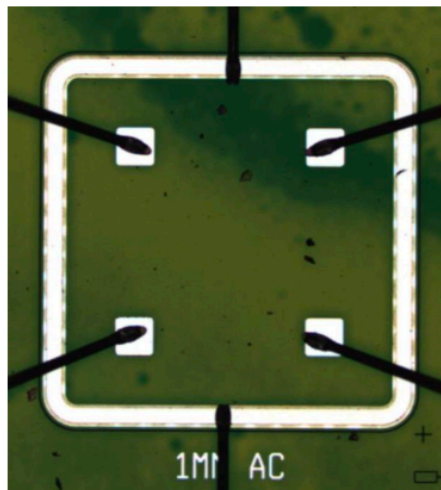
TaoYang @ CPAD2024

- Developed a UV-TCT to characterize SiC LGADs

600  $\mu\text{m}$  SiC DC-LGAD



1mm SiC Pixel AC-LGAD



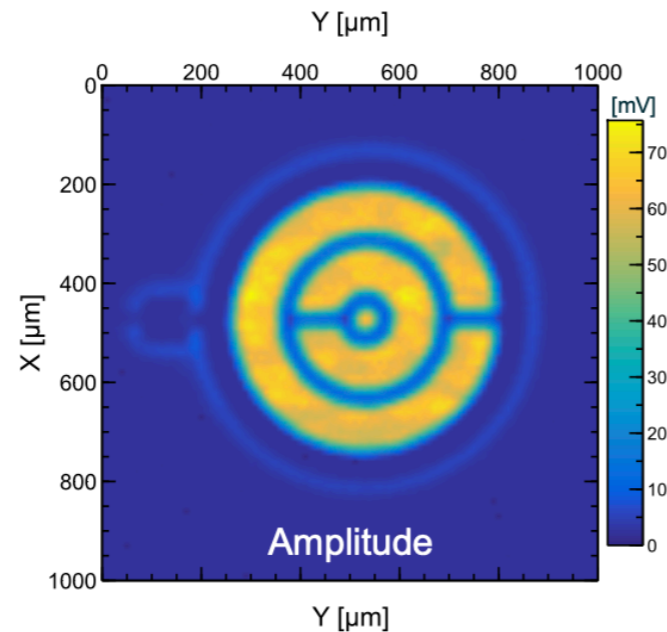
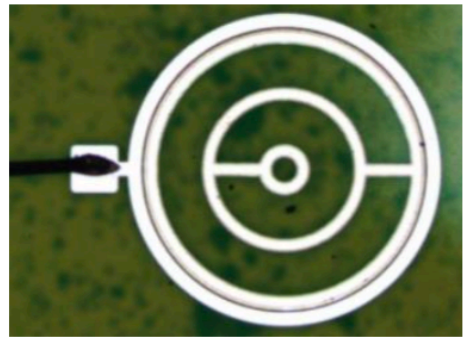
**Time resolution to MIP like signals ~35 ps**

# Silicon Carbide LGADs

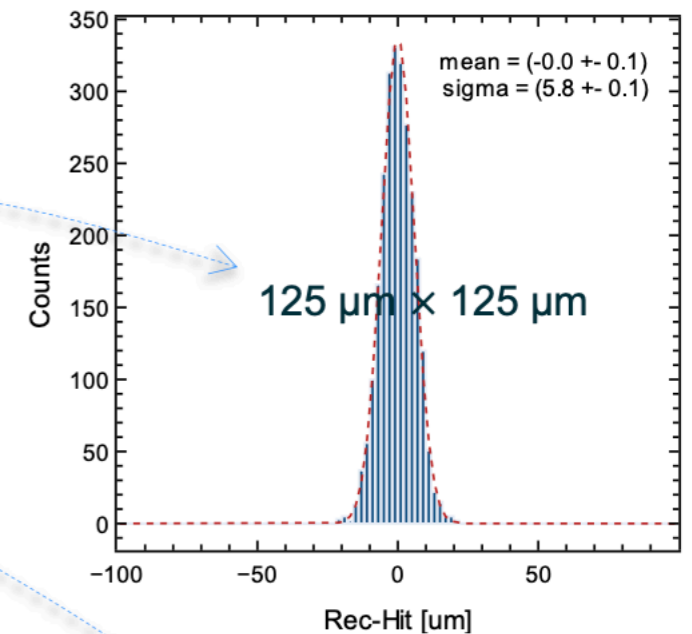
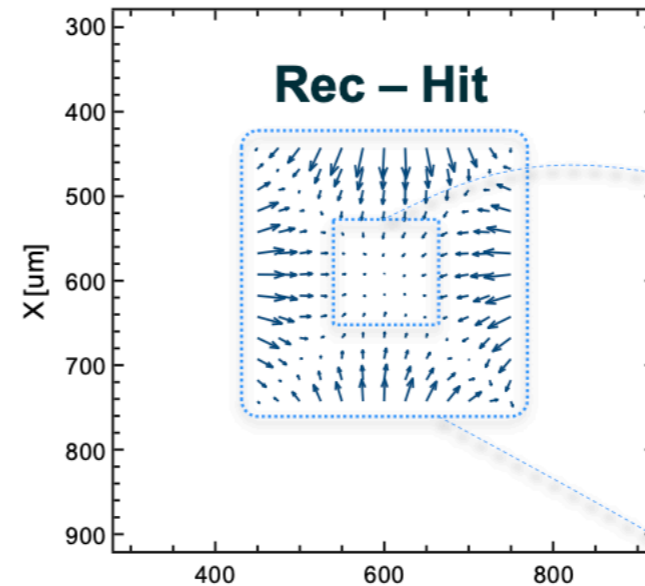
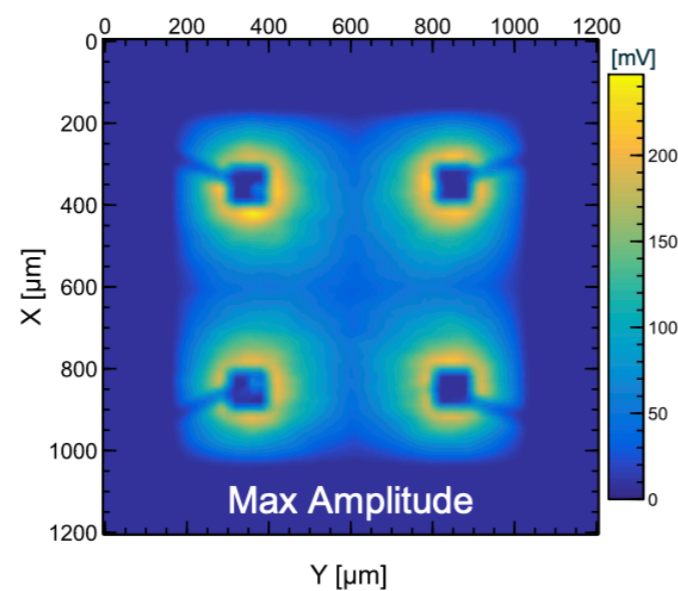
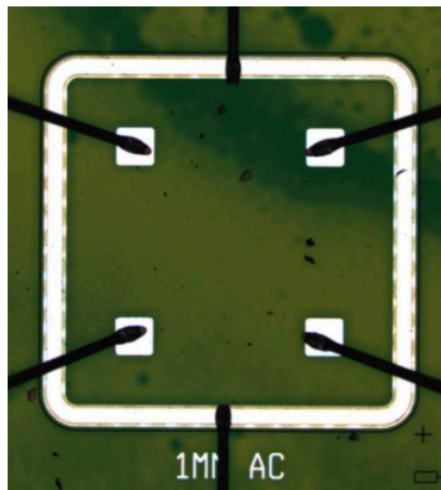
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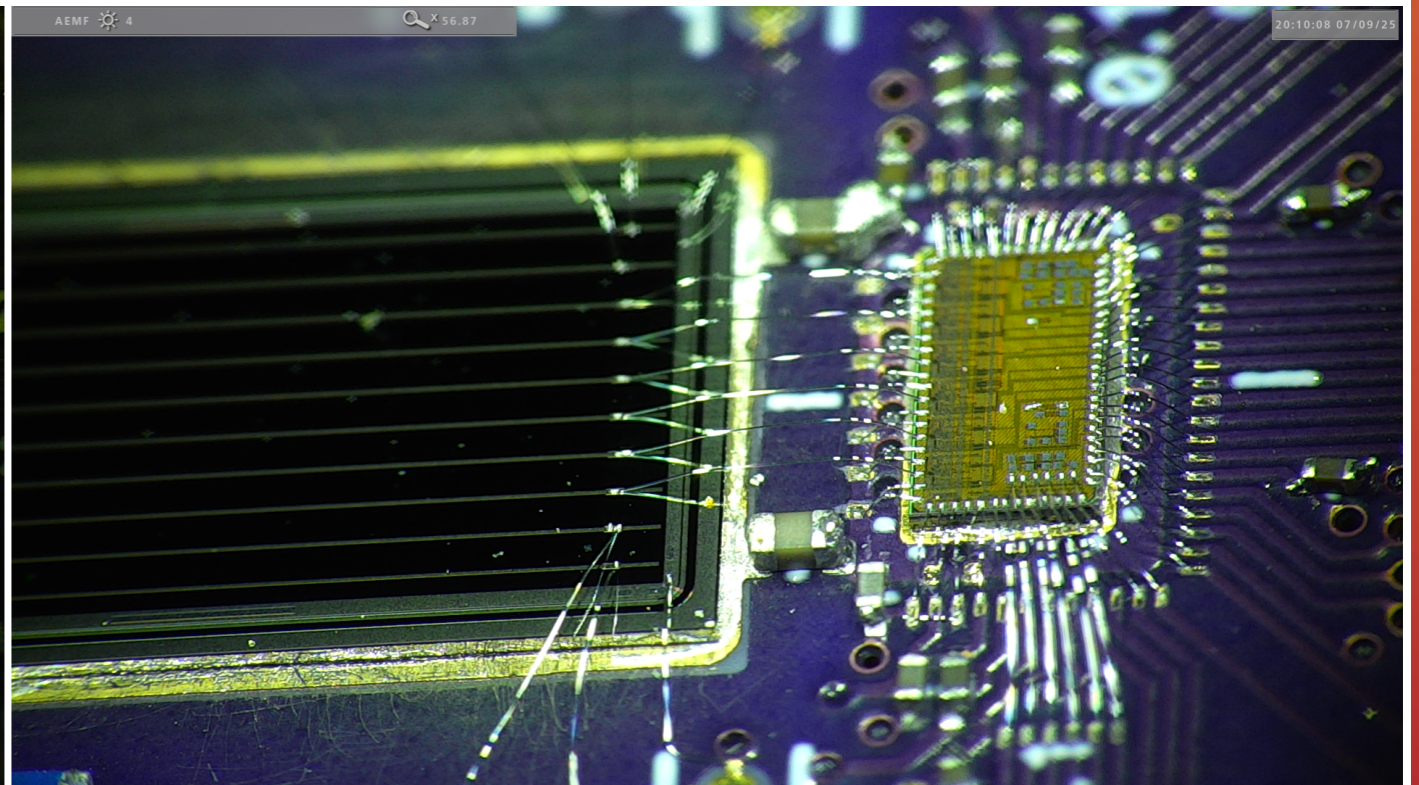
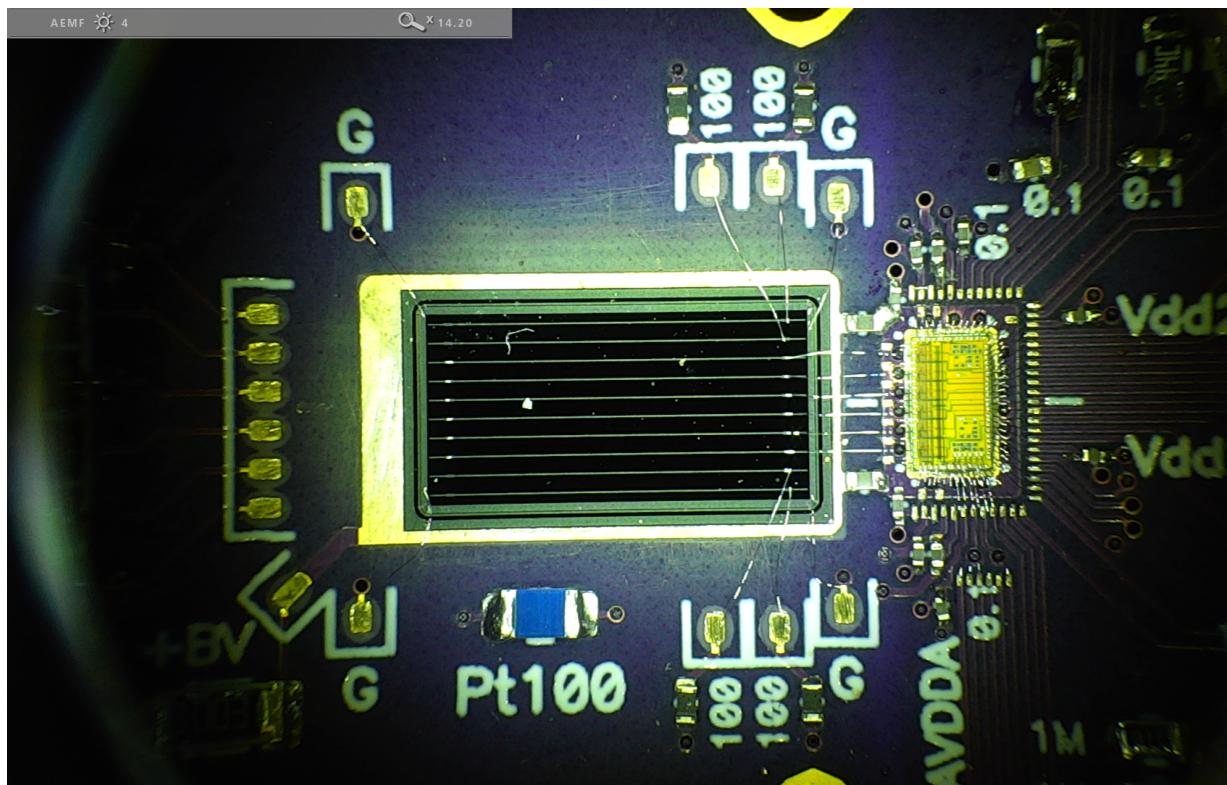


**AC-LGAD position resolution is 5.8  $\mu\text{m}$**

# Next Generation Readout Chips

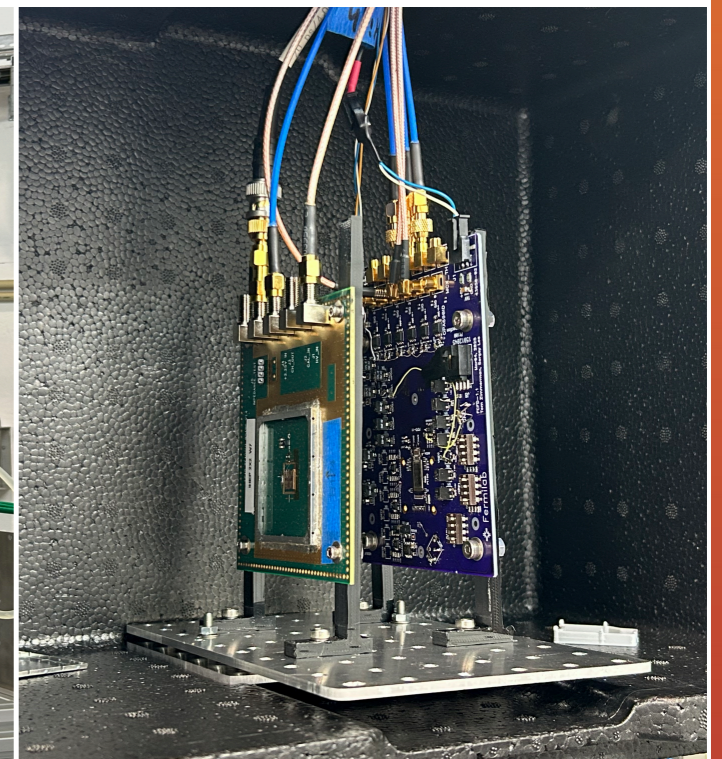
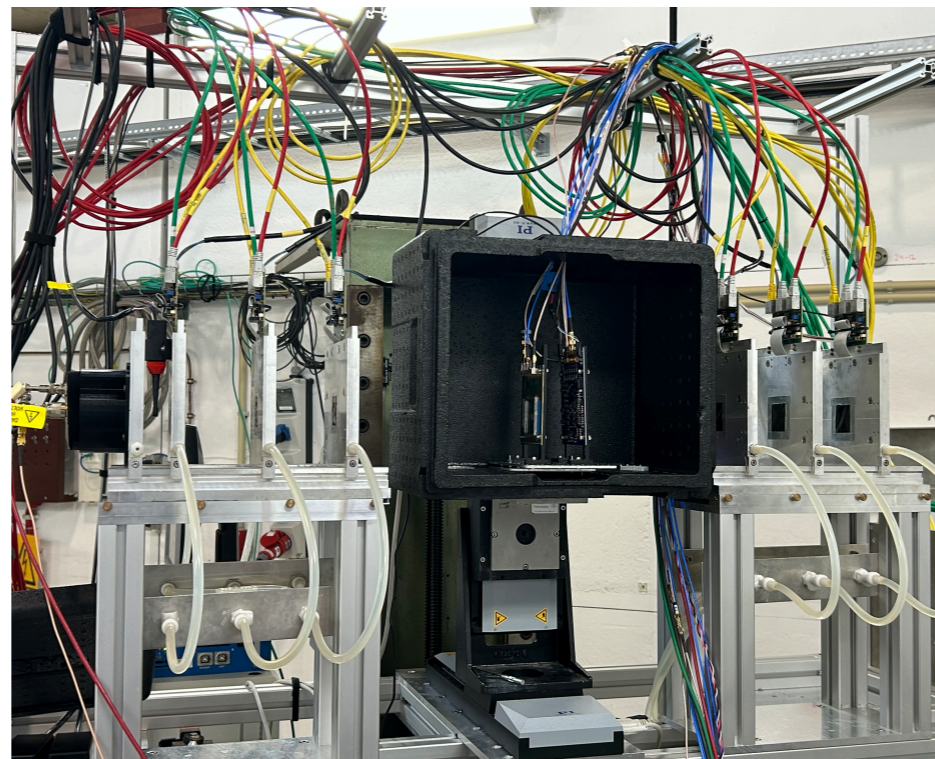
- Constant fraction discriminator (CFD) chip to remove time-walk effect
  - Several successful iteration fabricated and benchmarked
  - Latest iteration improves performance for AC-LGADs

**Low-power chip and new architecture towards scalable large area timing detectors**



# Next Generation Readout Chips

- Assembly, setup and characterization advancing at fast pace

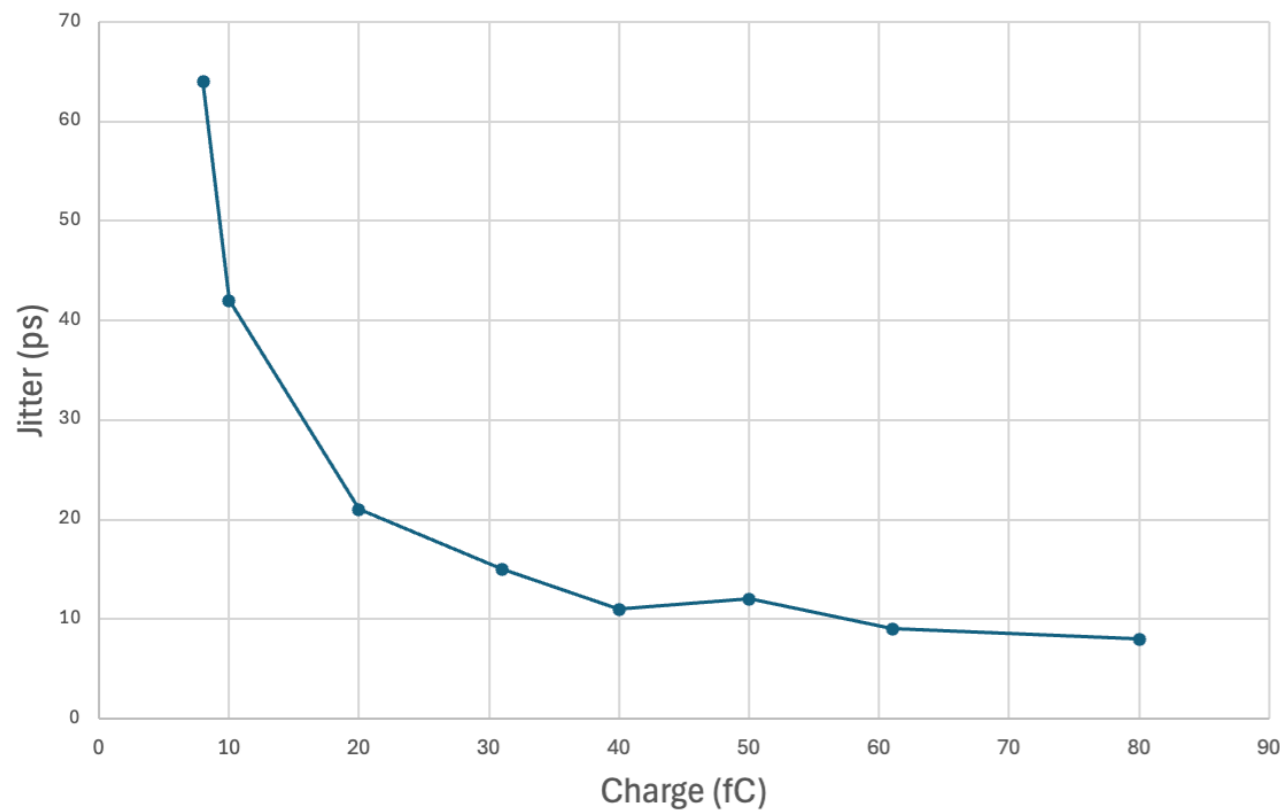


**Since June, FCFDv1.1 already tested with charge injection, laser and 5 GeV electrons**

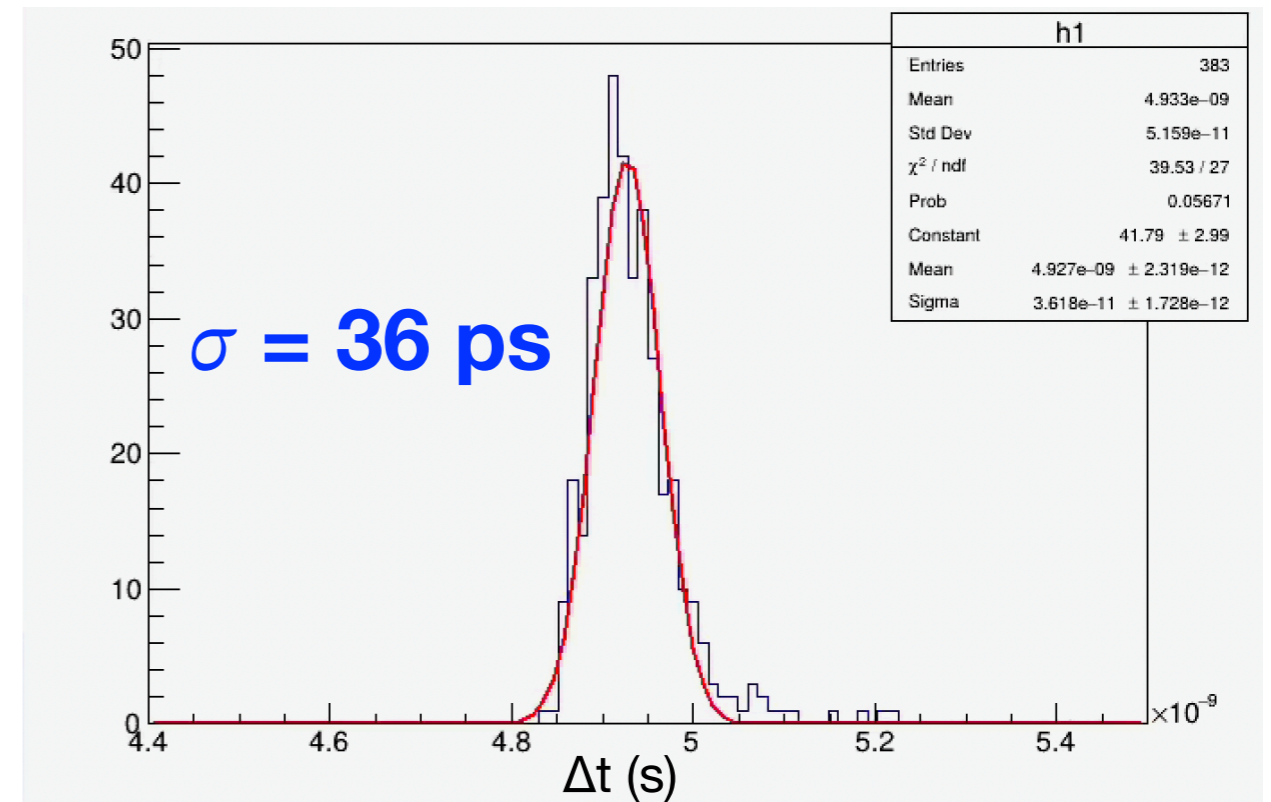
# Next Generation Readout Chips

Preliminary results

Charge injection



5 GeV electrons

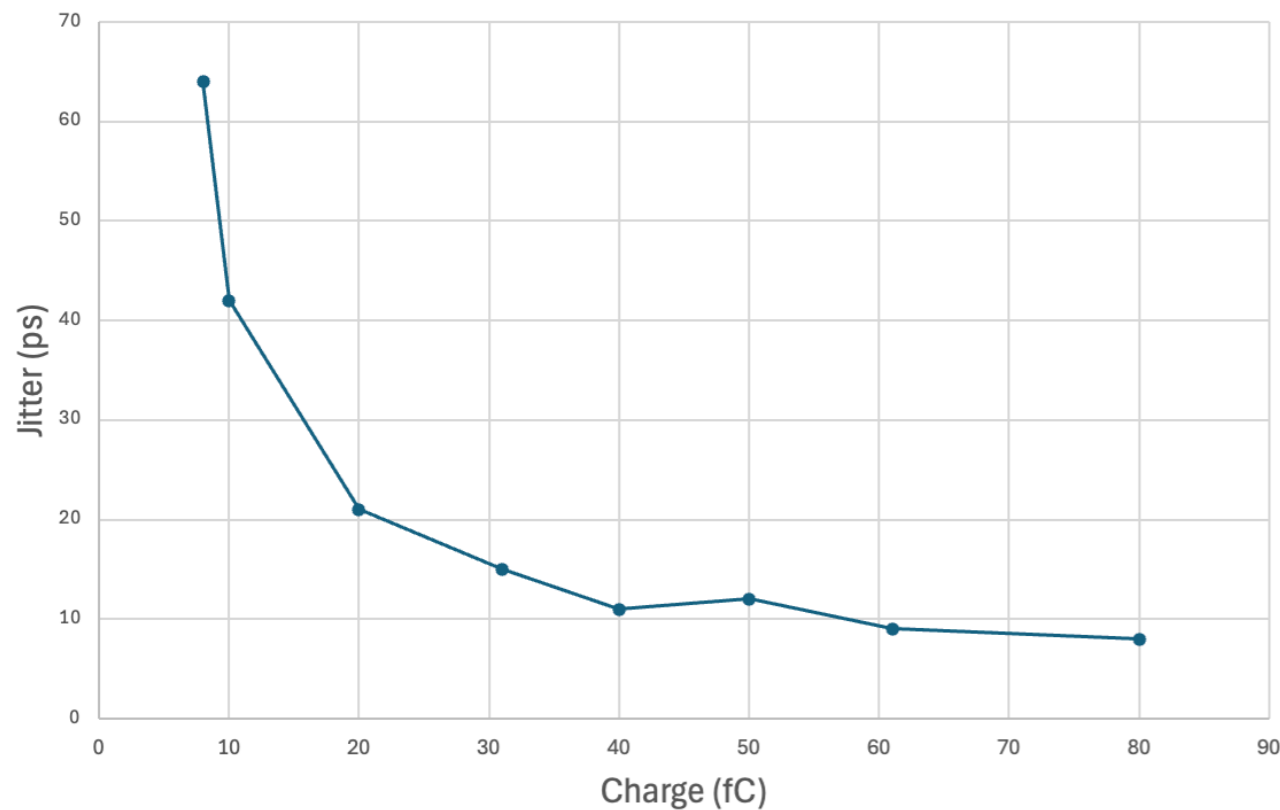


Charge injection according to spec and simulation

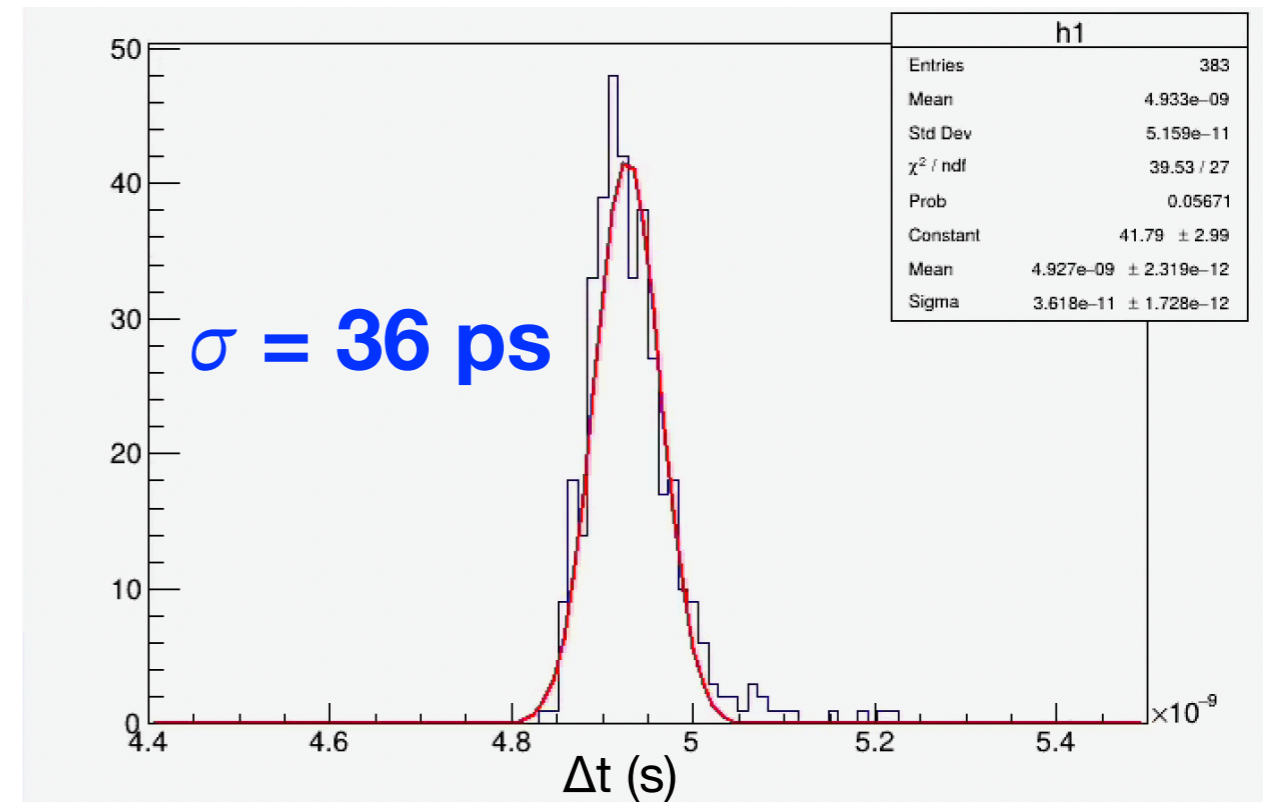
# Next Generation Readout Chips

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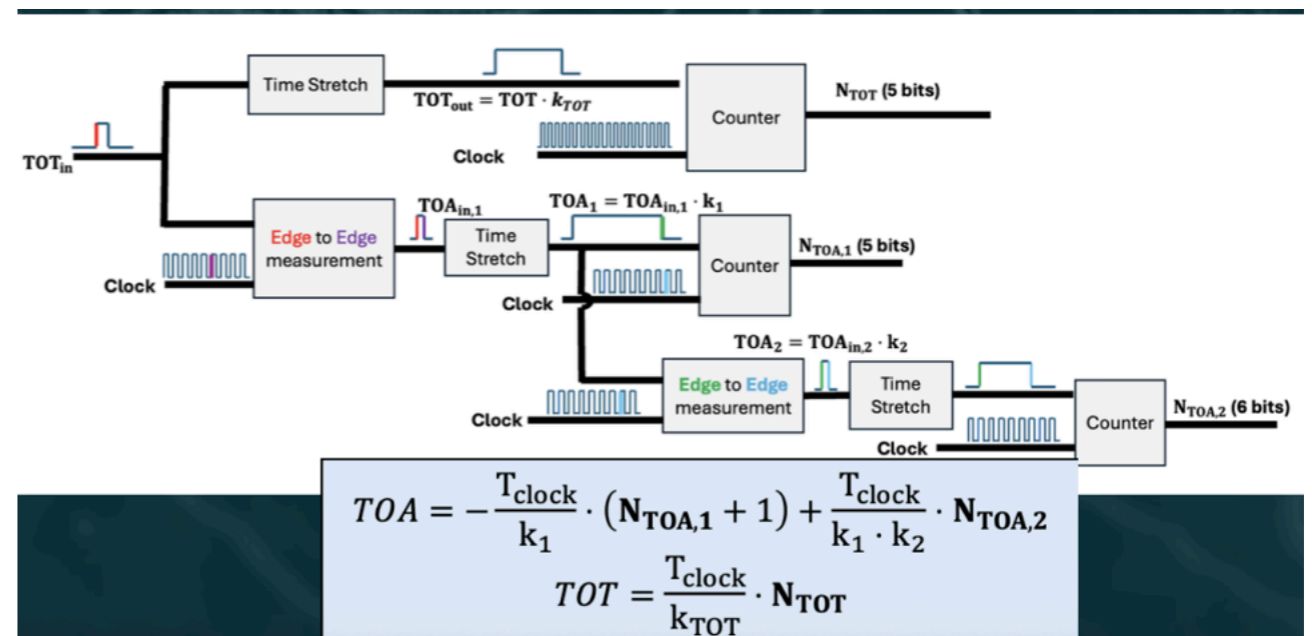
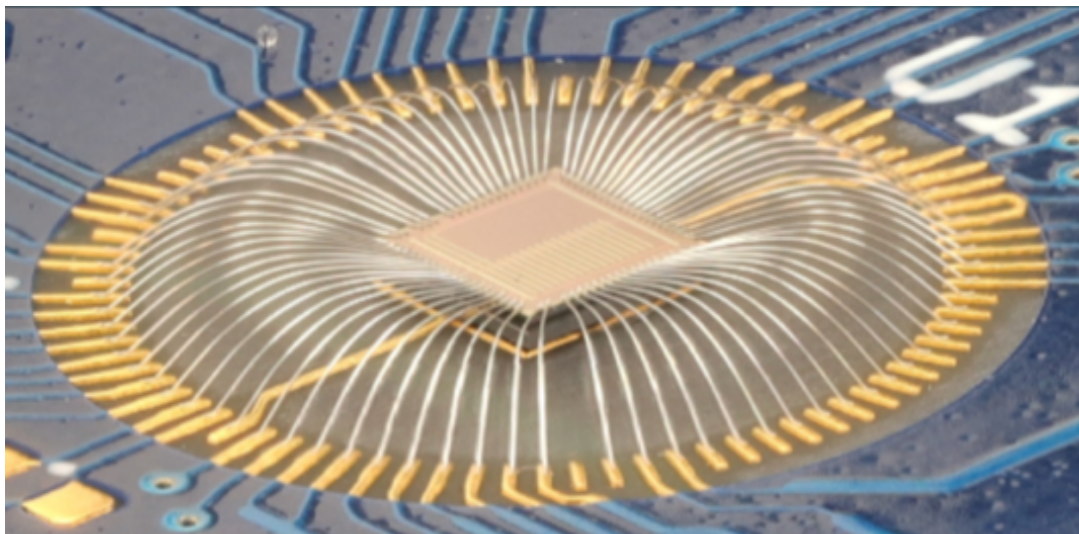


**Excellent results: 36 ps time resolution for 5 GeV electrons**

# Readout Chip for Pixel Detectors

*Input from T. Heim (LBL)*

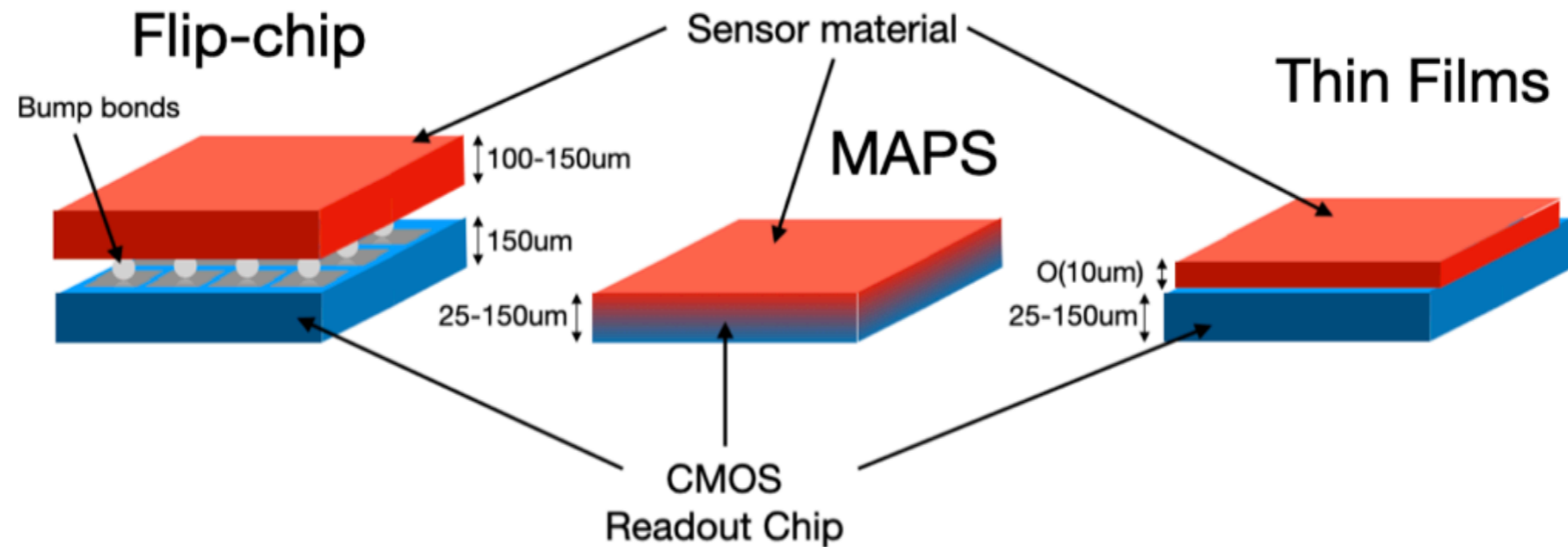
**Progress towards readout chips for 4D pixels in 28 nm CMOS**



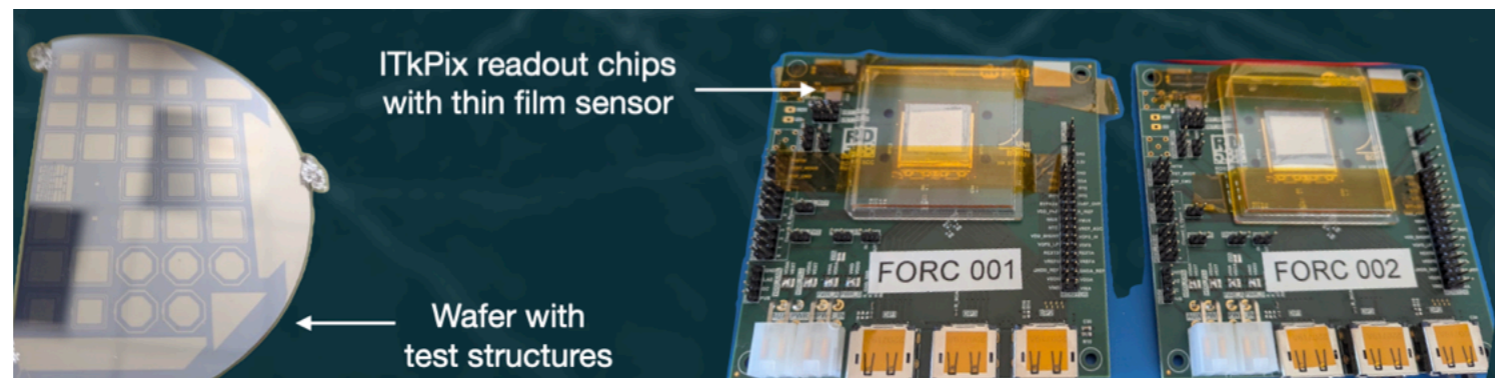
**Targeting high time precision analog front-end and low TDC; in high radiation environment**

# FORC: Film on Readout Chip

*Input from T. Heim (LBL)*



**Improve bump bonding limitations by using thin film deposition**

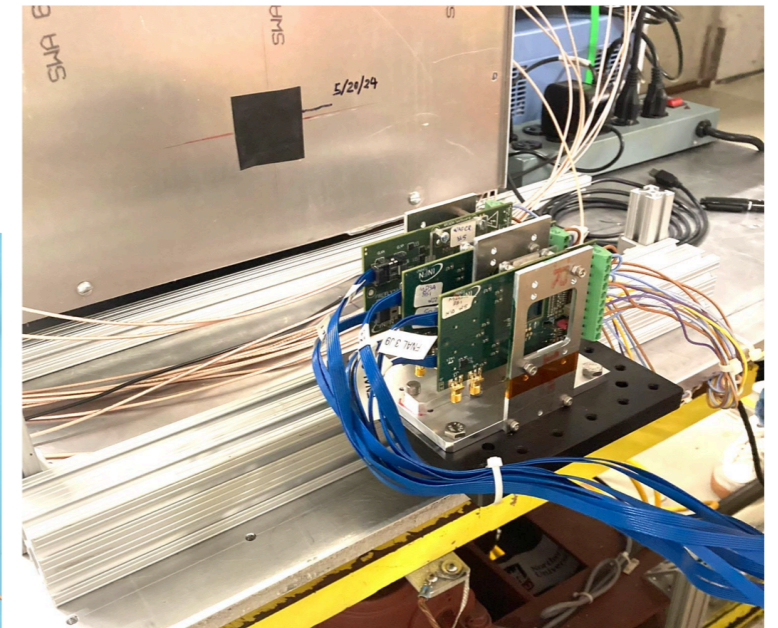
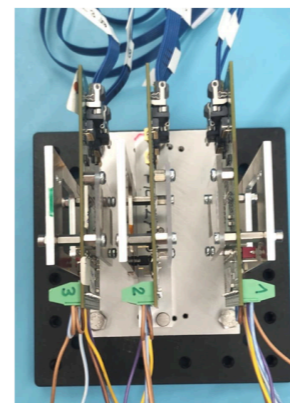
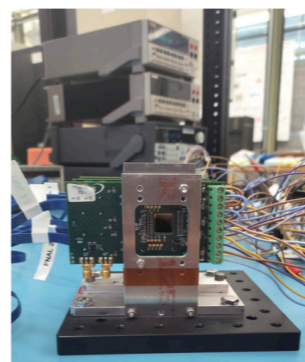
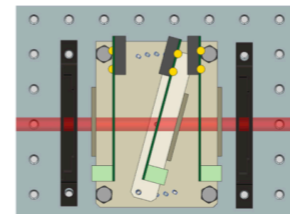
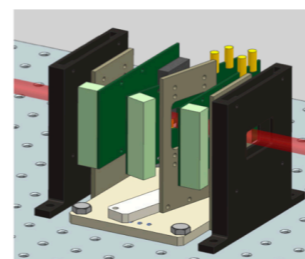
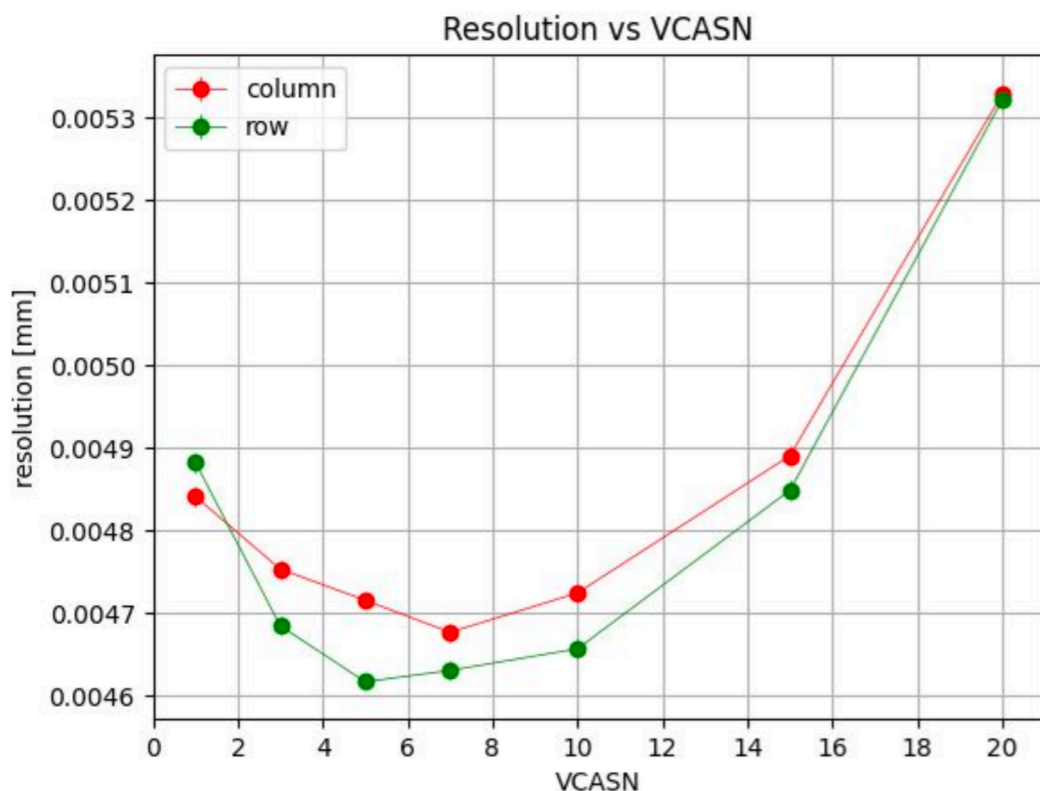


**Allows readout chip and sensor to be optimized in independent technologies**

# MAPS

More details in A. Apresyan's talk

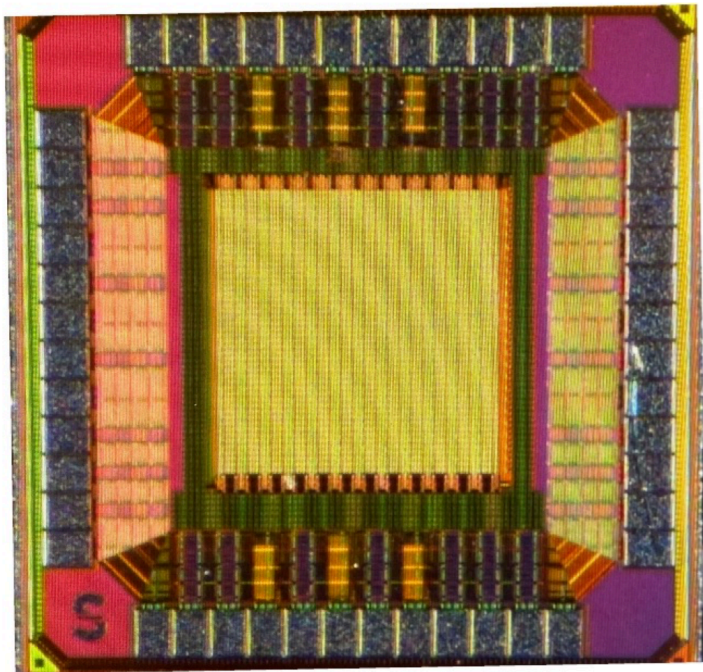
- Test beam at FNAL (120 GeV protons) in Summer 2024
- CMS 110 nm technology. 25  $\mu\text{m}$  pixel pitch, active area  $1.28 \times 1.28 \text{ cm}^2$
- Excellent performance demonstrated in test-beam
  - Position resolution around  $5 \mu\text{m}$
  - Efficiency near 100%
- Detailed measurements are now continuing with laser



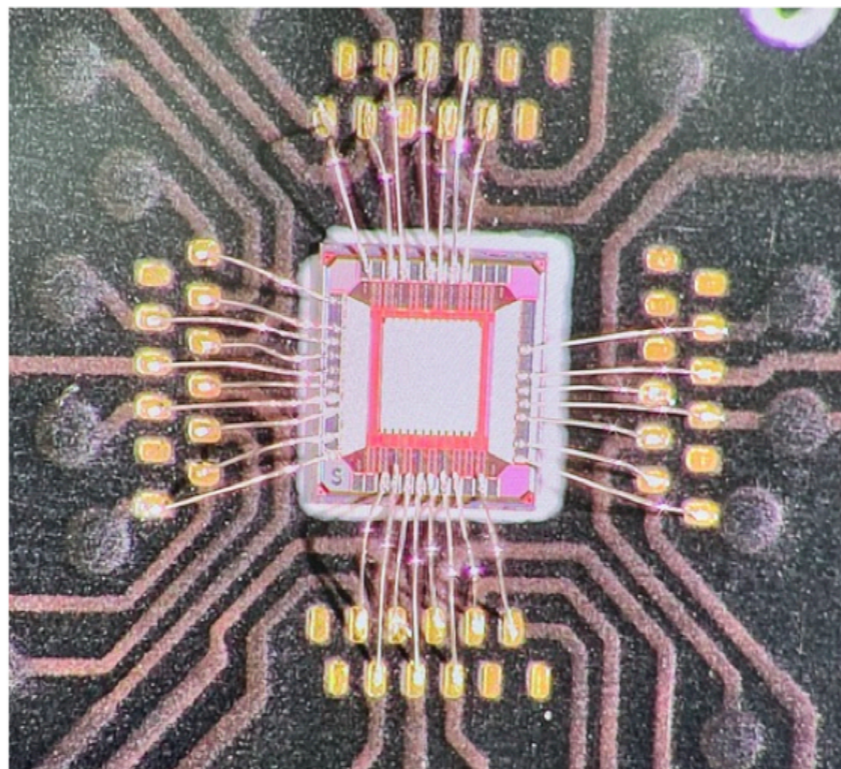
# SLAC MAPS efforts

More details in A. Apresyan's talk

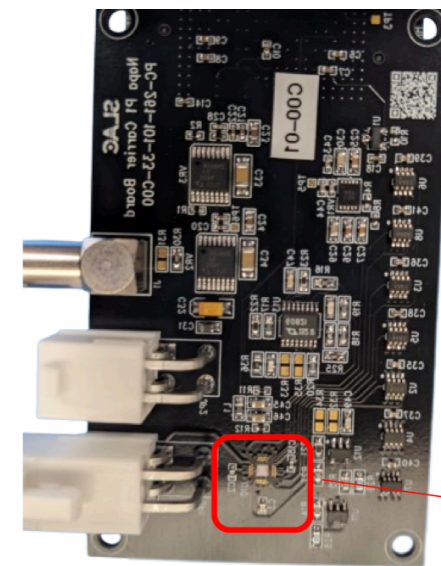
- Novel TowerJazz-Panasonic (TPSCO) 65 nm CMOS imaging process
  - Available through CERN WP1.2 collaboration
- First prototype preliminary results encouraging: Threshold and RMS decrease with BV. More testing ongoing
- Design of NAPA-p2 has started to tackle large sensor challenges



Picture of NAPA-p1 prototype from  
WP1.2 shared submission



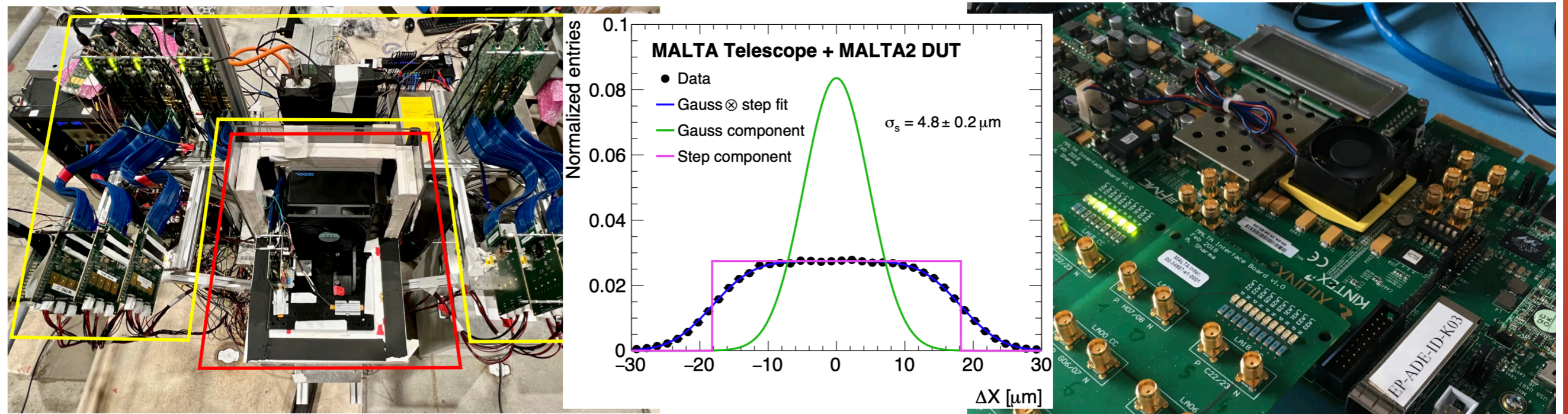
*Napa-p1*



*Napa-p1*

# DMAPS Results: MALTA Telescope

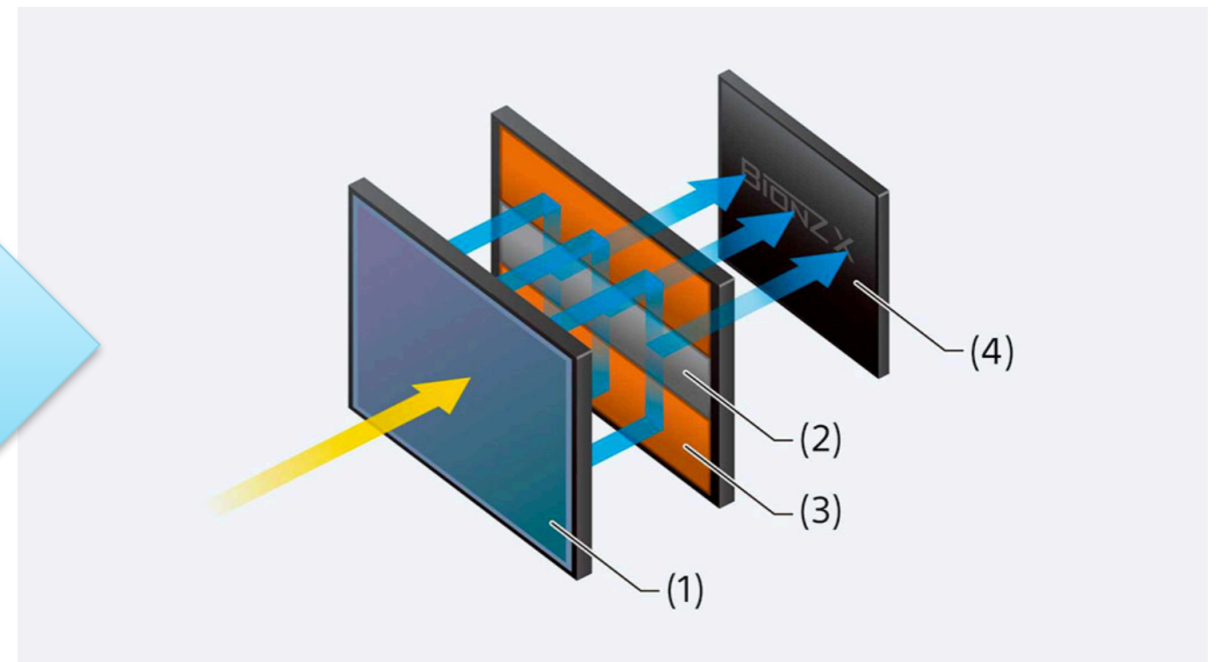
- MALTA: DMAPS in Tower 180 nm CMOS More details in A. Apresyan's talk
- Telescoped developed for beam tests at SPS CERN
  - 6 MALTA planes. Each sensor is 512x512 pixels, each of 36.4  $\mu\text{m}$ . Plane efficiency above 94%
- Track position resolution: 4.7 $\mu\text{m}$ . Track timing resolution: 2.1 ns



<https://arxiv.org/pdf/2304.01104>

# 3D-Integrated Sensors

- Low-power, highly granular detectors in  $(\mathbf{x}, t)$ 
  - Adoption of 3D-integration has been cost-prohibitive in academia
  - Will enable breakthroughs across HEP, NP, BES, and FES
- **Joint development effort of SLAC, FNAL and LLNL teams**
  - Partner with industry leaders to implement new technologies
  - **Design goal is to achieve position resolution  $\sim 5 \mu\text{m}$ , timing  $\sim 5\text{-}10 \text{ ps}$**



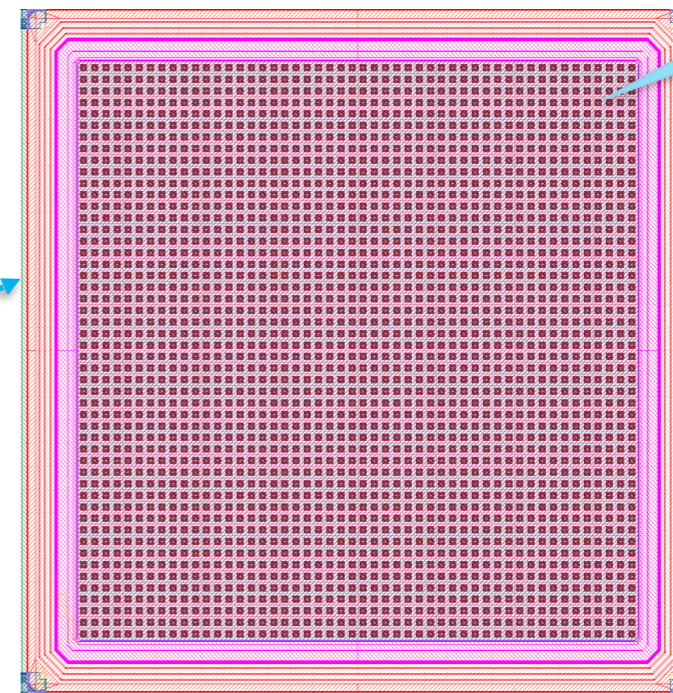
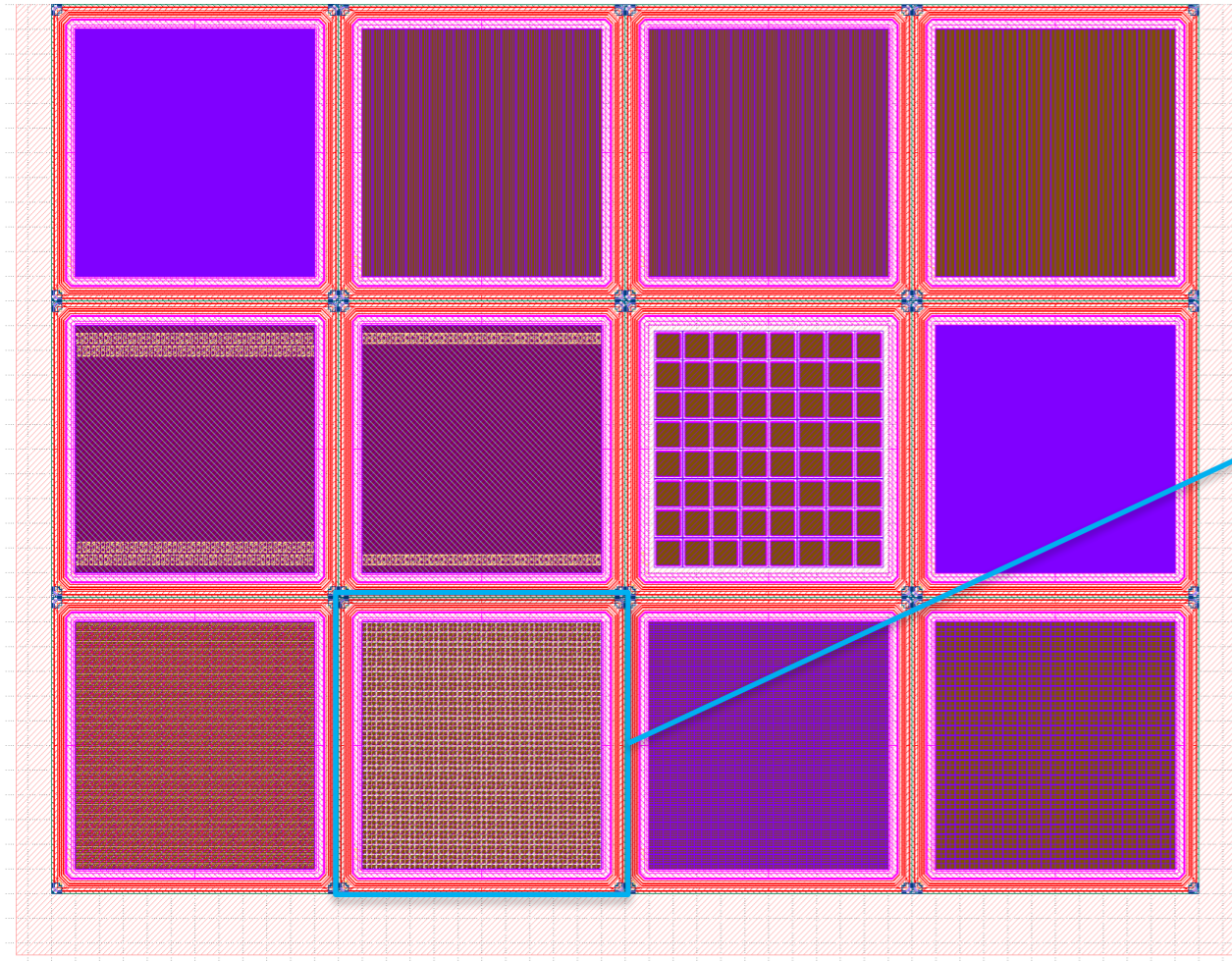
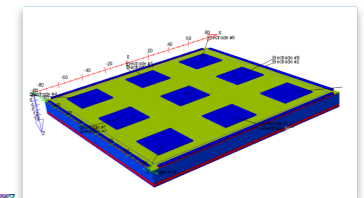
The Nikon Z 9's Stacked CMOS sensor reads out fast enough to eliminate the need for a mechanical shutter (Credit: pcmag.com)

1) Pixel area – 2) Integral memory – 3) Hi-speed signal processing circuit – 4) Image processing engine

# 3D-Integrated Sensors

- In partnership with Tower Semiconductor
  - Full wafer run on 12", using their **65 nm** process
  - Layout Variations: pixels vs. strips
- Design submitted: expect back in 3-5 months

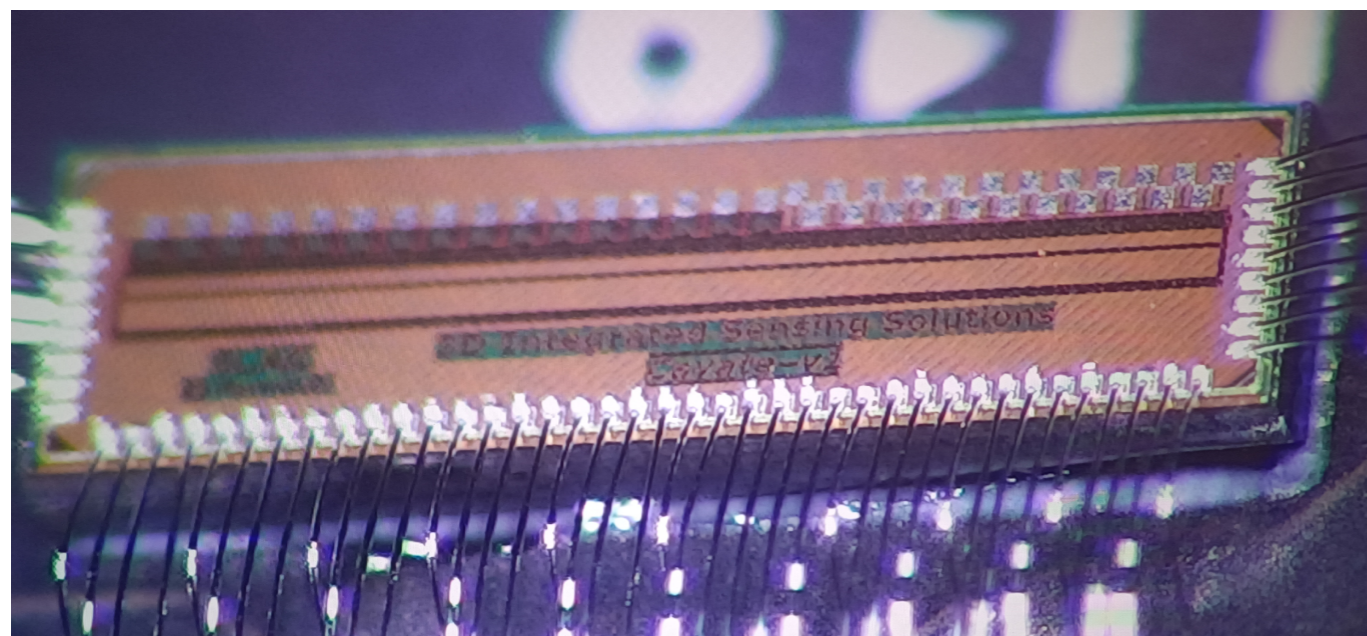
3D TCAD model of an AC LGAD.  
The electrode pitch is 50 microns



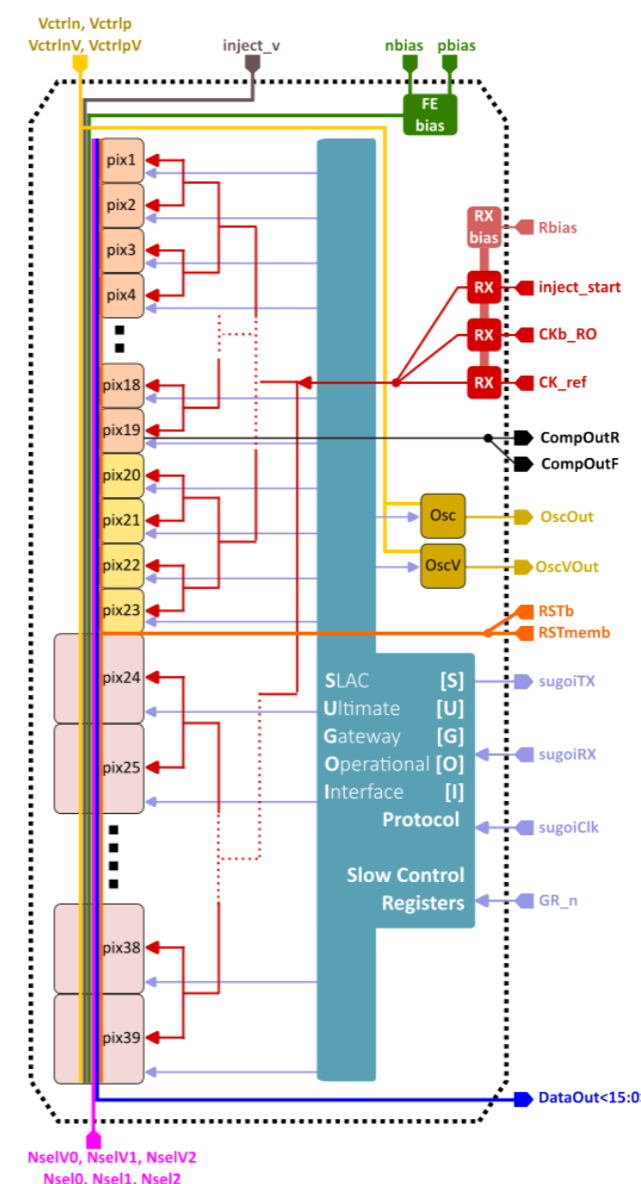
100x100  $\mu\text{m}^2$  array sensor

# 3D-Integrated Sensors

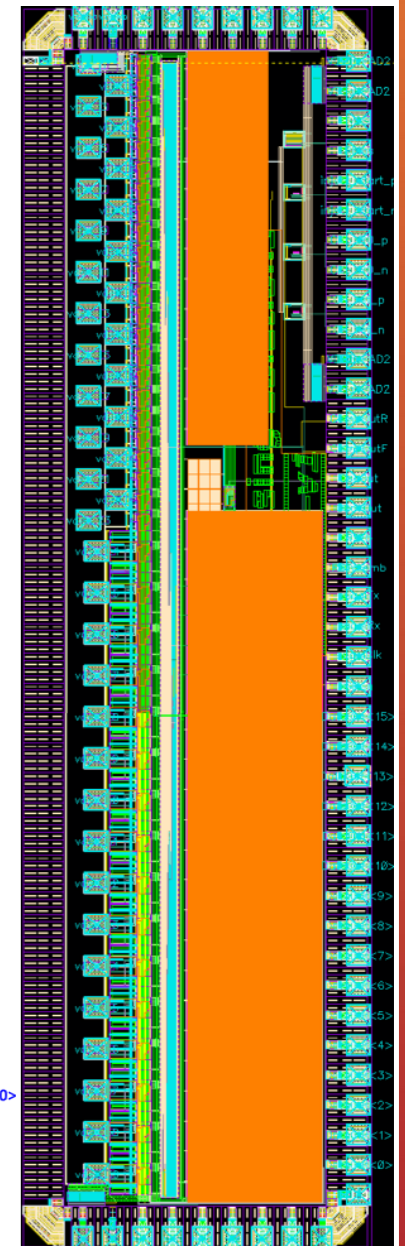
- The first 28nm readout ASIC prototype (1x3 mm<sup>2</sup>) submitted to TSMC in August
  - Linear pixel array: two variants of 50 $\mu$ m and one variant of 100 $\mu$ m size pixels
  - Main goals are to test the main ingredients to implement full chip
- During 2025, we will tape-out another MPW run (5x6 mm<sup>2</sup>)
  - Main priority is a 50x50  $\mu$ m<sup>2</sup> pixels, but can be bump-bonded also to larger sensor pitch



First readout ASIC prototype, TSMC 28 nm



First readout ASIC prototype:  
block schematic and layout

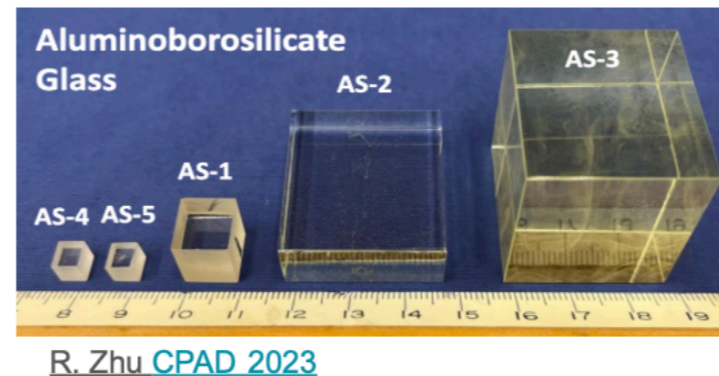


# Calorimetry Blue Sky: Inorganic Scintillators

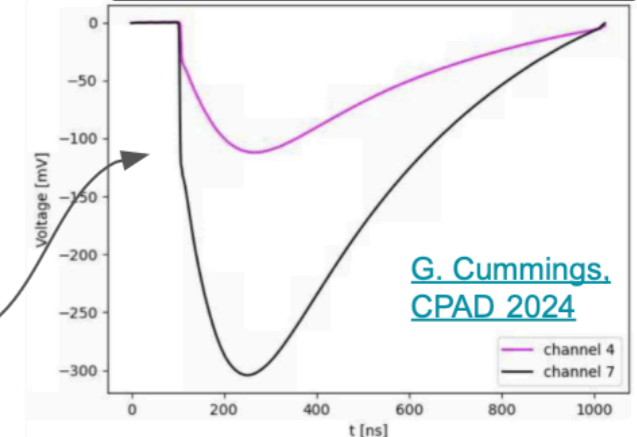
*Input from G. Cummings (FNAL)*

- **Scintillating Glass development**

- Cheaper than crystals
- Customizable
- Challenge
  - Density
  - Uniformity + Quality
  - Radiation tolerance?
- Goals:
  - Homogenous HCAL
  - Cheaper homogenous calorimeters in general



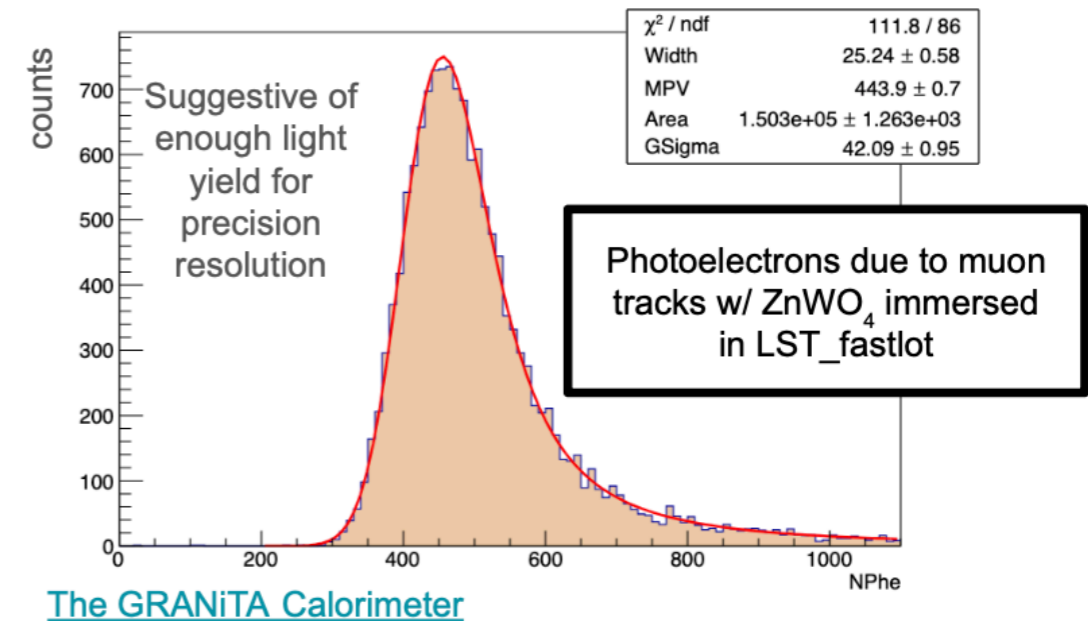
Pulse in ABS Glass due to 2 GeV Electron Beam



You can see the Cherenkov edge!

- **Novel Implementations**

- GRANiTA
  - Crystal grains bathed in high-Z liquid
- Dual Readout in crystals
  - Precision EM resolution not yet achieved w/ Cherenkov and Scintillation separation

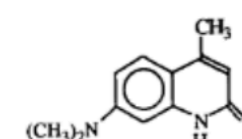
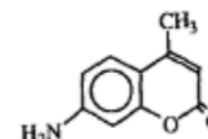
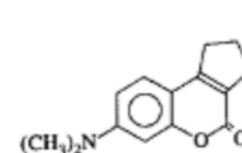
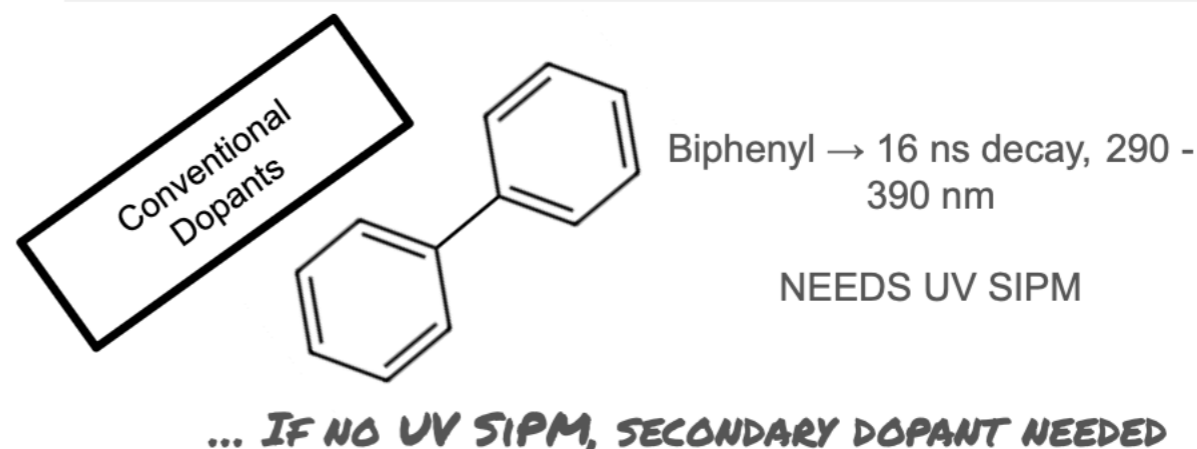
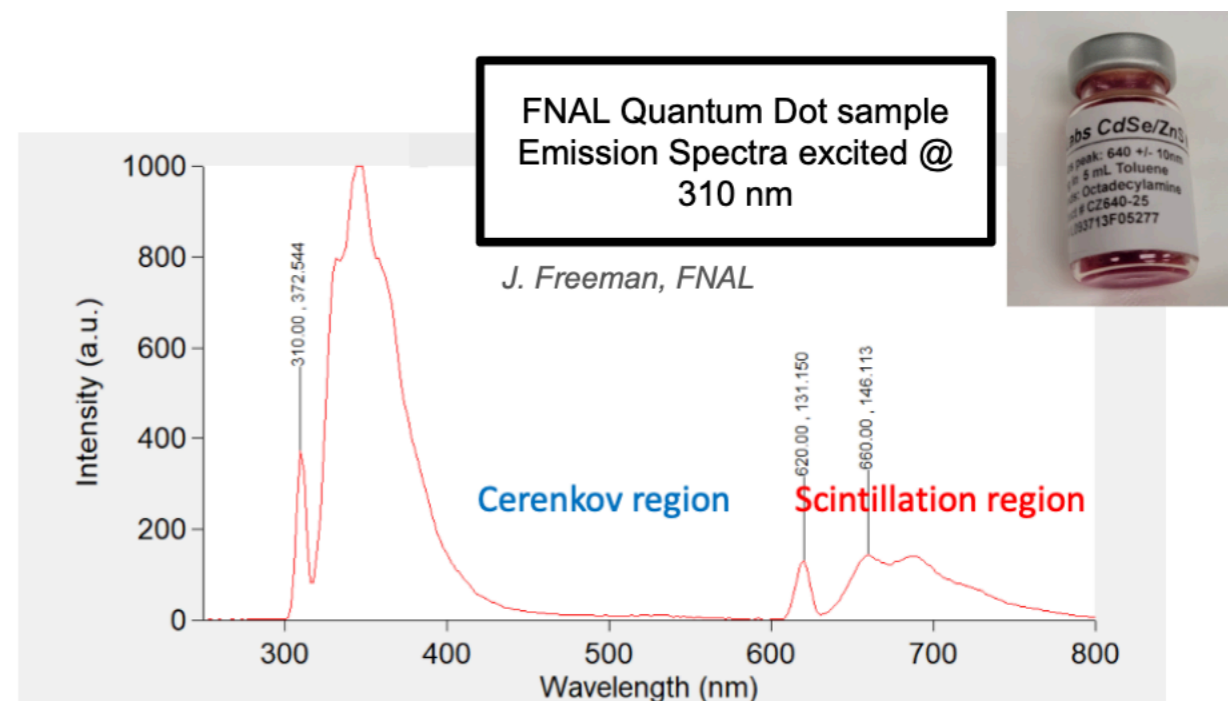


**R&D towards cost-effective homogenous calorimeters**

# Calorimetry Blue Sky: Organic Scintillators

*Input from G. Cummings (FNAL)*

- **Goal: Dual Readout in plastics**
  - Separation of Cherenkov and Scintillation Light
- **Challenge: Spectra overlap**
  - Scintillation Blue (and a lot of it)
  - Cherenkov Green (and little of it)
- **Two Methods**
  - Quantum Dot Doping
    - Red-shift scintillation spectrum
    - Delay scintillation spectrum for pulse shape discrimination
  - Conventional Dopants w/ delayed time structure
    - Push scintillation more into UV
    - Delay the emission, and separate by time



**R&D towards dual readout calorimetry with plastics scintillators and emerging technologies (QDots)**

# AI/ML on the front-end

- Detectors at next-gen experiments can benefit from real-time machine learning in readout
  - Edge intelligence: feature extraction, classification, data compression
  - Efficiency: lower computational power/storage needs for transmission
- Implementations are being developed in FPGAs, ASICs

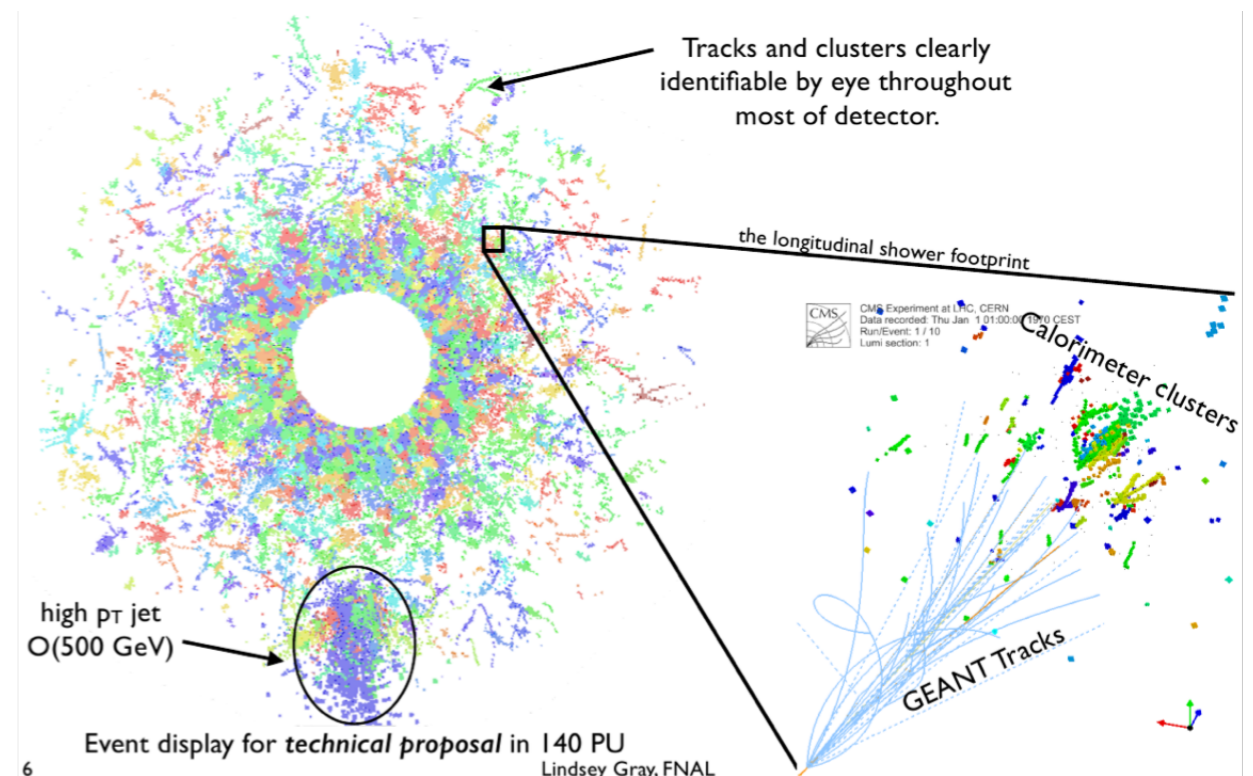
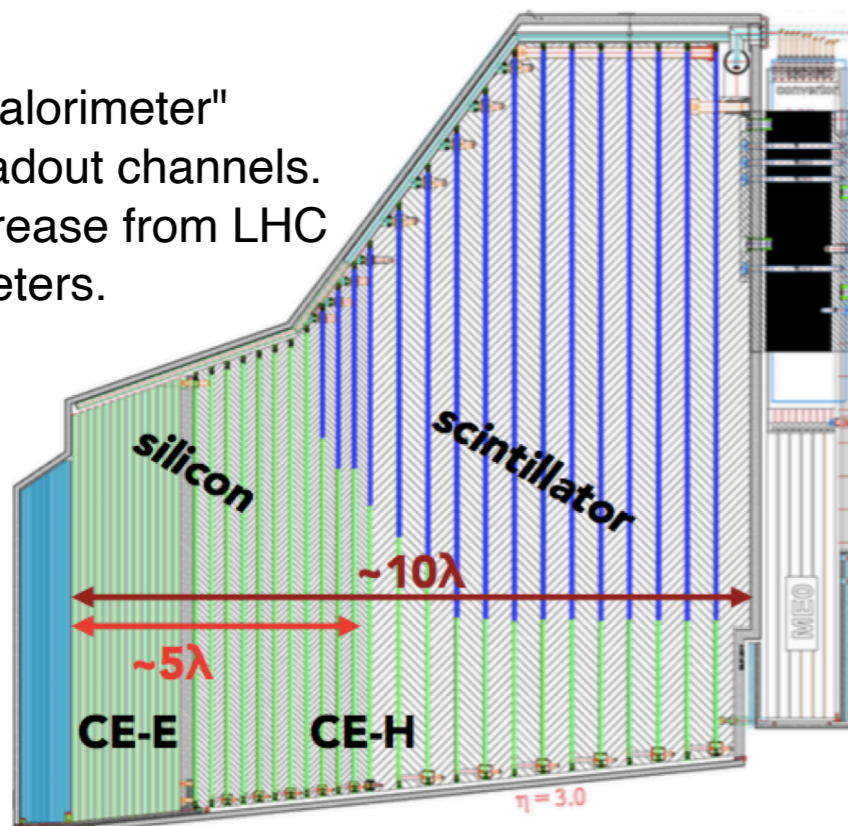


# AI/ML on Calorimeters

- Data challenges at future colliders:
  - Data volume, complexity, power consumption, latency, and radiation tolerance
  - **Move more data processing to on-detector electronics**
- ECON-T ASIC : selects/compresses trigger data for transmission off-detector
  - Can we do **on-detector data compression with machine learning**?
- Neural Network (NN) autoencoder in ASIC for on-detector data compression
  - Low power consumption, latency and rad tolerance → well suited to ASIC
  - Complexity: design must be re-configurable → challenging for ASIC

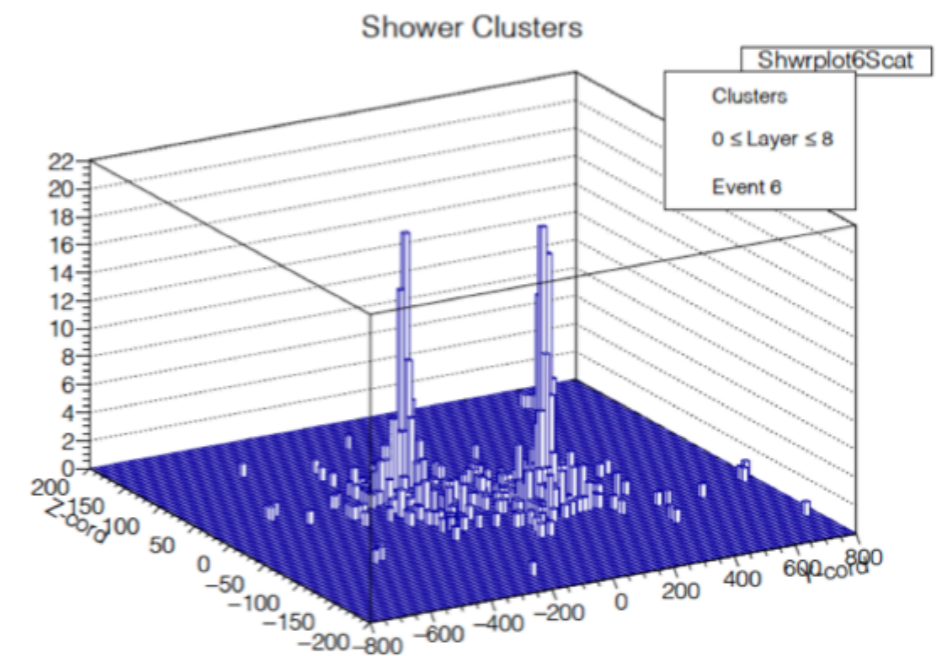
## "Imaging calorimeter"

- ~6M readout channels.
- 60x increase from LHC calorimeters.

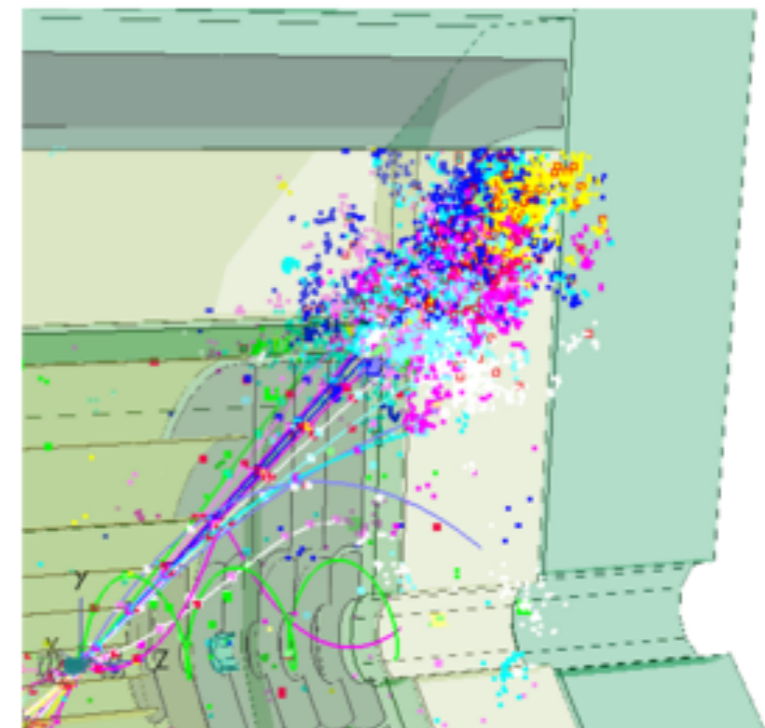


# AI/ML on Calorimeters

- SiD detector configuration with  $25 \times 100 \mu\text{m}^2$  pixel in the calorimeter at ILC
  - Changing analog to binary digital has no energy resolution degradation
- Synergies with developments of MAPS for tracking in Higgs Factories
  - MAPS applied to the ECal exceeds the physics performance as specified in the ILC TDR
  - Future planned studies include the reconstruction of showers and  $\pi^0$  within jets, and their impact on jet energy resolution
- Lots of available data available per shower
  - Possibilities for large gain in performance, new capabilities (anomaly detection), and data reduction using AI/ML on chip



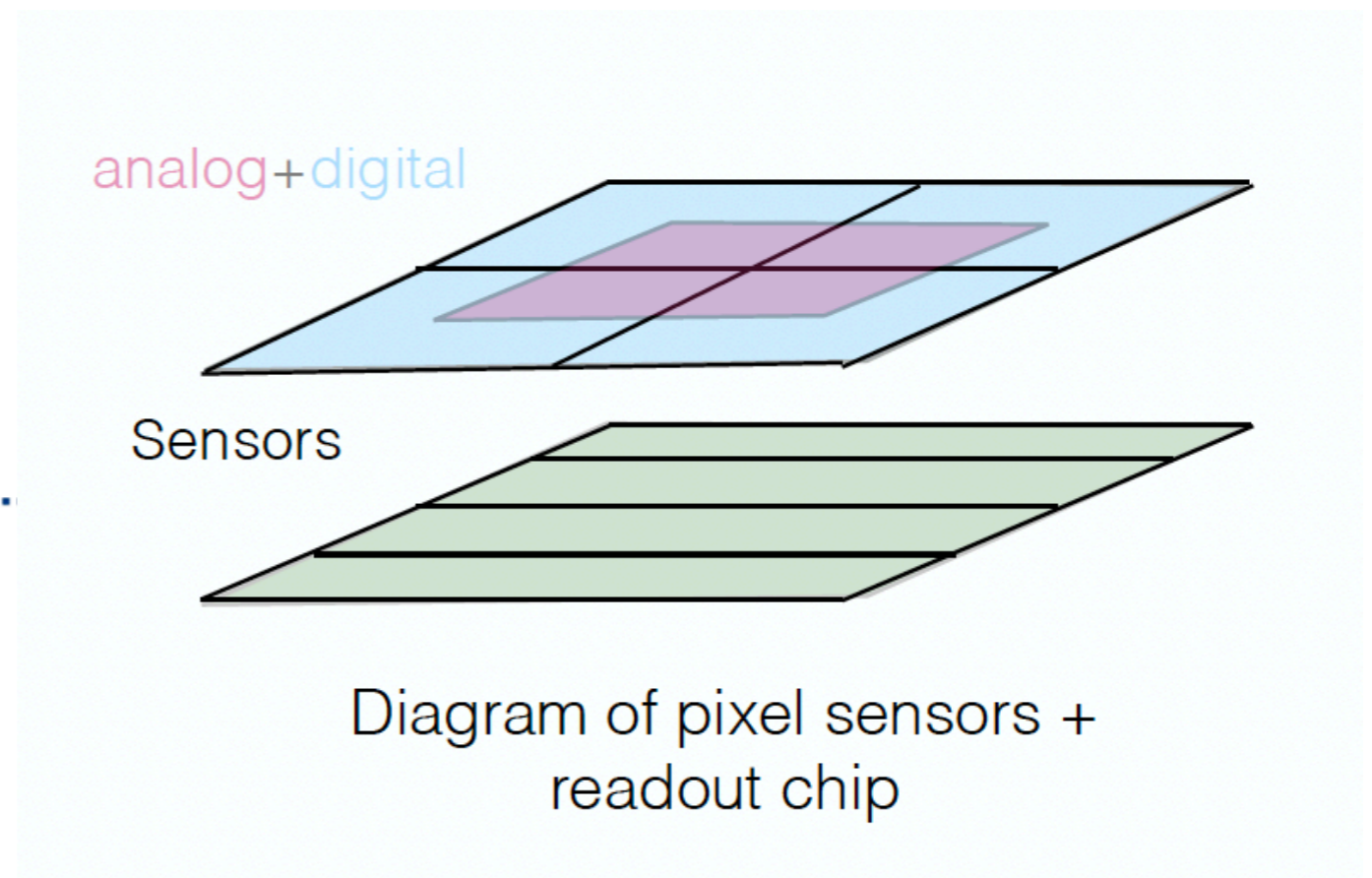
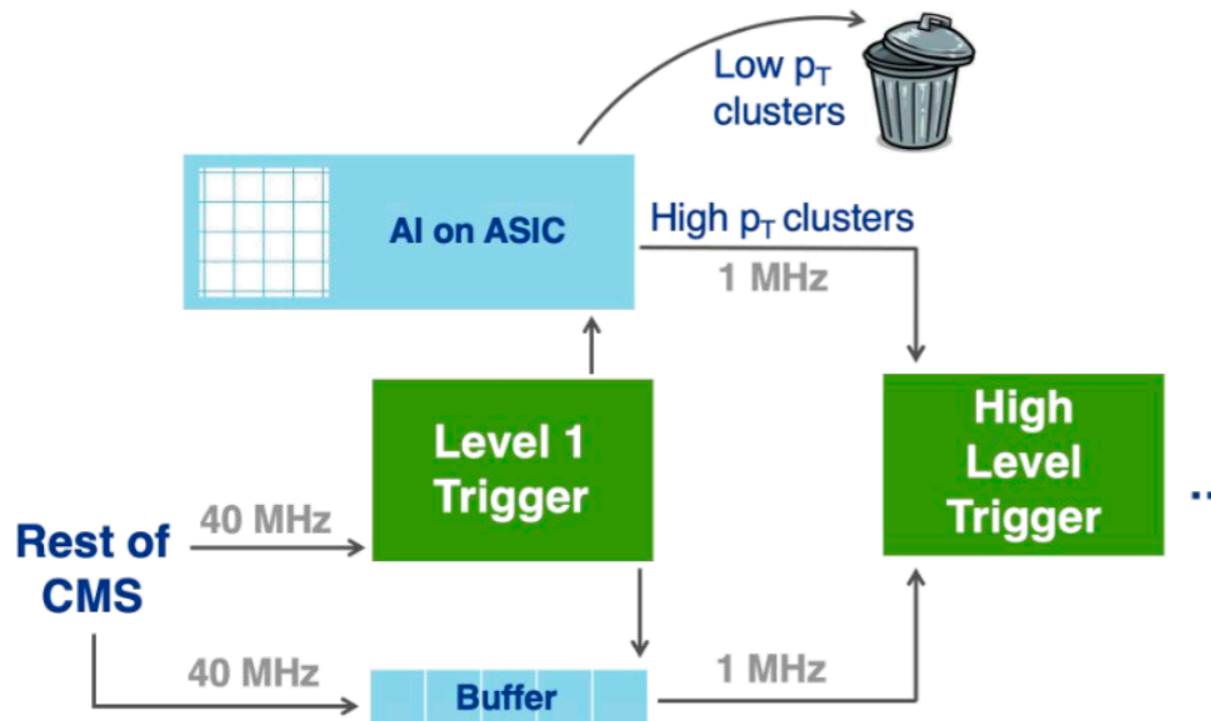
GEANT4 simulations of Transverse distribution of two 10 GeV showers separated by one cm



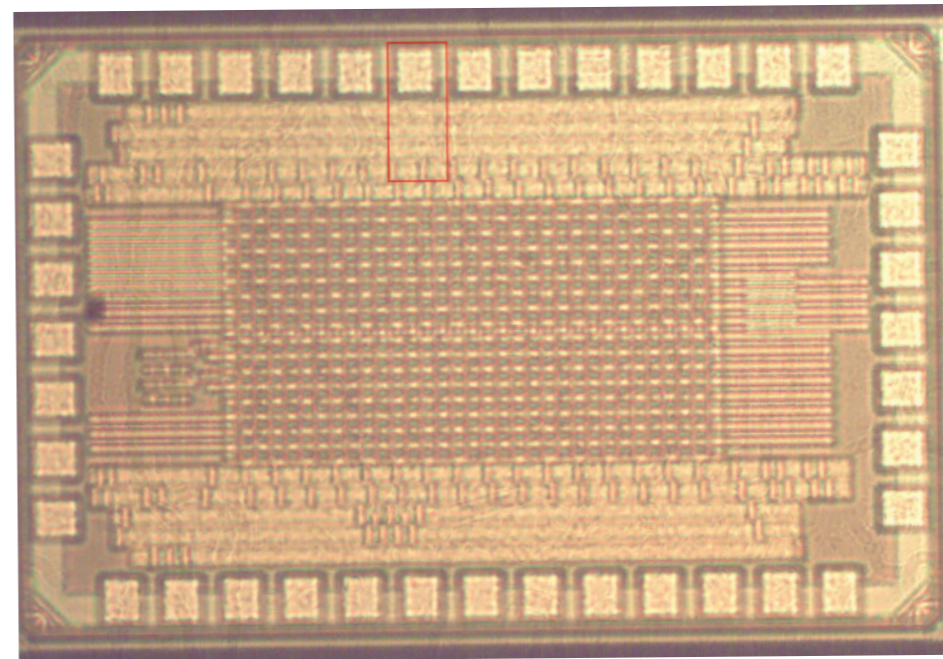
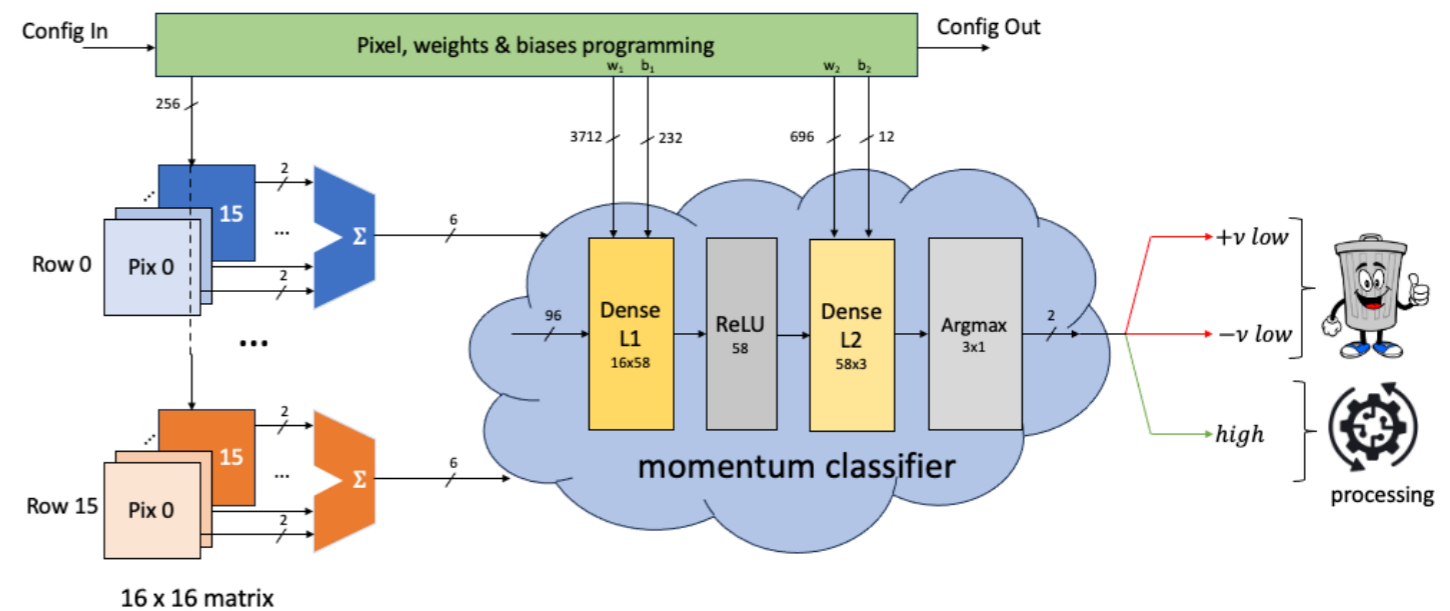
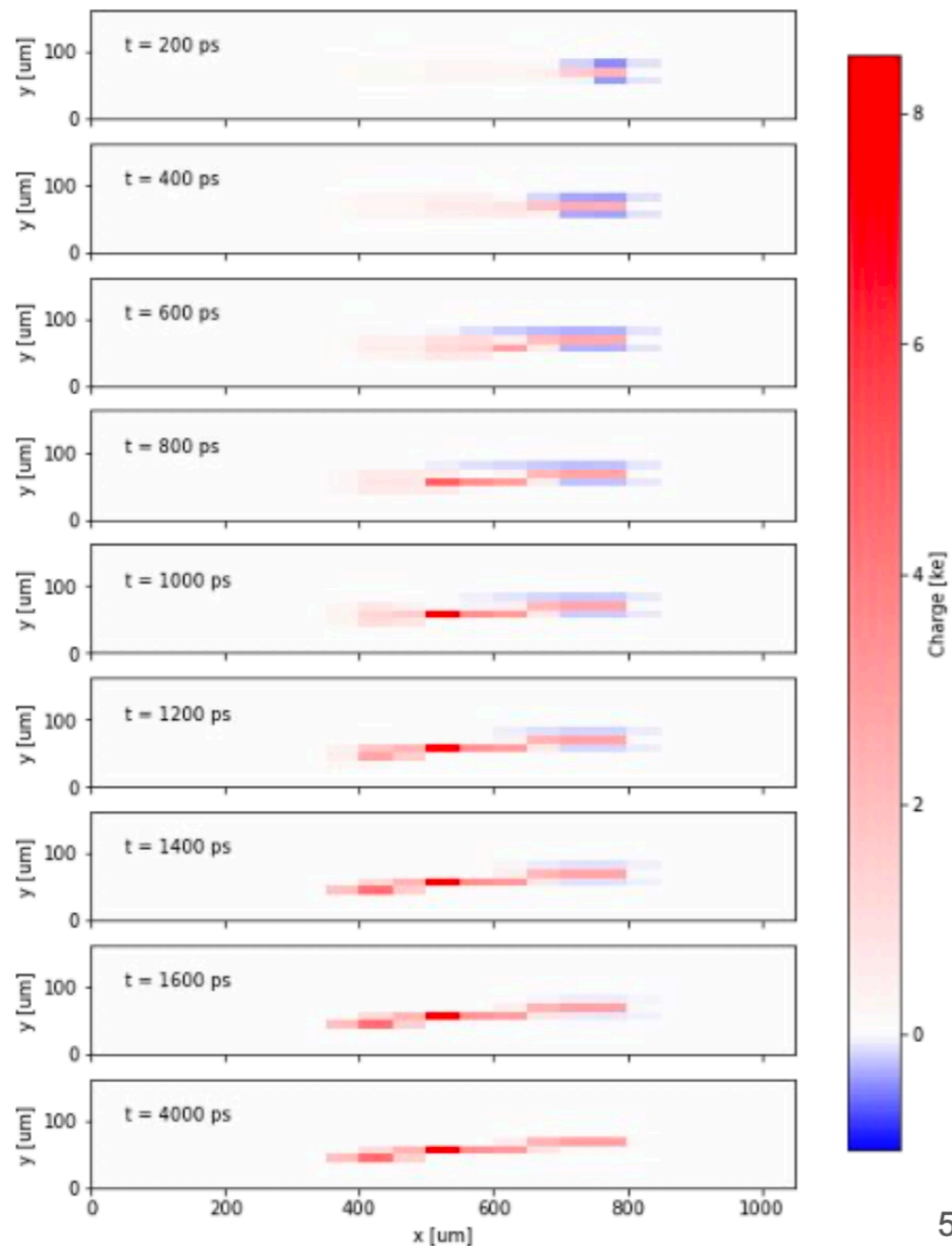
Eur. Phys. J. Plus (2021) 136:1066

# AI on Chip: Smart Pixels

- AI embedded on a chip to:
  - Filter data at the source for data reduction
- Data reduction through
  - Filtering through removing low  $p_T$  clusters
  - Featurization through converting raw data to physics information
- Customizable (reprogrammable weights) NN implemented directly in the front-end



# AI/ML Implementation



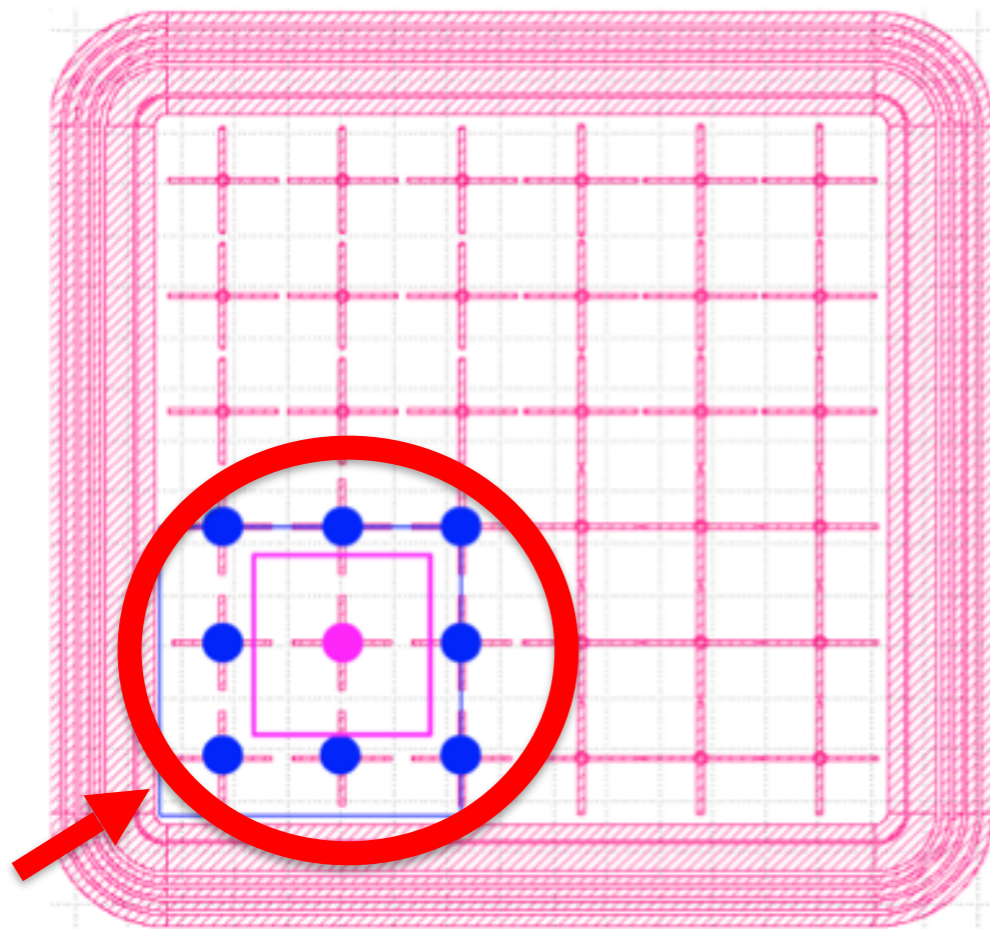
**Smart data reduction at the edge using pulse shapes, and drift & induced currents**



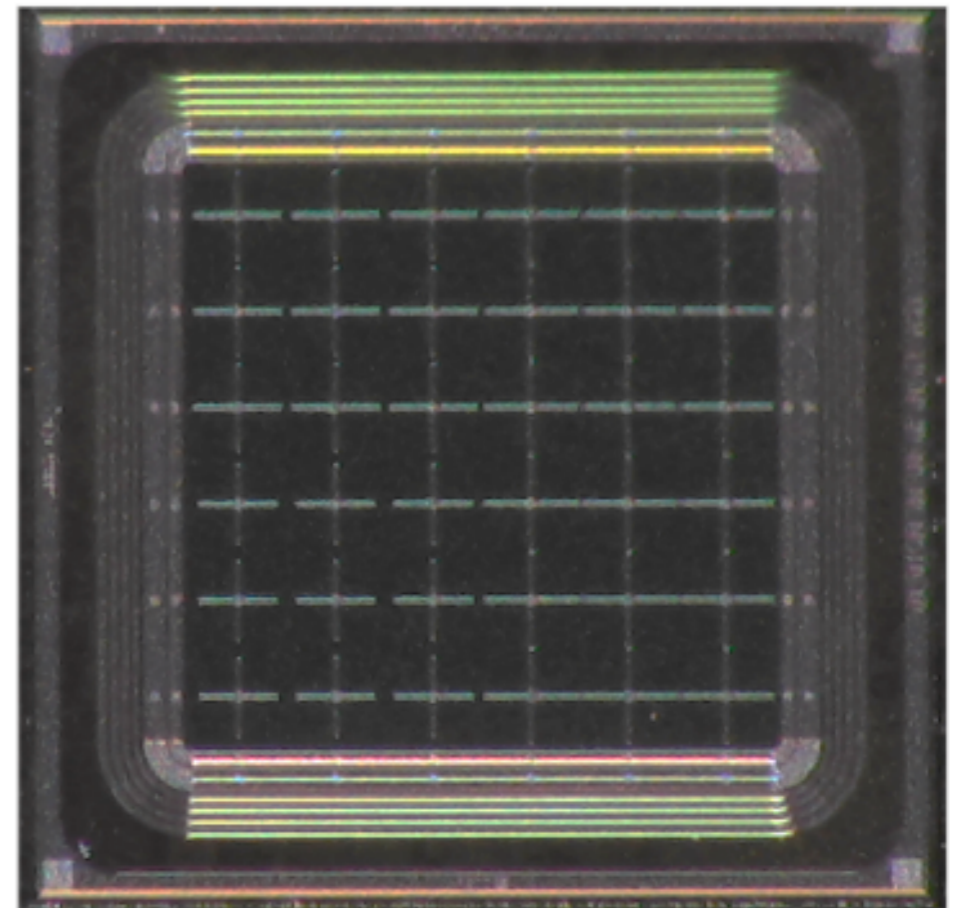
# Towards AI/ML for AC-LGADs

- AC-LGAD sensors have a complex signal signature due to charge sharing
- Position reconstruction is based on the extraction of the signals read out by each electrode
  - Used to infer the  $x$ – $y$  coordinates of the particle hit position

*JINST 19 (2024) C01028*



These pixels  
are read out



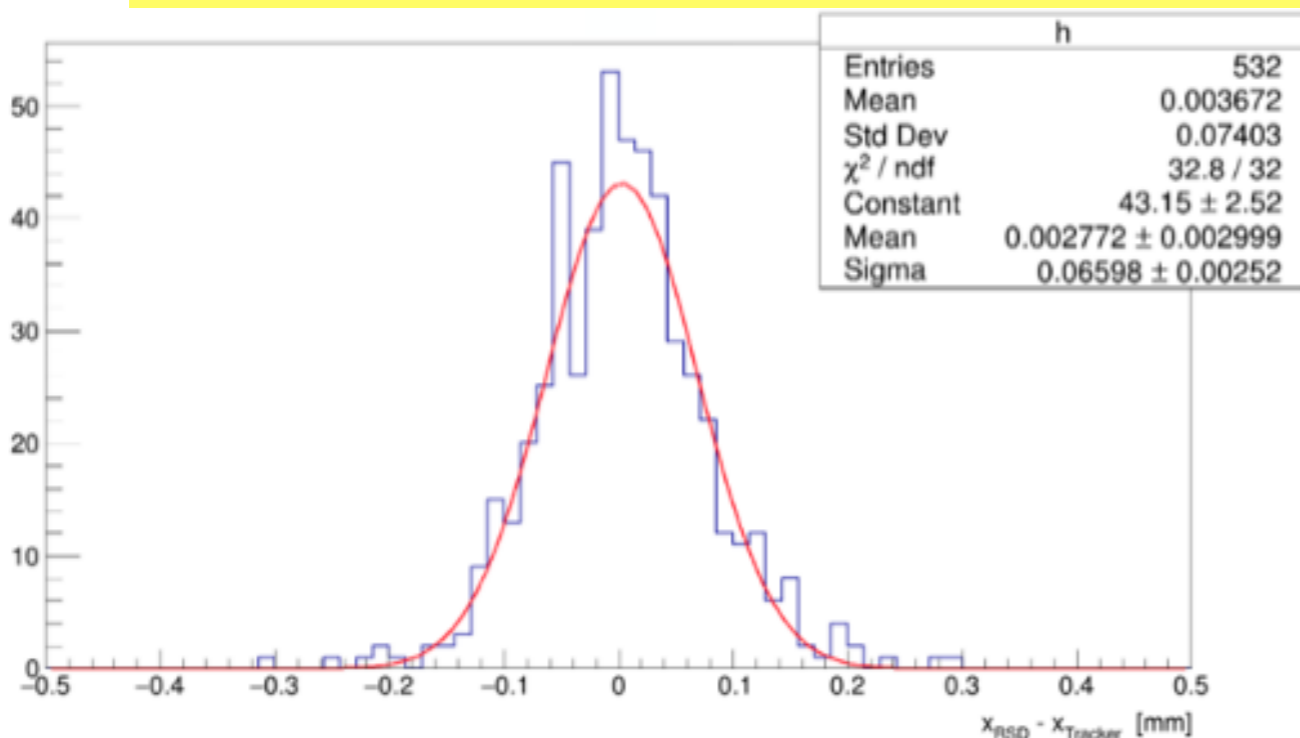
FBK sensor with 6×6 matrix  
450  $\mu\text{m}$  pitch pixels

# Towards AI/ML for AC-LGADs

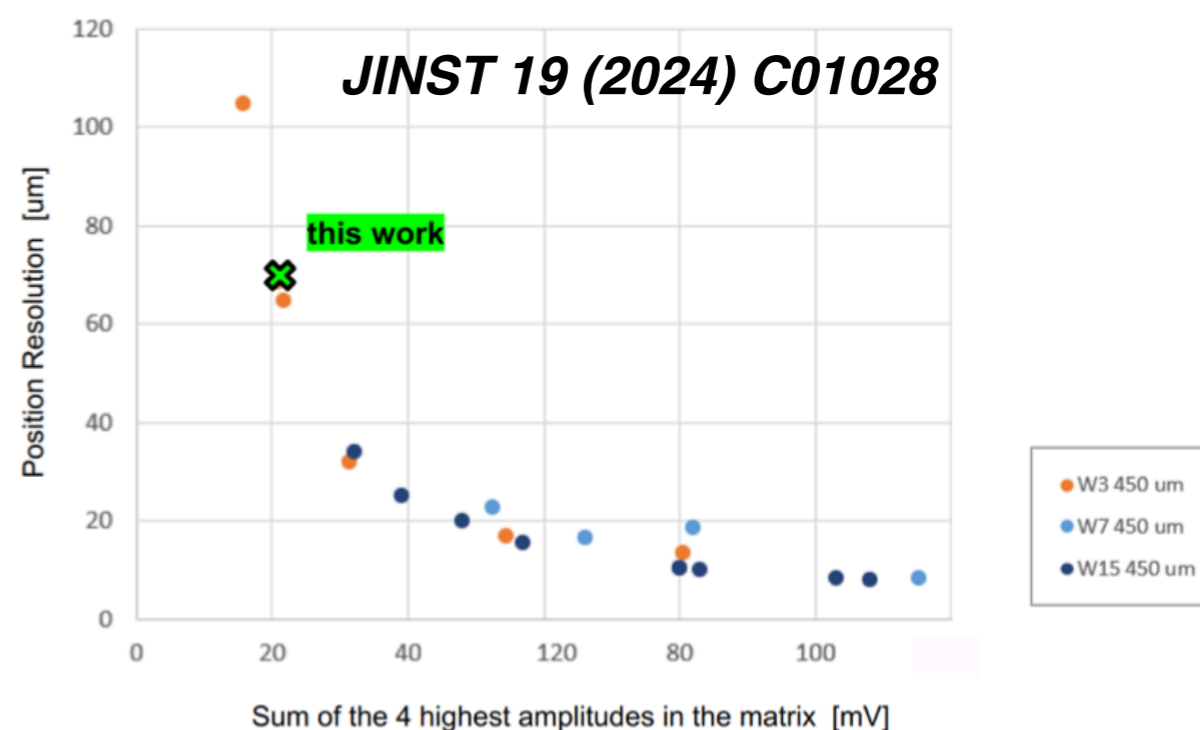
- Improve position reconstruction using AI/ML tools
  - Trained using IR-laser dataset, tested on test-beam dataset
  - As a reference, compare to analytical reconstruction
- **Measure position resolution 65  $\mu\text{m}$** 
  - A standard binary read-out :  $\sim 130 \mu\text{m}$  resolution
  - Can achieve  $\sim 10\text{-}15 \mu\text{m}$  resolution by increasing sensor gain

$$x_{\text{RSD-centroid}} = \frac{\sum_{i=1}^9 A_i \cdot x_i}{\sum_{i=1}^9 A_i}$$

**Huge expected performance gain from ML on chip!**



Difference between predicted ( $x_{\text{RSD}}$ ) and measured ( $x_{\text{Tracker}}$ ) positions

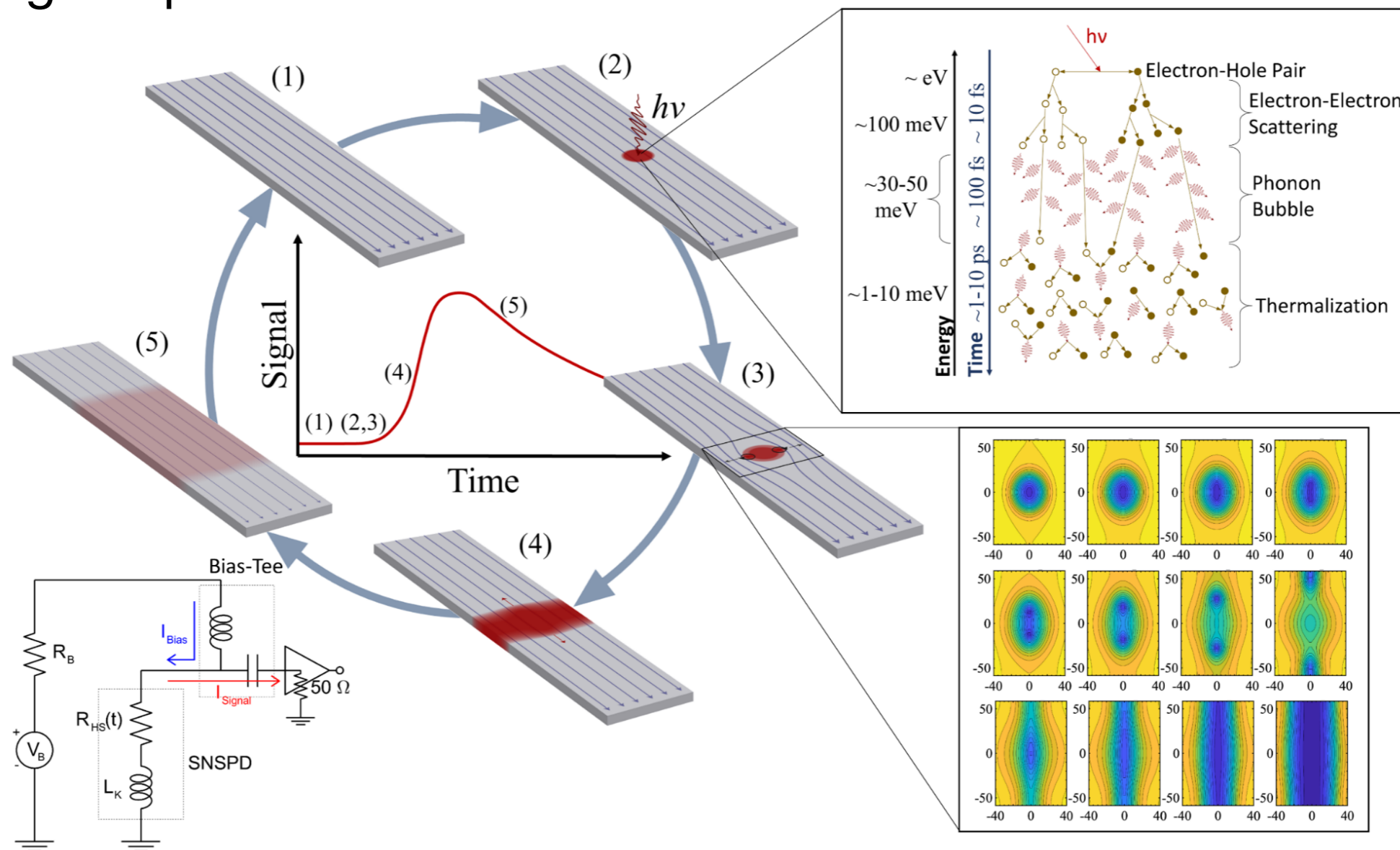


Position resolution as a function of the total amplitude of the 4 highest signals

# The Next Frontier: Going Cold

## Quantum Sensors: superconducting nanowire single photon detector

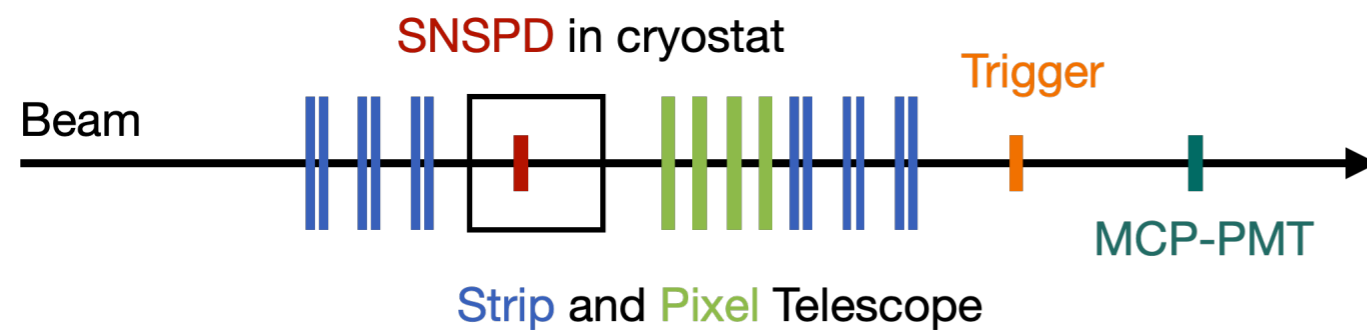
- Single photon (heat) triggers detector out of superconductor state
- Resistance quickly (ps) jumps to few k $\Omega$   $\rightarrow$  detector current into readout
- Highest performance single-photon detector, from UV to mid-infrared
- Operating temperature : 1-4 Kelvin



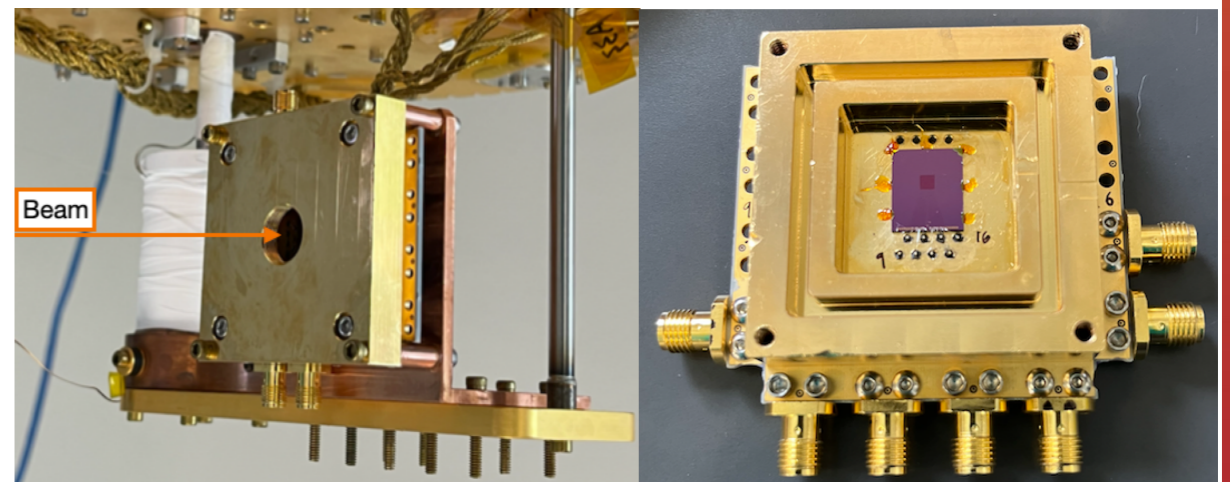
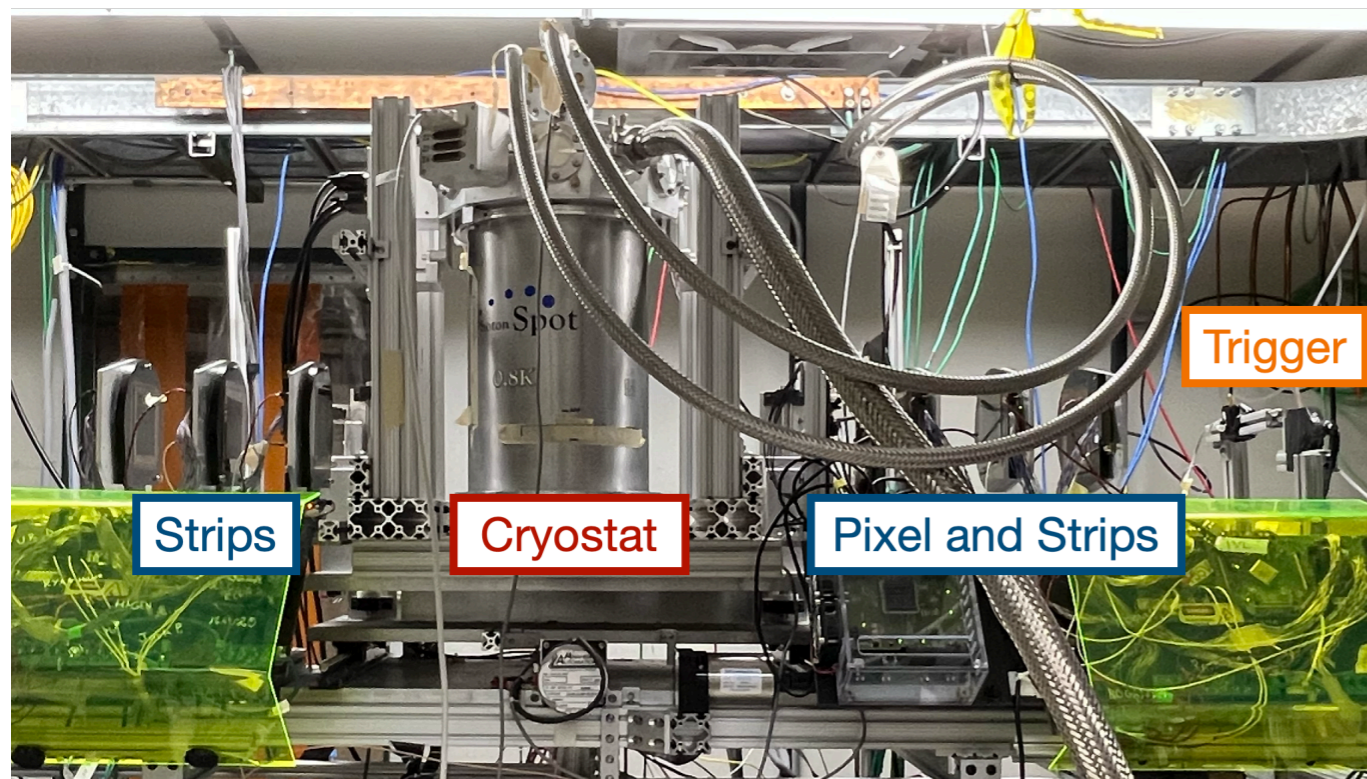
# The Next Frontier: Going Cold

## New thrust towards sub-eV charged particle tracking with picosecond level time resolution

*New: JINST 20 P03001*



- New R&D program for SNSPD to detect high energy particle with the Fermilab Test Beam Facility
- **First test beam** to detect 120 GeV proton and 8 GeV electrons and pions with **large-area** ( $2 \times 2 \text{ mm}^2$ ) **multi-pixel** (8-pixel) SNSPD



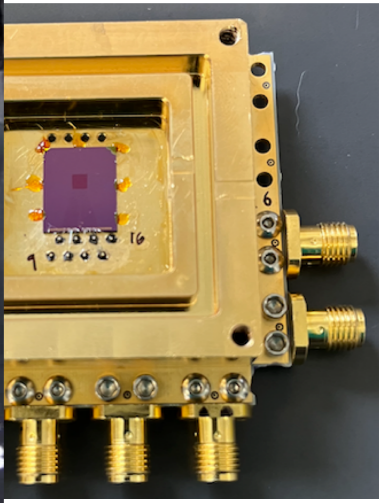
# Superconducting Nanowire Single ~~Photon~~ Detector (SNSPD) Particle

Beam



PD to detect  
e Fermilab

20 GeV  
and pions  
**multi-pixel**



New th

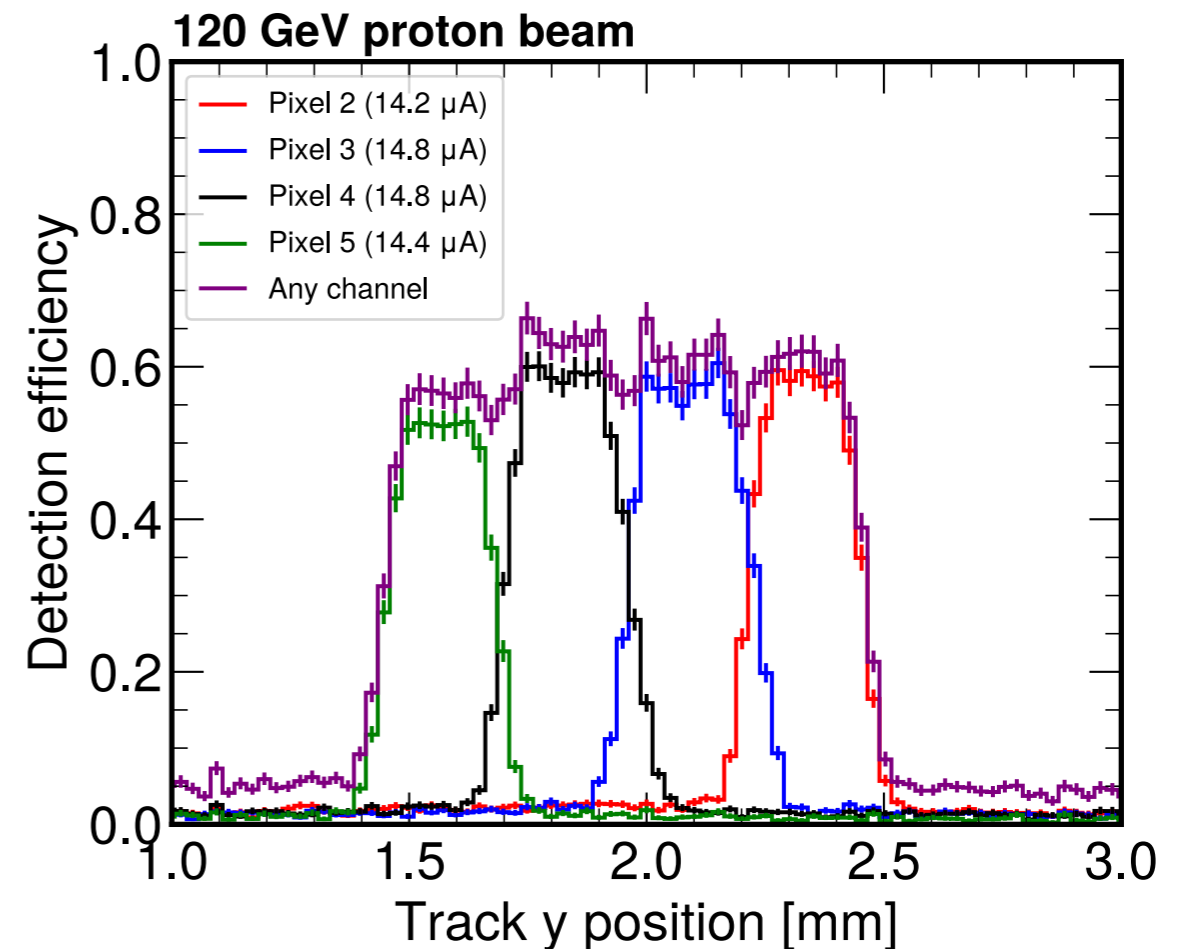
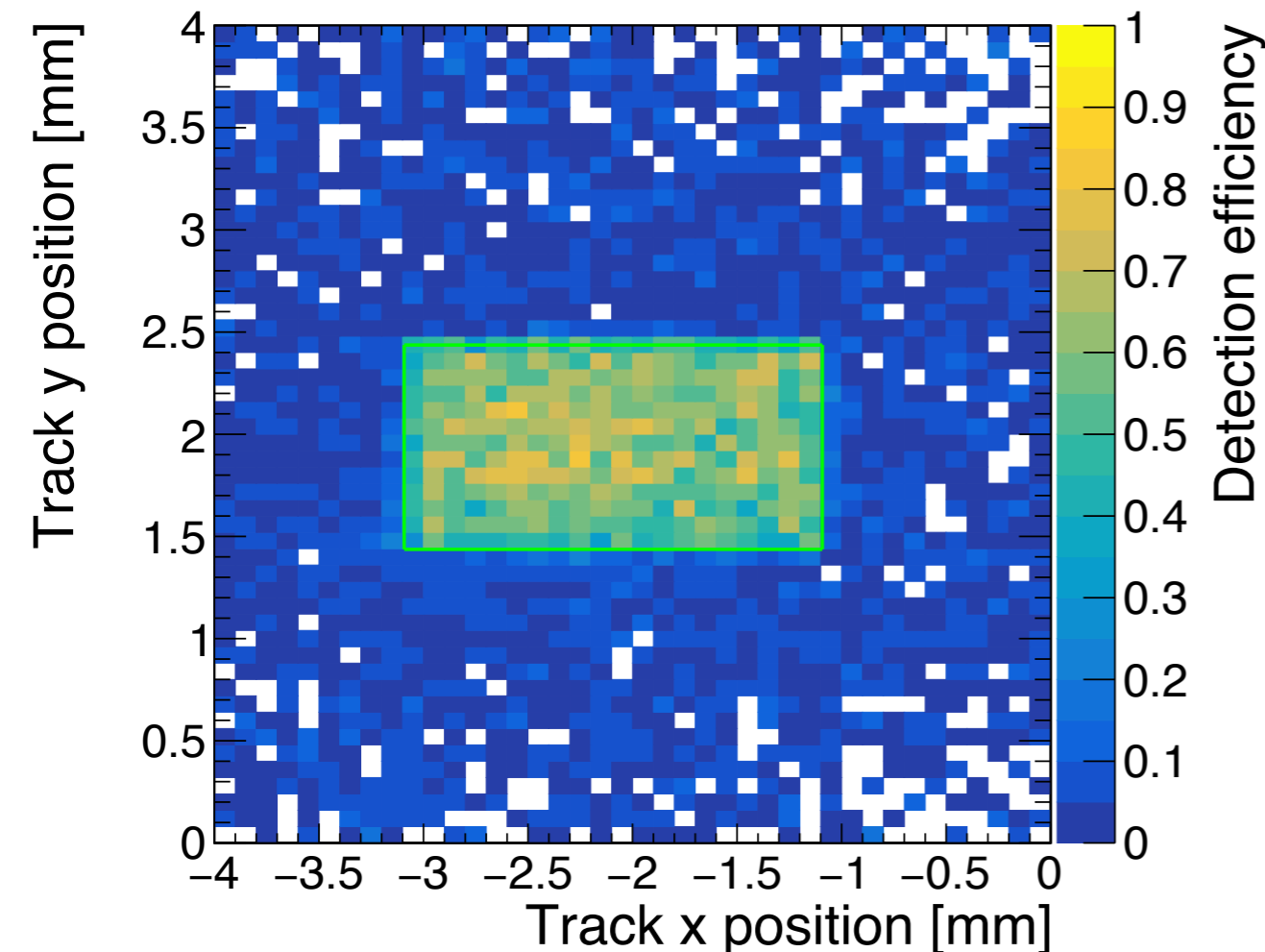
racking

with picosecond level time resolution

# The Next Frontier: Going Cold

*New: JINST 20 P03001*

- Only 4 channels. Constrained by cryogenic needs
- Precise tracking telescope measure allow to measure absolute efficiency and response uniformity

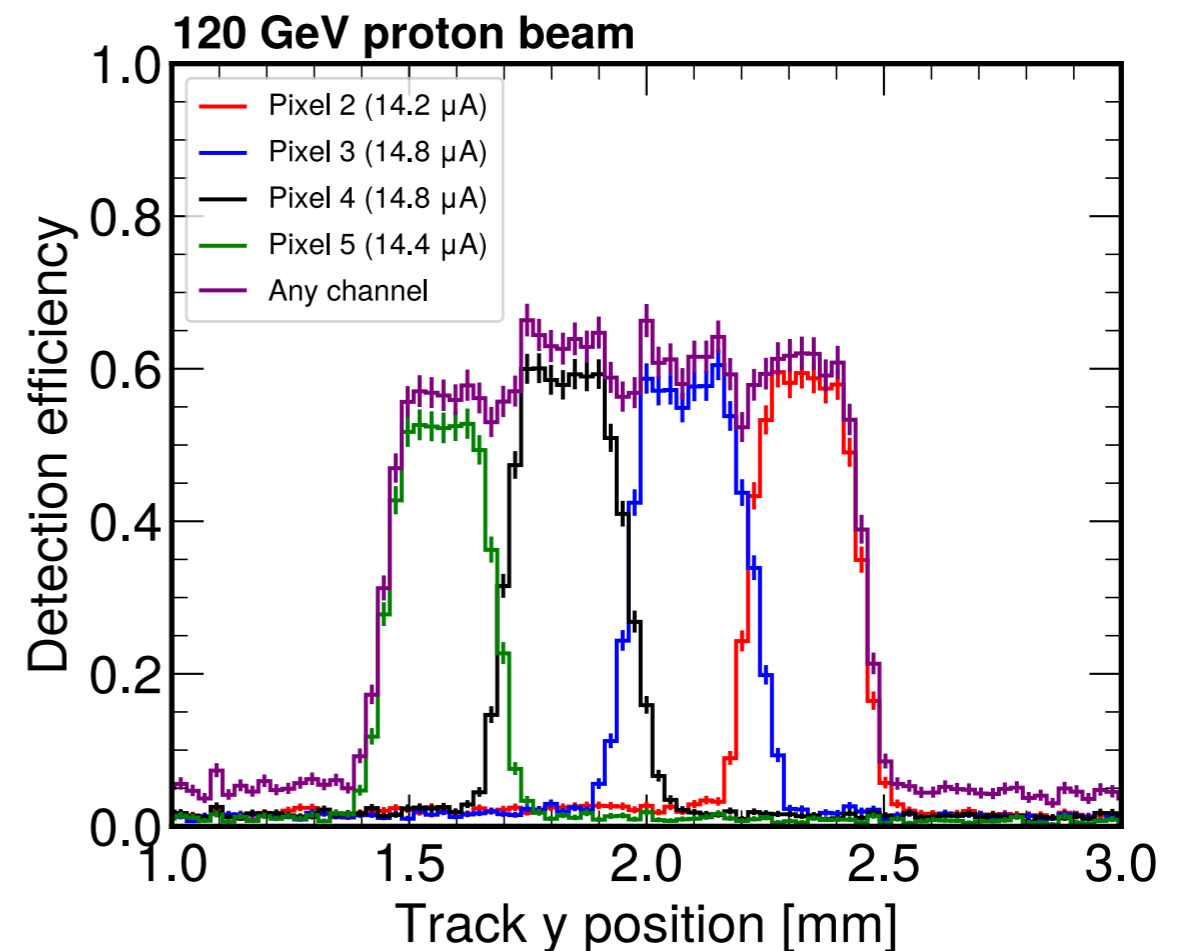
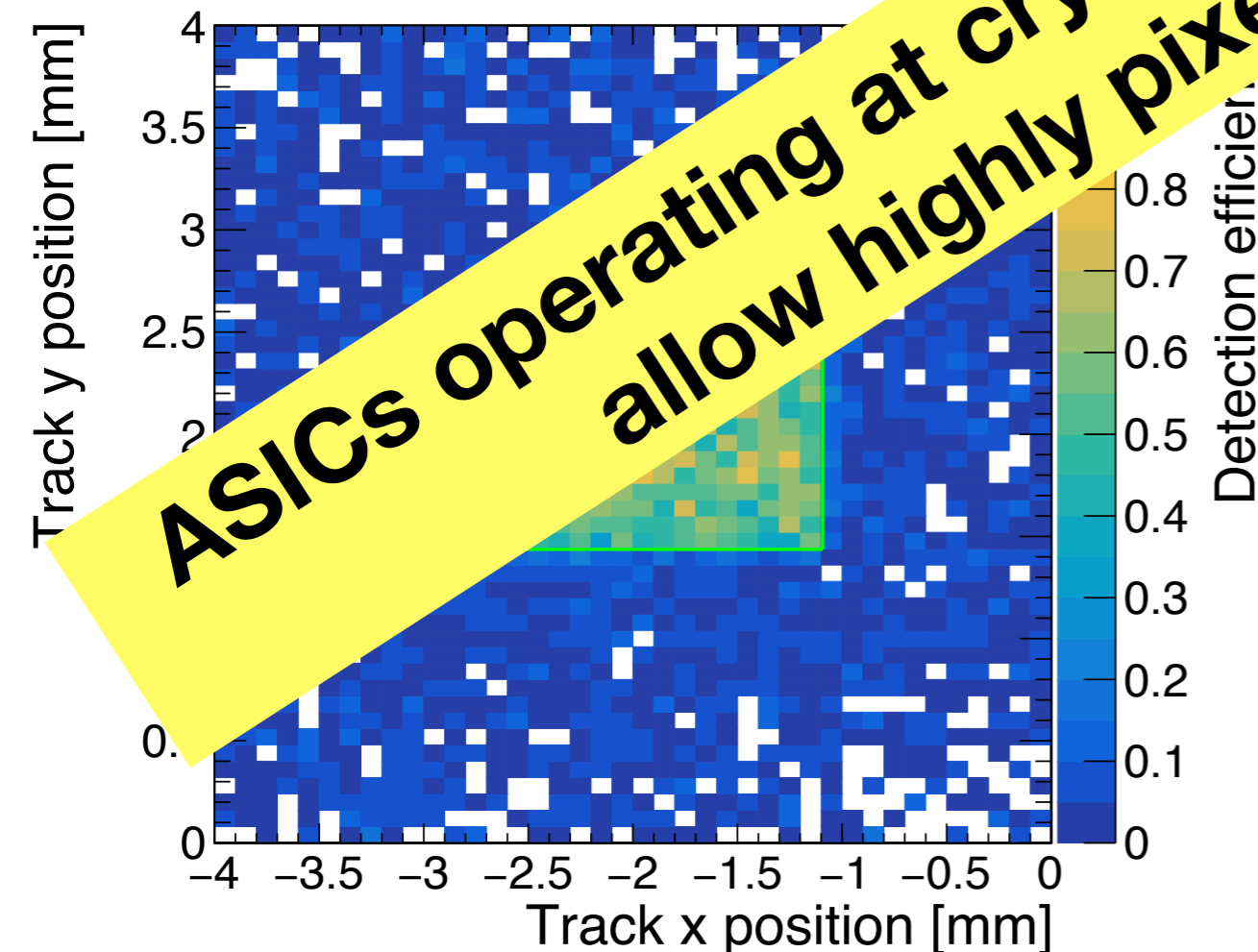


# The Next Frontier: Going Cold

*New: JINST 20 P03001*

- Only 4 channels. Constrained by ... needs
- Precise tracking telescopes ... allow to measure absolute efficiency and ... uniformity

**ASICs operating at cryogenic temperatures will allow highly pixelated sensor**

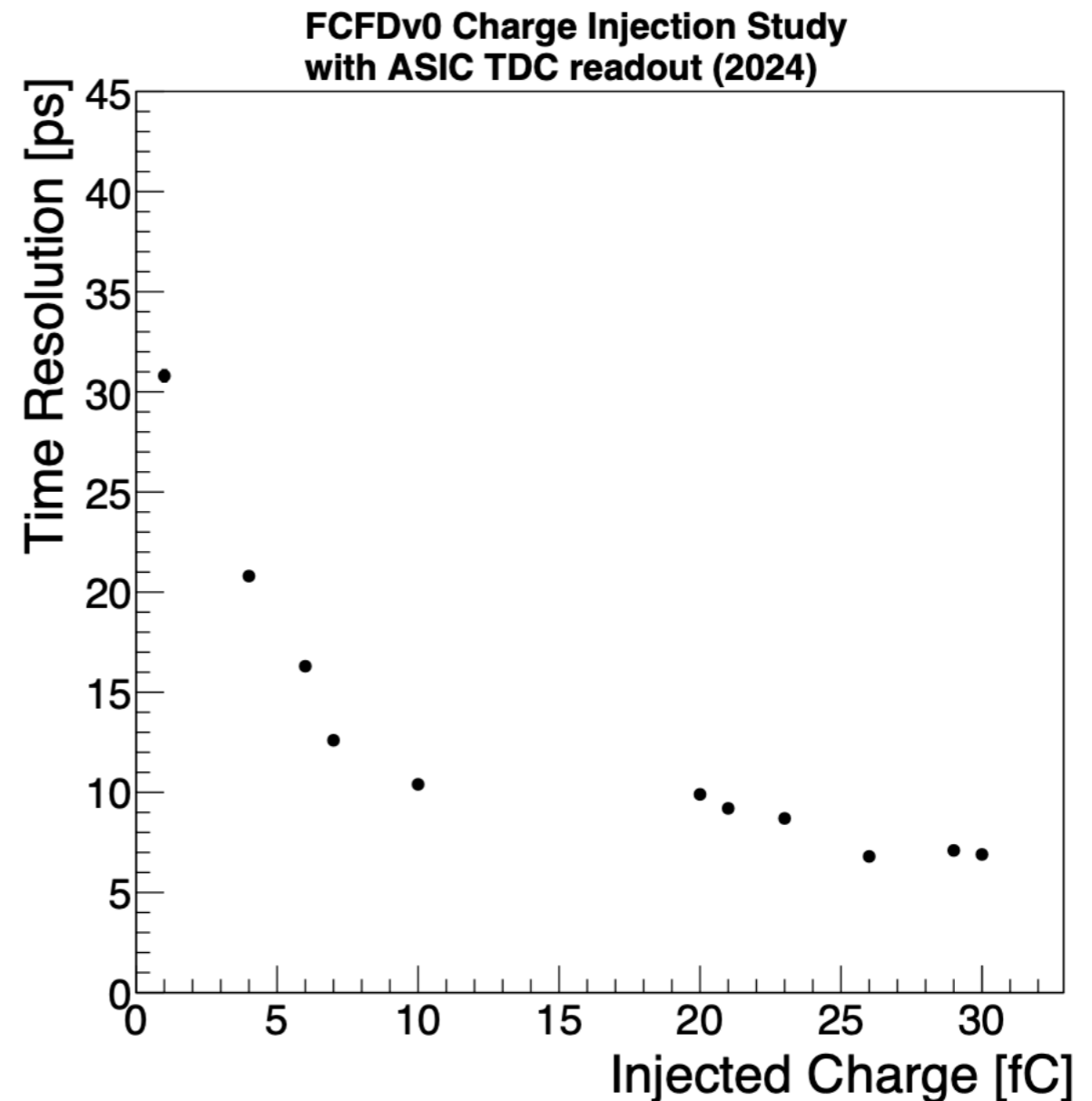
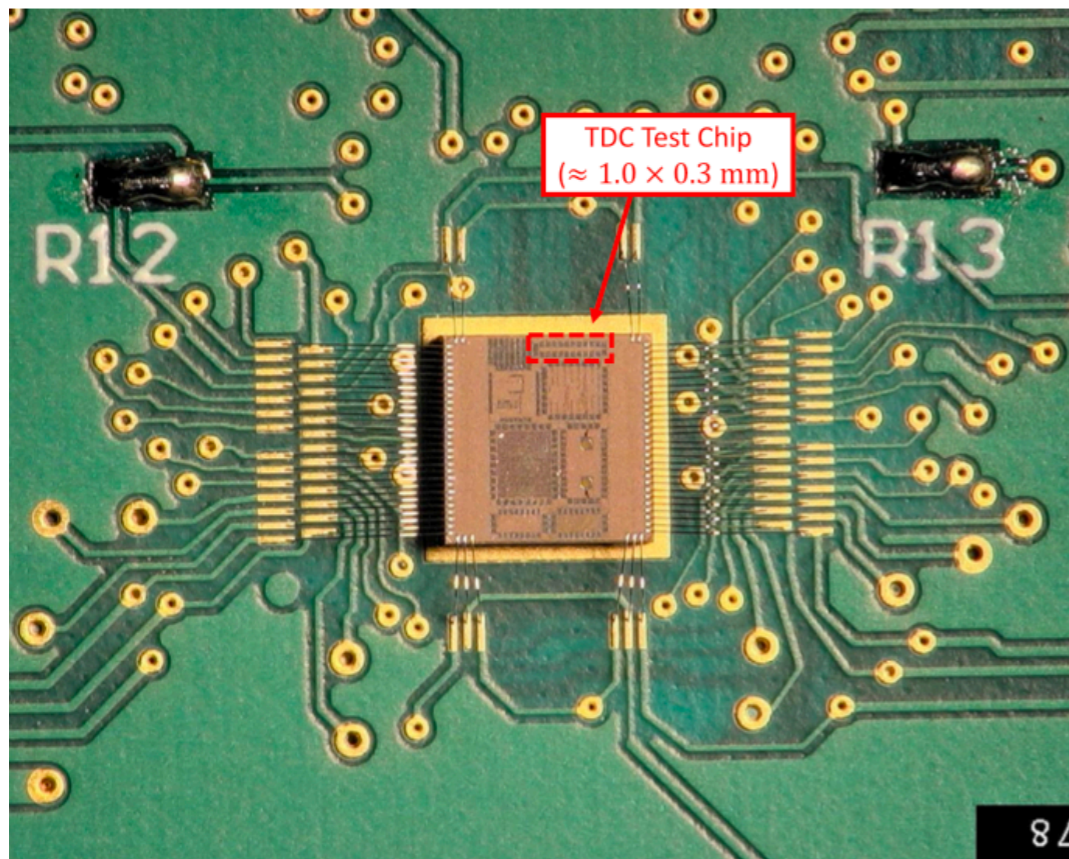


# TDC at Cryogenic Temperatures

*10.36227/techrxiv.173949128.88095436/v1*

**Achieve  $\sim 7$  ps resolution for  $\sim 25$  fC injected charge**

22 nm CMOS Global Foundry

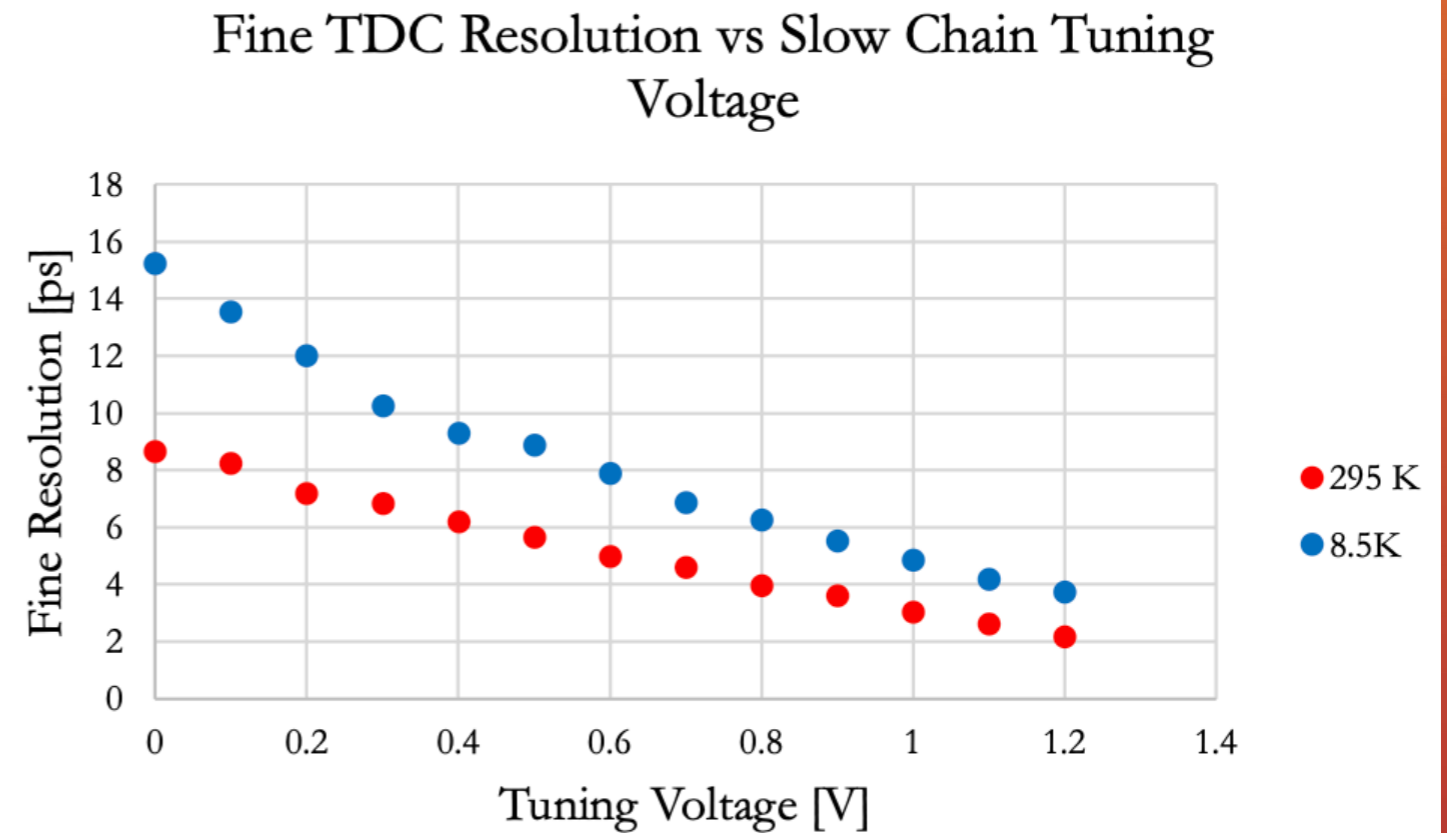
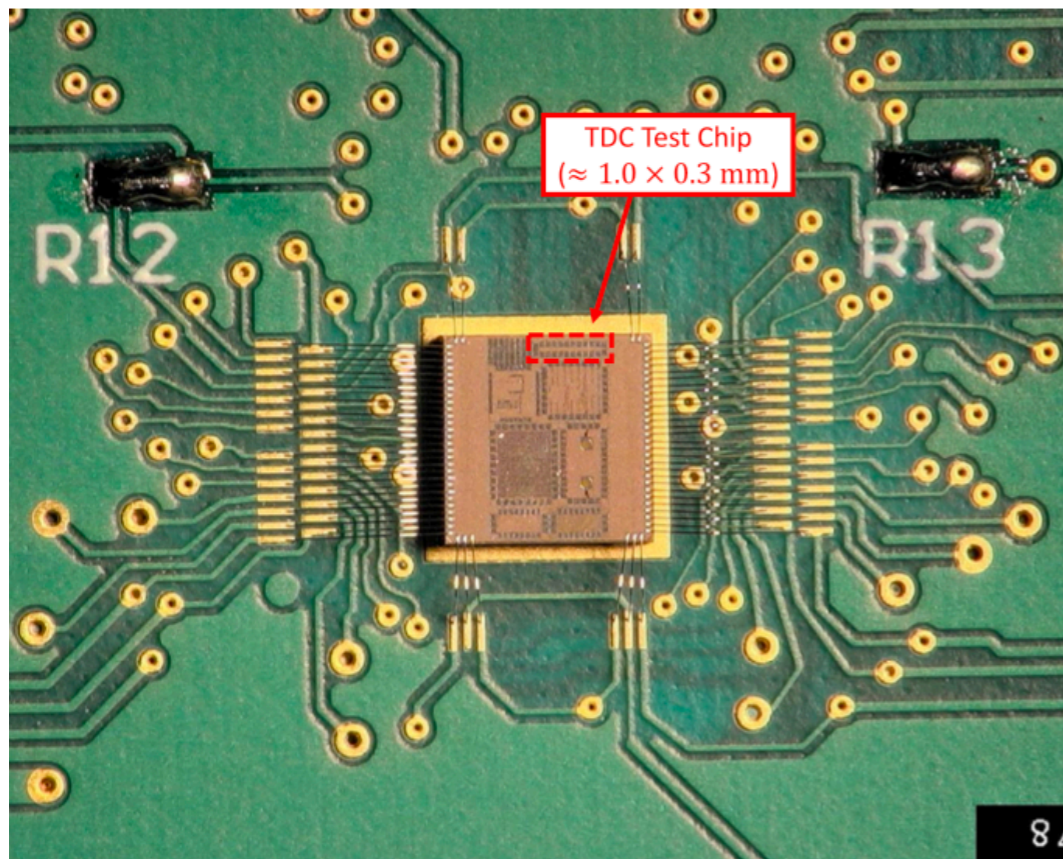


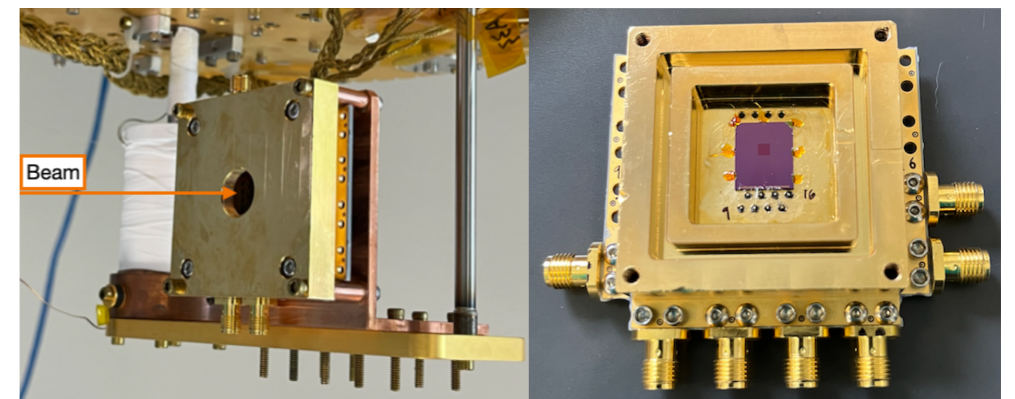
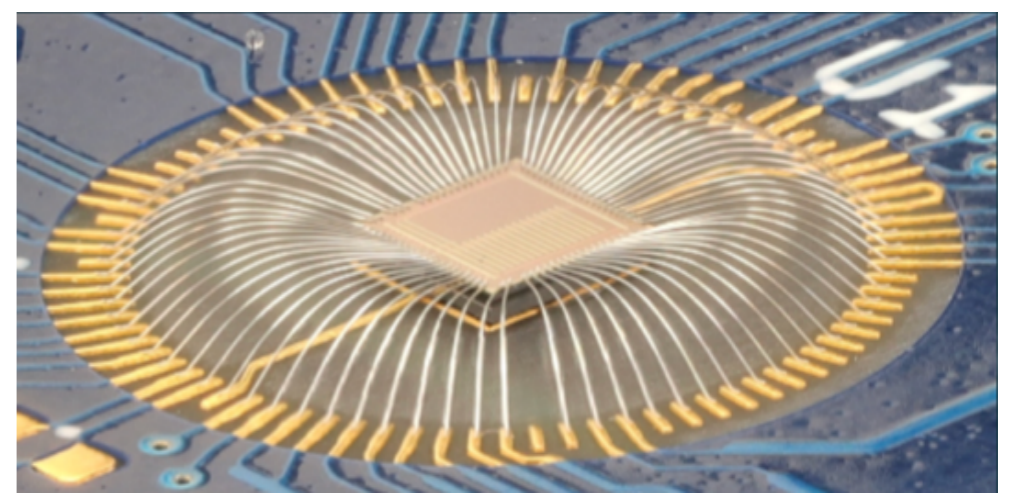
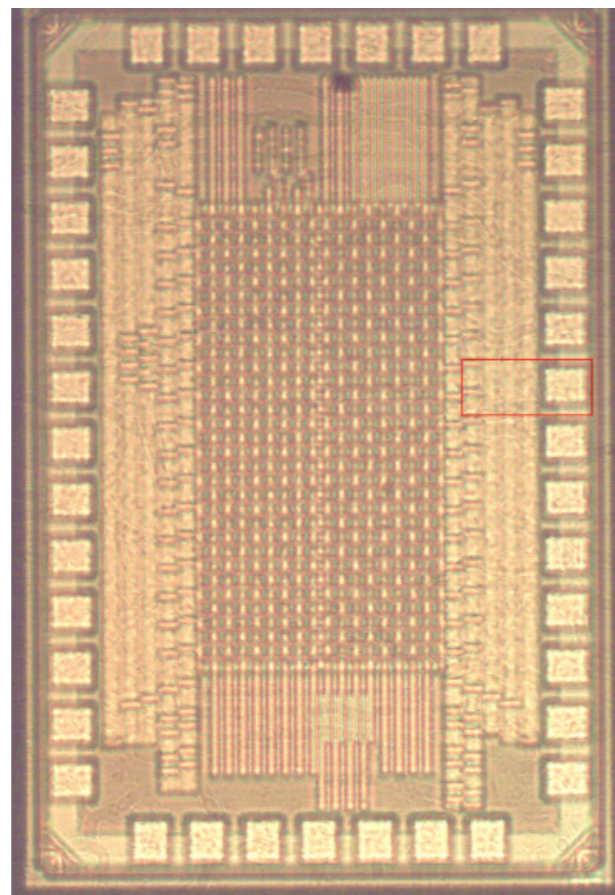
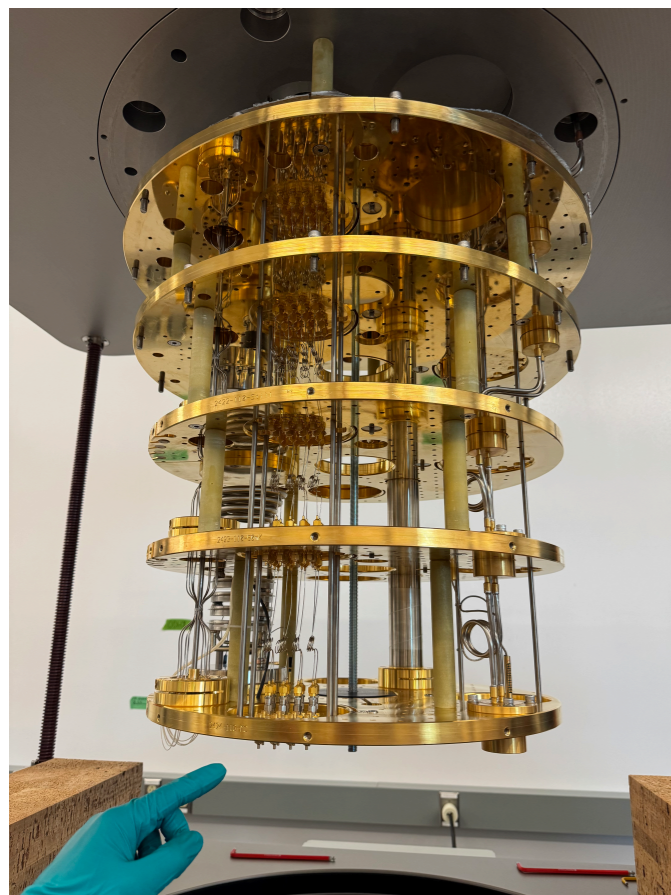
# TDC at Cryogenic Temperatures

10.36227/techrxiv.173949128.88095436/v1

**Excellent performance observed at cryo temperatures**

22 nm CMOS Global Foundry





**Advanced detector R&D calls for extraordinary talent & long term commitment**

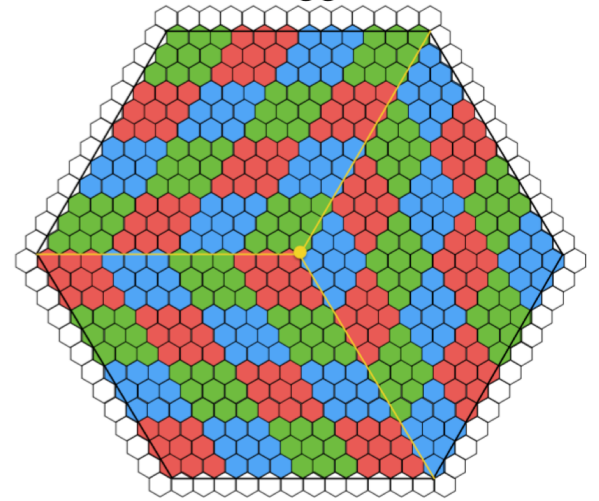


**Thank You!**

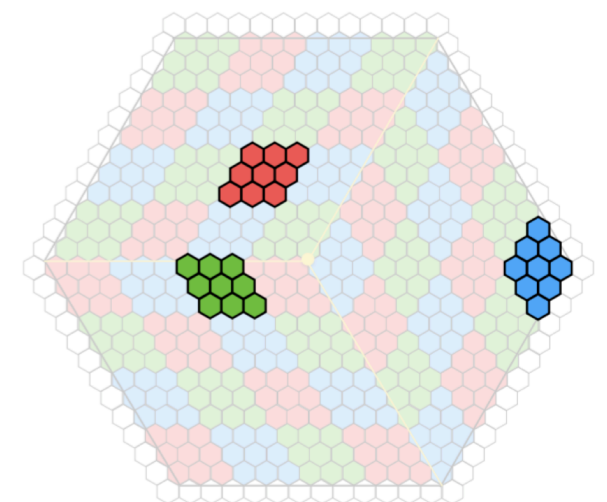
# AI/ML on Calorimeters

- Reconfigurable NN for data compression
  - First use of machine learning on radhard ASIC for HEP
- Weights of the AutoEncoder algorithm are reprogrammable: can retrain the NN to suit future needs
- Design performed such as to optimize:
  - ASIC Metrics: **power, size, latency, number of registers**
  - Physics Metrics: energy resolution, trigger rates
- Chip testing in progress:
  - Autoencoder testing completed for full functionality and radiation-tolerance: works very well!
  - Physics performance of NN (with non-optimized training) comparable to threshold algo, optimization in progress

432 silicon sensor cells grouped into 48 trigger cells



Selection of trigger cells above threshold

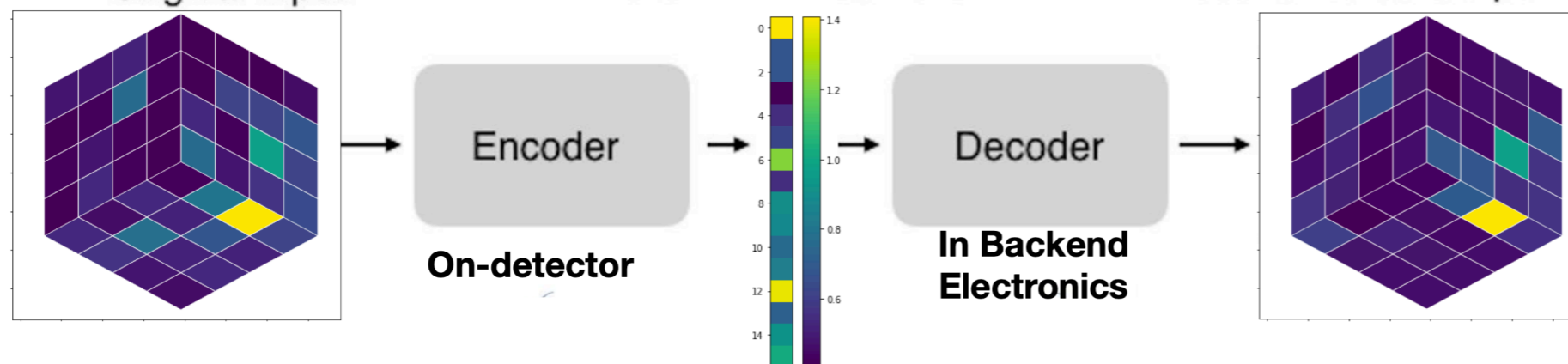


For ~80% of the detector, we have sufficient bandwidth to read out only 3 TC per BX. With the NN, can readout all 48 TC with lossy compression.

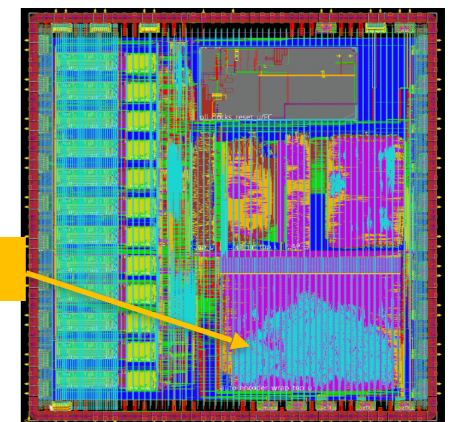
Original Input

Autoencoder Algorithm  
Latent Representation

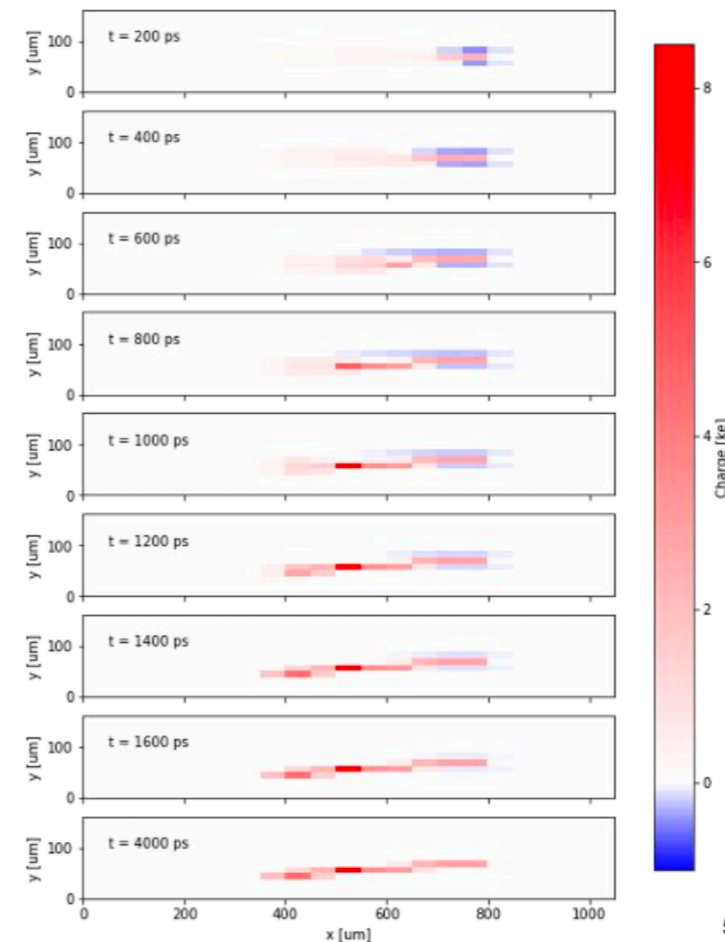
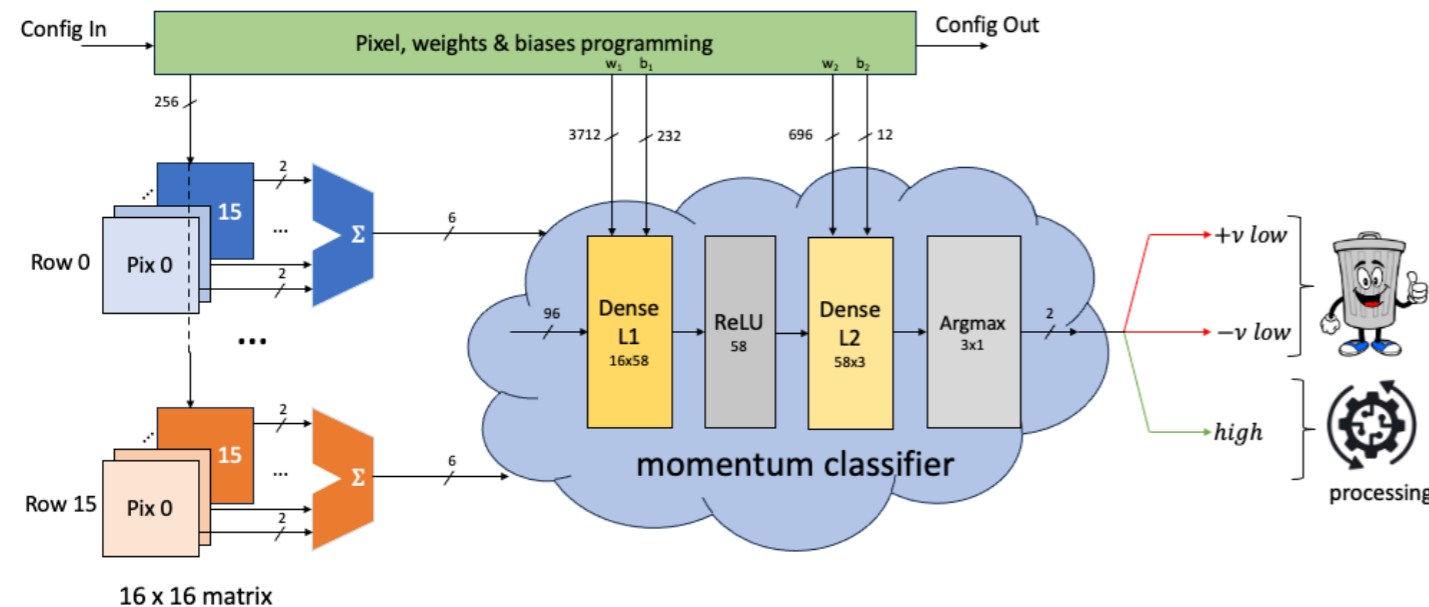
Reconstructed Output



NN encoder



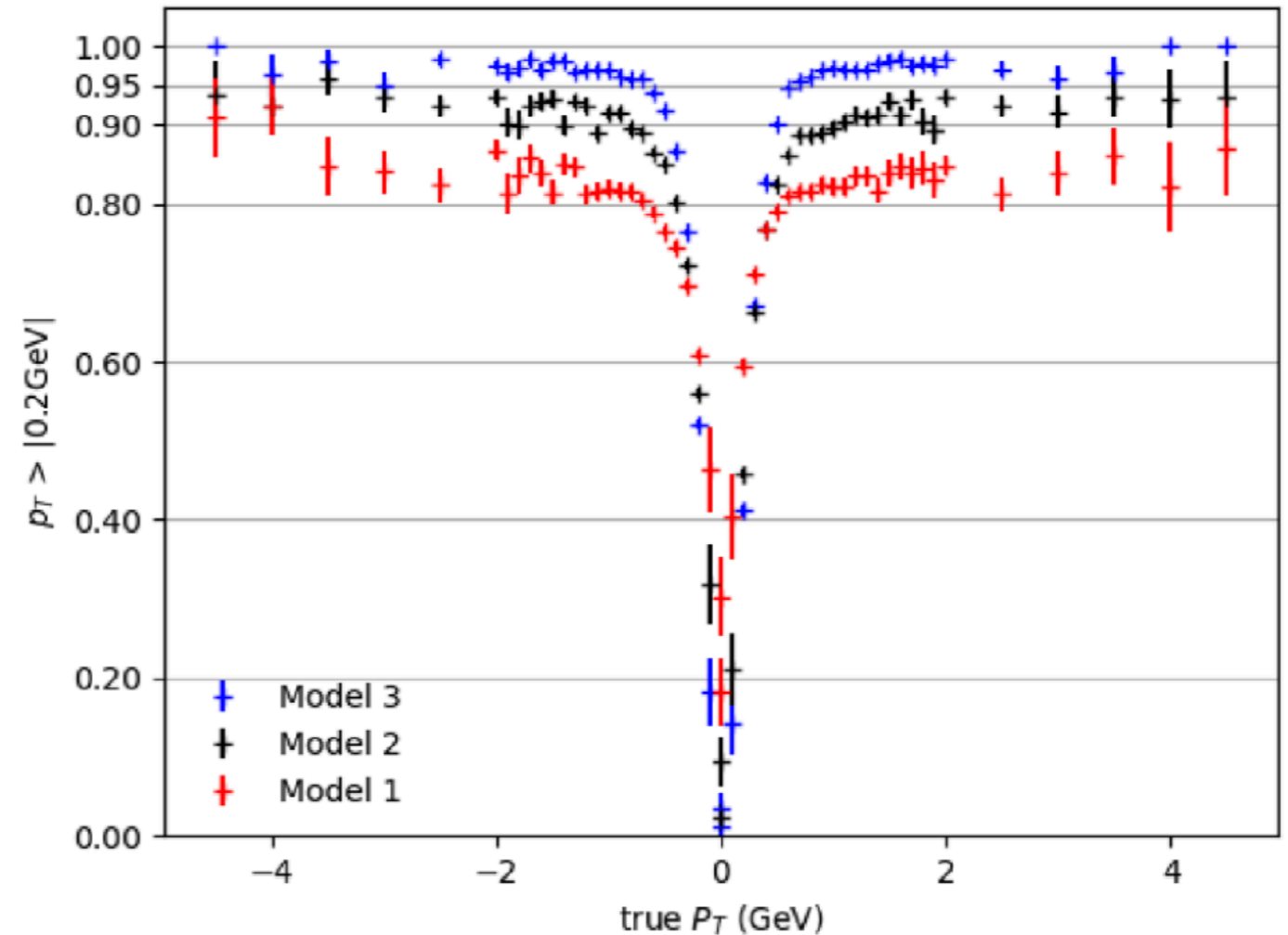
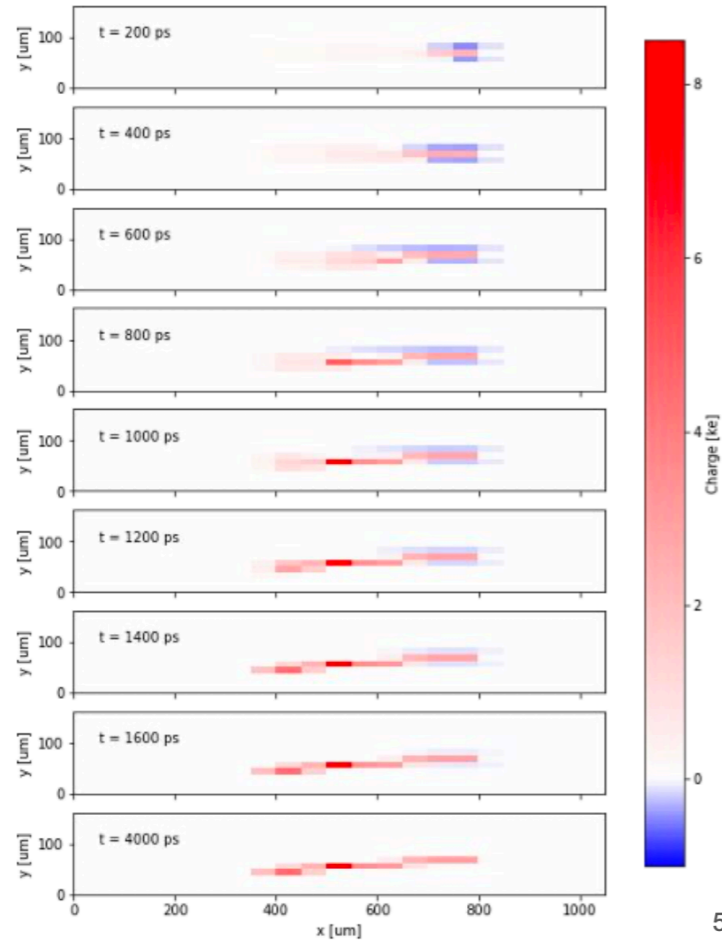
# AI/ML Implementation



- Use AI/ML due to complicated pulse shapes, and drift & induced currents
  - y-profile is sensitive particle's  $p_T$ , x-profile uncorrelated with  $p_T$
- Co-Design development with analog frontend pixels connected to a fully combinatorial digital classifier
  - Combinatorial design reduces dynamic power
  - Digital power estimated to be 300  $\mu\text{W}$  for 256 pixels:  $\sim 1$   $\mu\text{W}/\text{pixel}$
- Total power density (AFE + digital)  $< 1$   $\text{W}/\text{cm}^2$

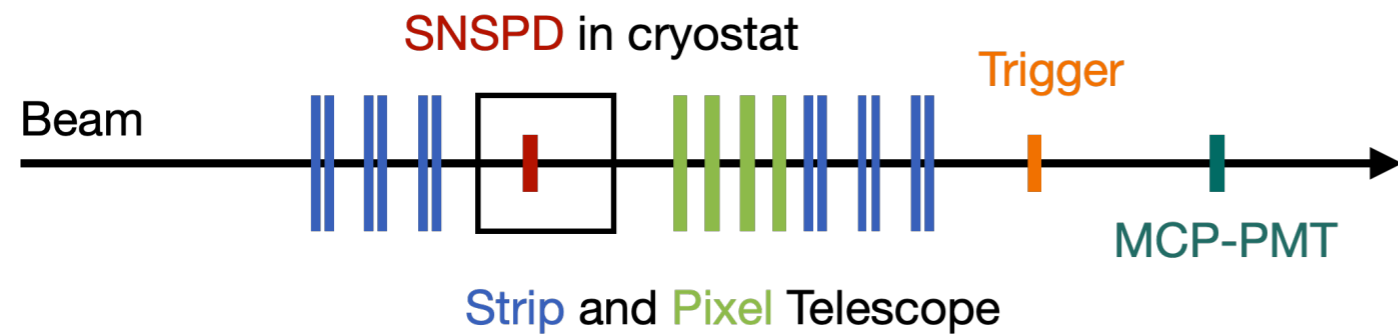
# AI/ML Implementation

arXiv:2310.02474

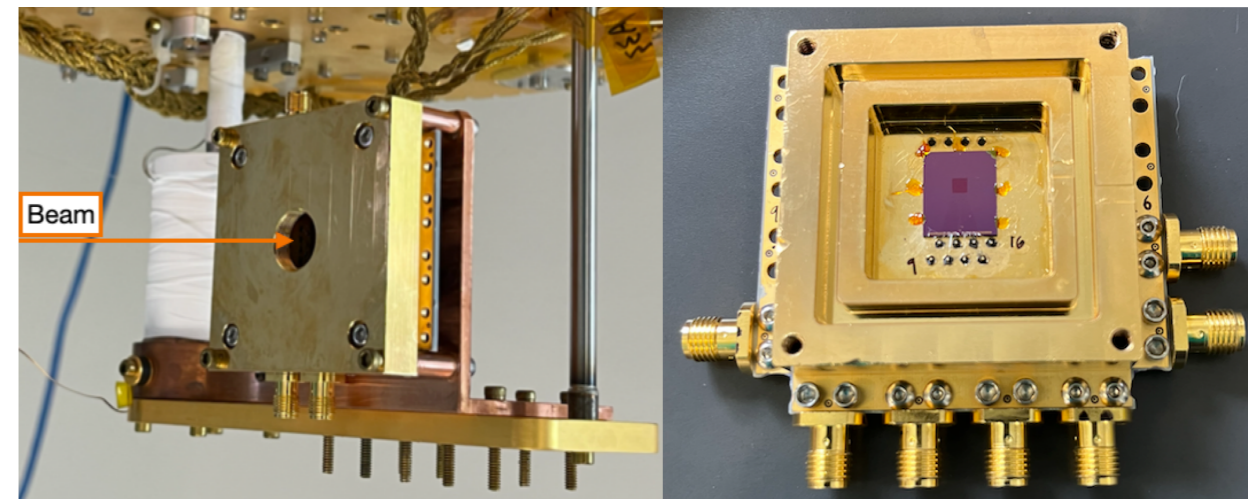
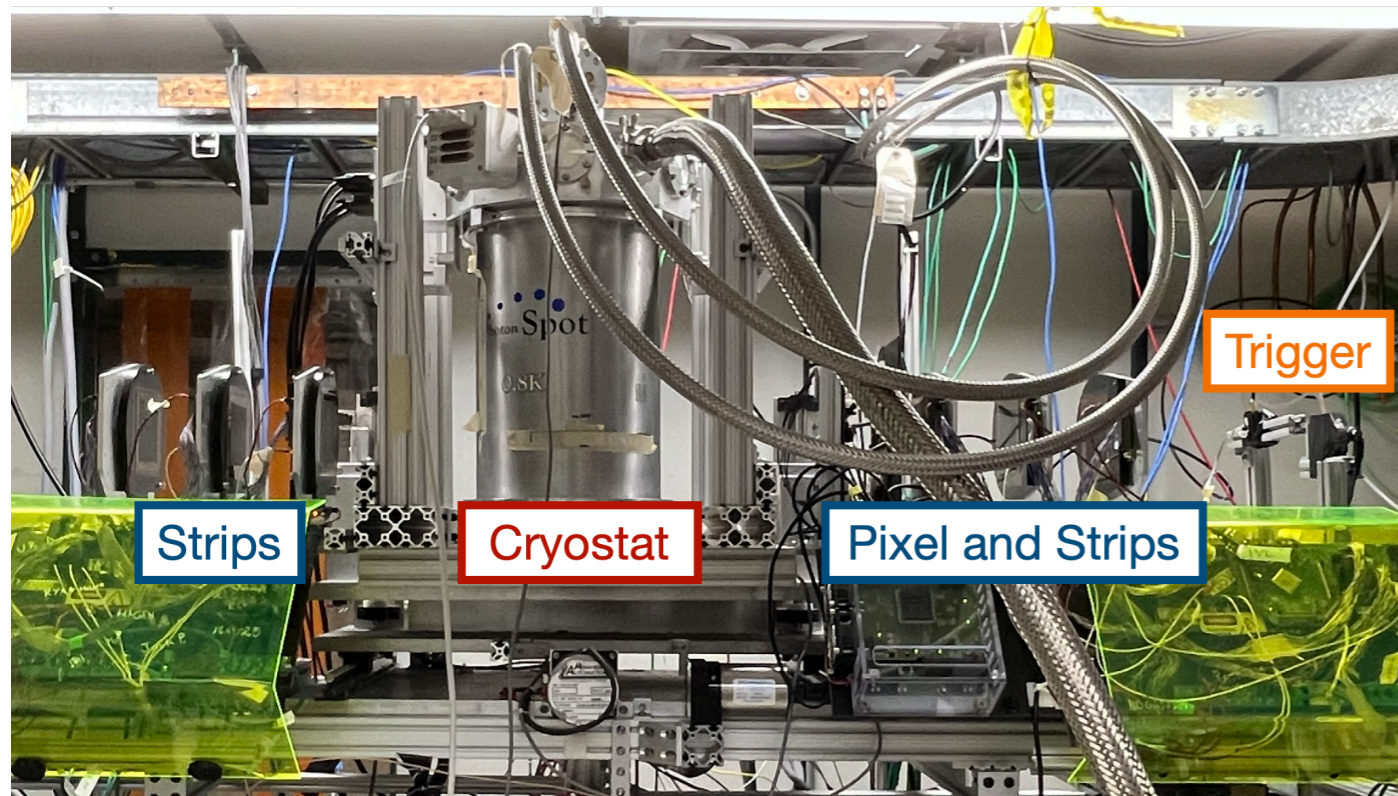


Classifier signal acceptance  $\sim 93\%$   
Data reduction is  $\sim 57\text{-}75\%$

# Superconducting Nanowire Single ~~Photon~~ Detector (SNSPD) Particle



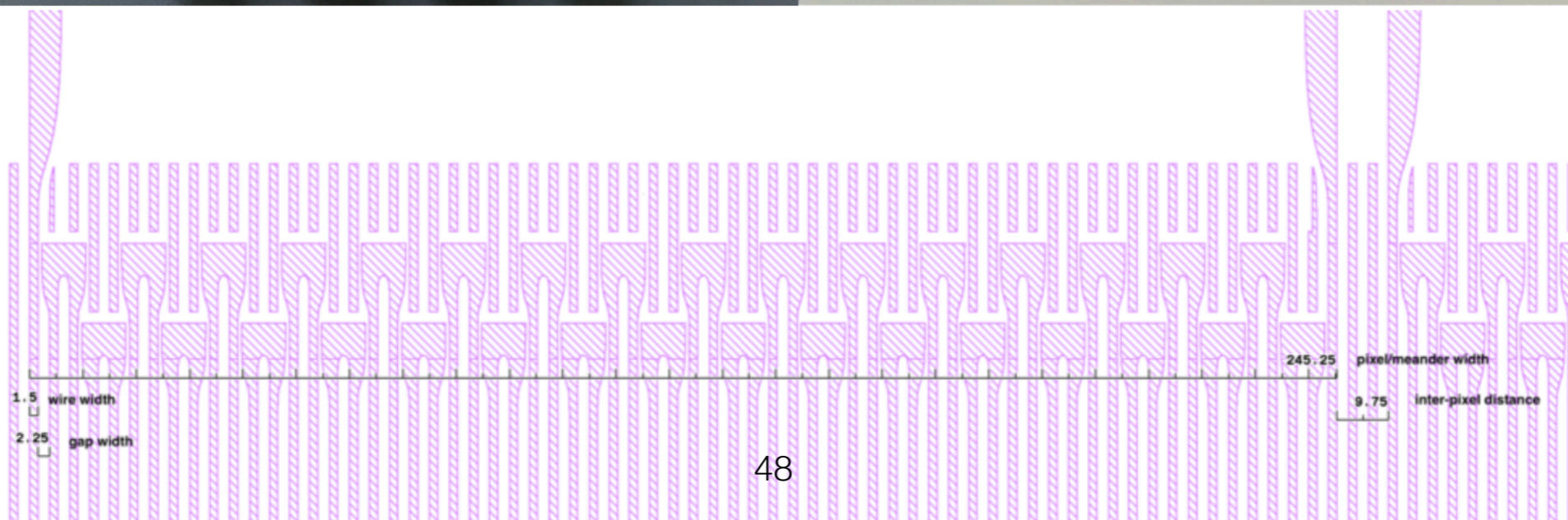
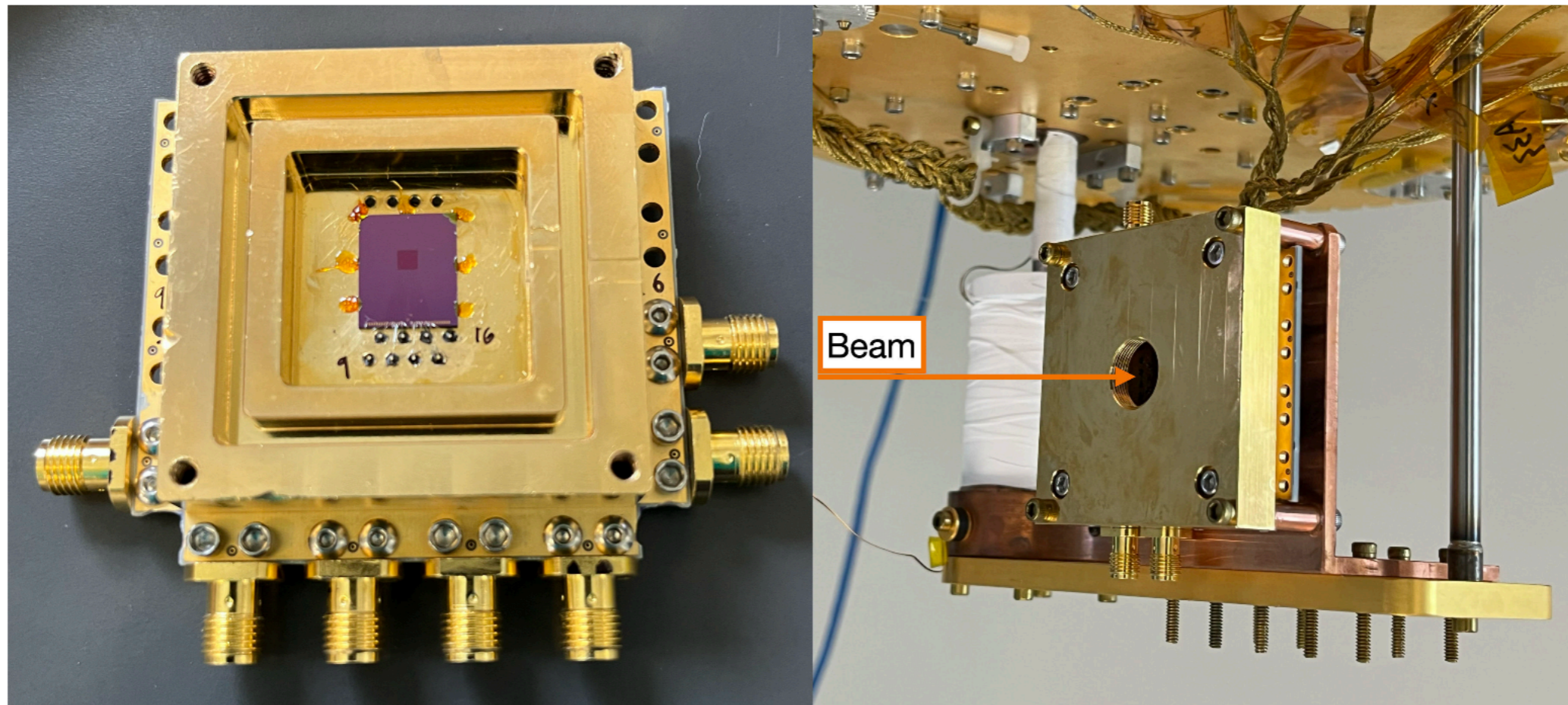
- New R&D program for SNSPD to detect high energy particle with the Fermilab Test Beam Facility
- **First test beam** to detect 120 GeV proton and 8 GeV electrons and pions with **large-area** ( $2 \times 2 \text{ mm}^2$ ) **multi-pixel** (8-pixel) SNSPD



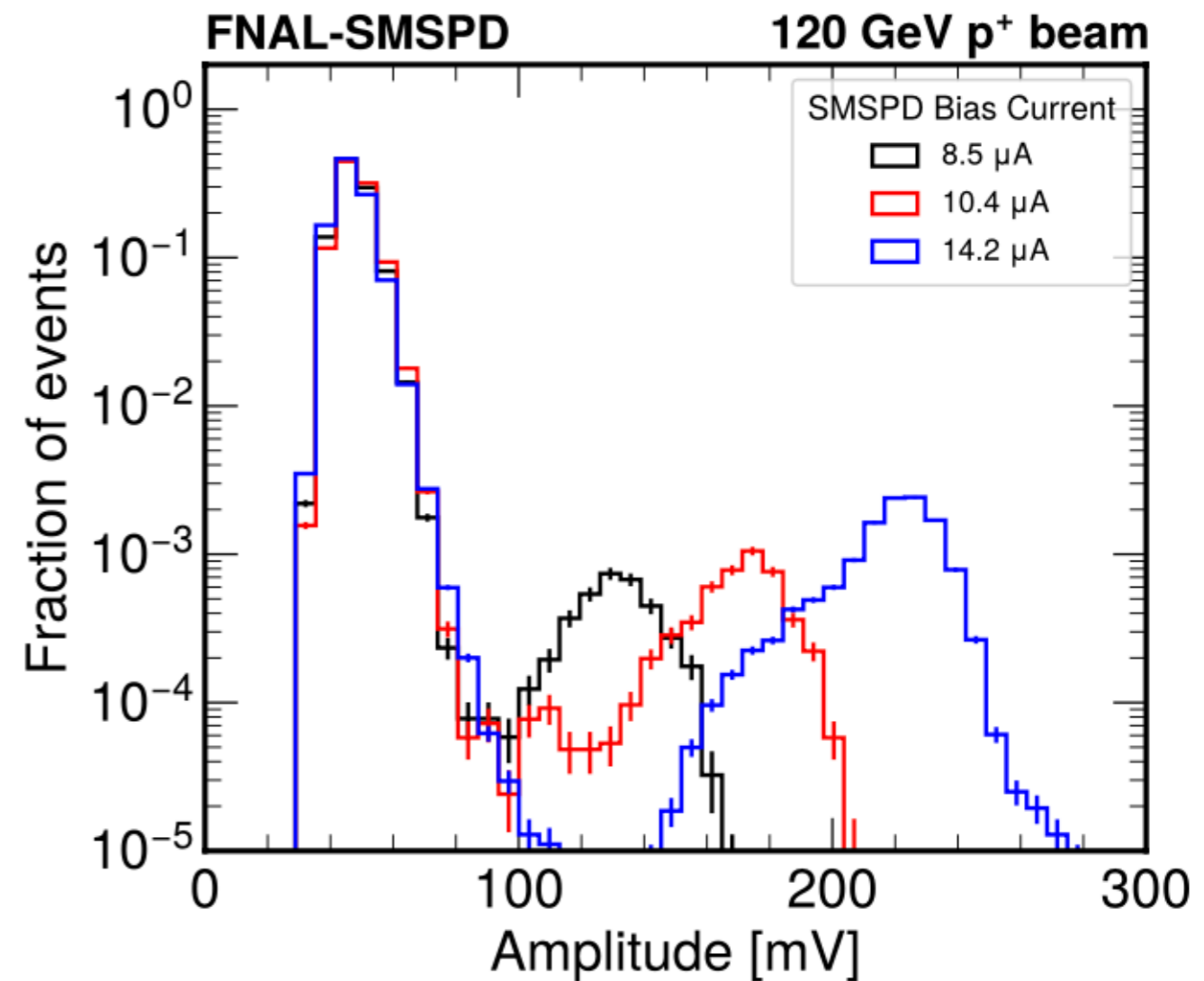
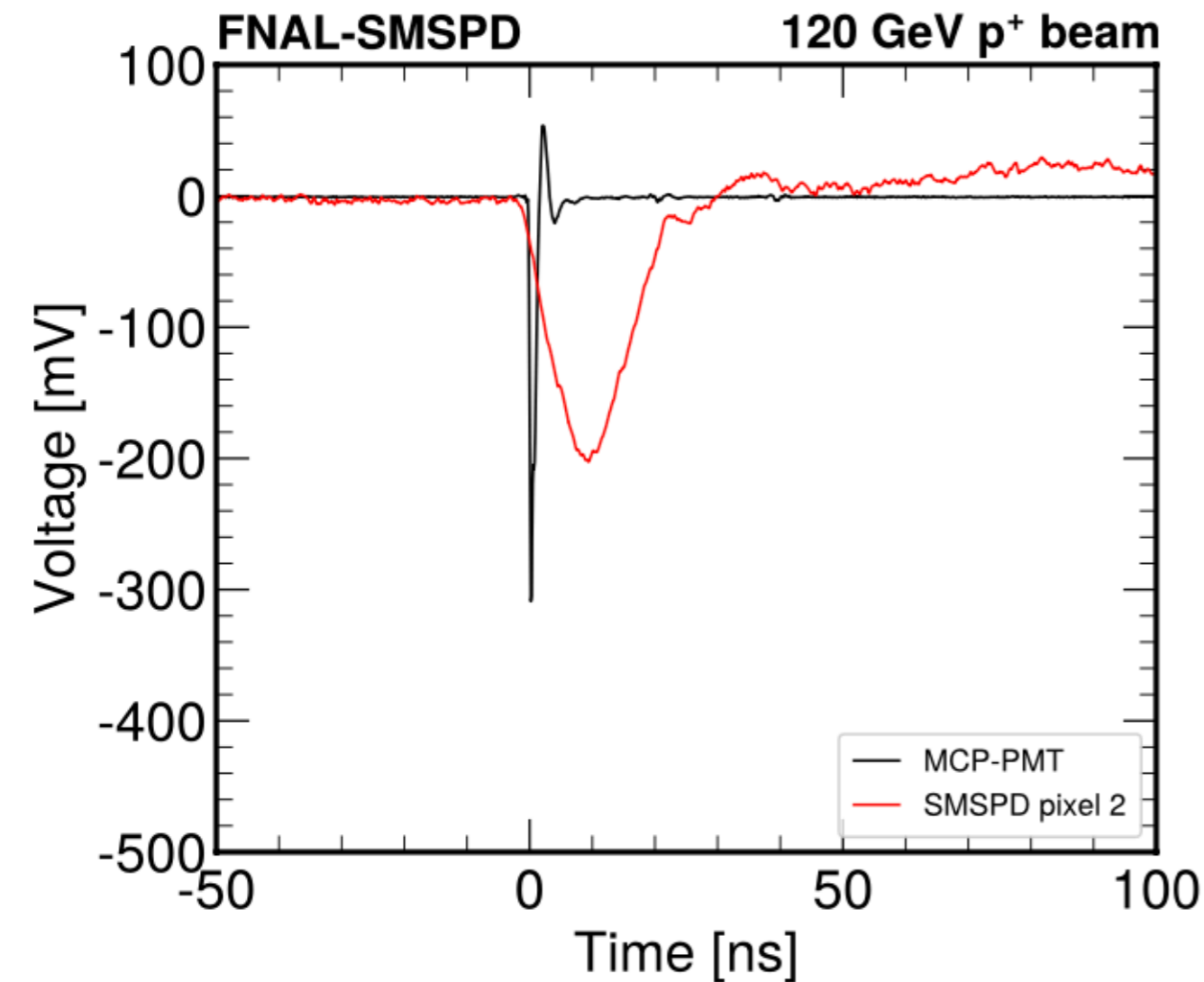
**New thrust towards sub-eV<sup>47</sup> charged particle tracking with picosecond level time resolution**

# SNSPD Under Testing

- WSi:  $1.5\mu\text{m}$ , 40% fill factor,  $T_c = 2.8\text{ K}$ ; pixel size is  $0.25 \times 2\text{ mm}^2$



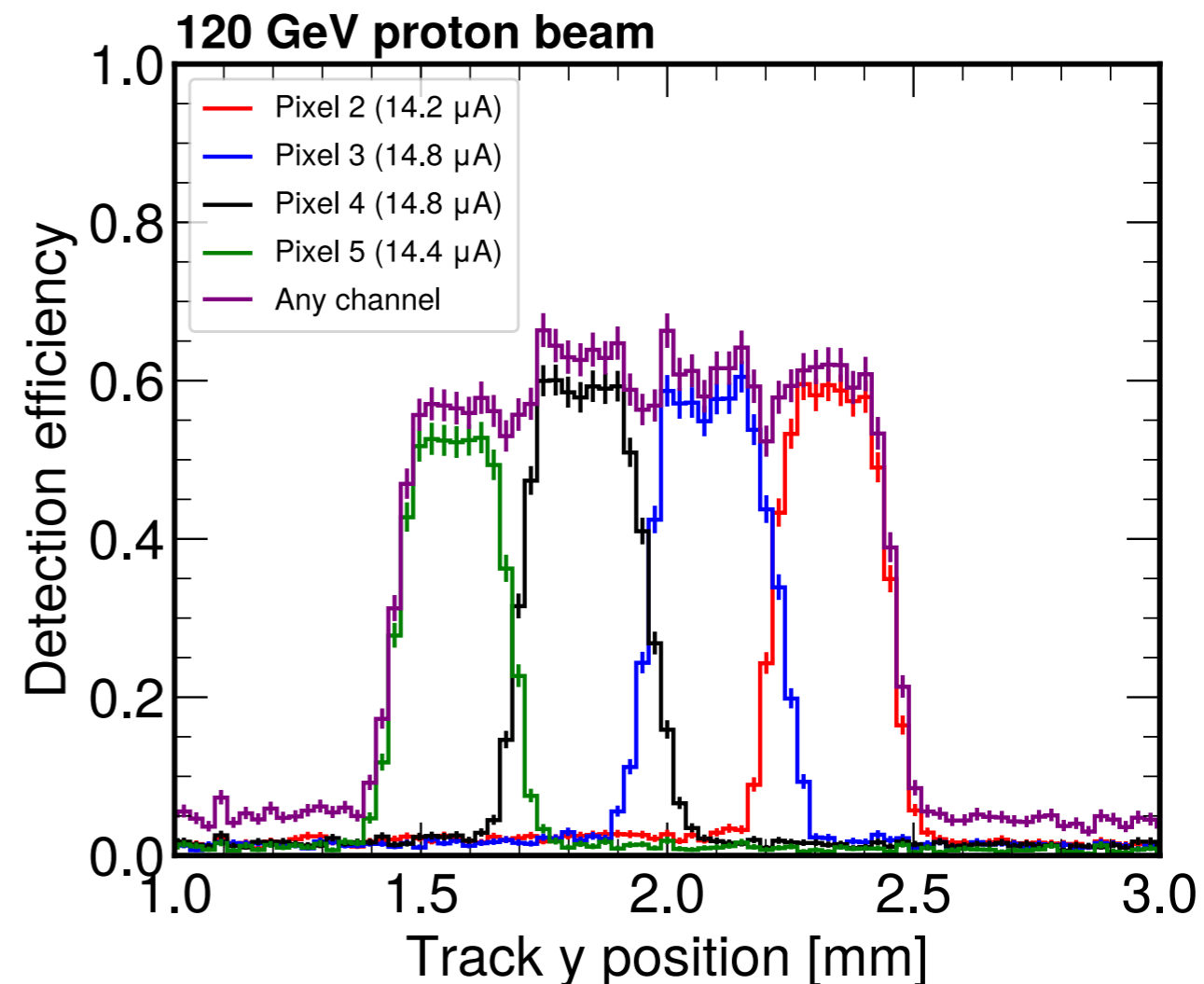
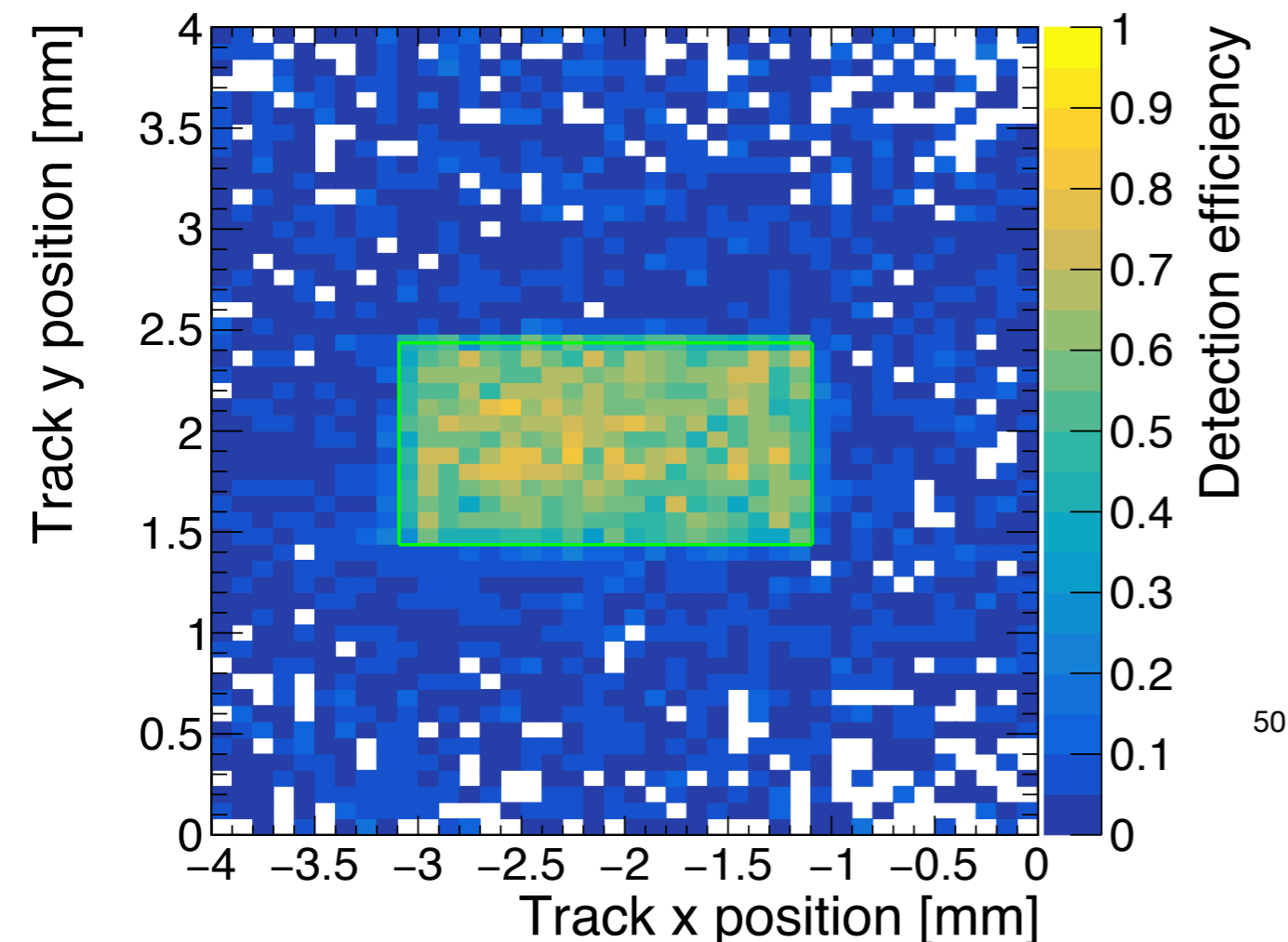
# SNSPD Under Testing



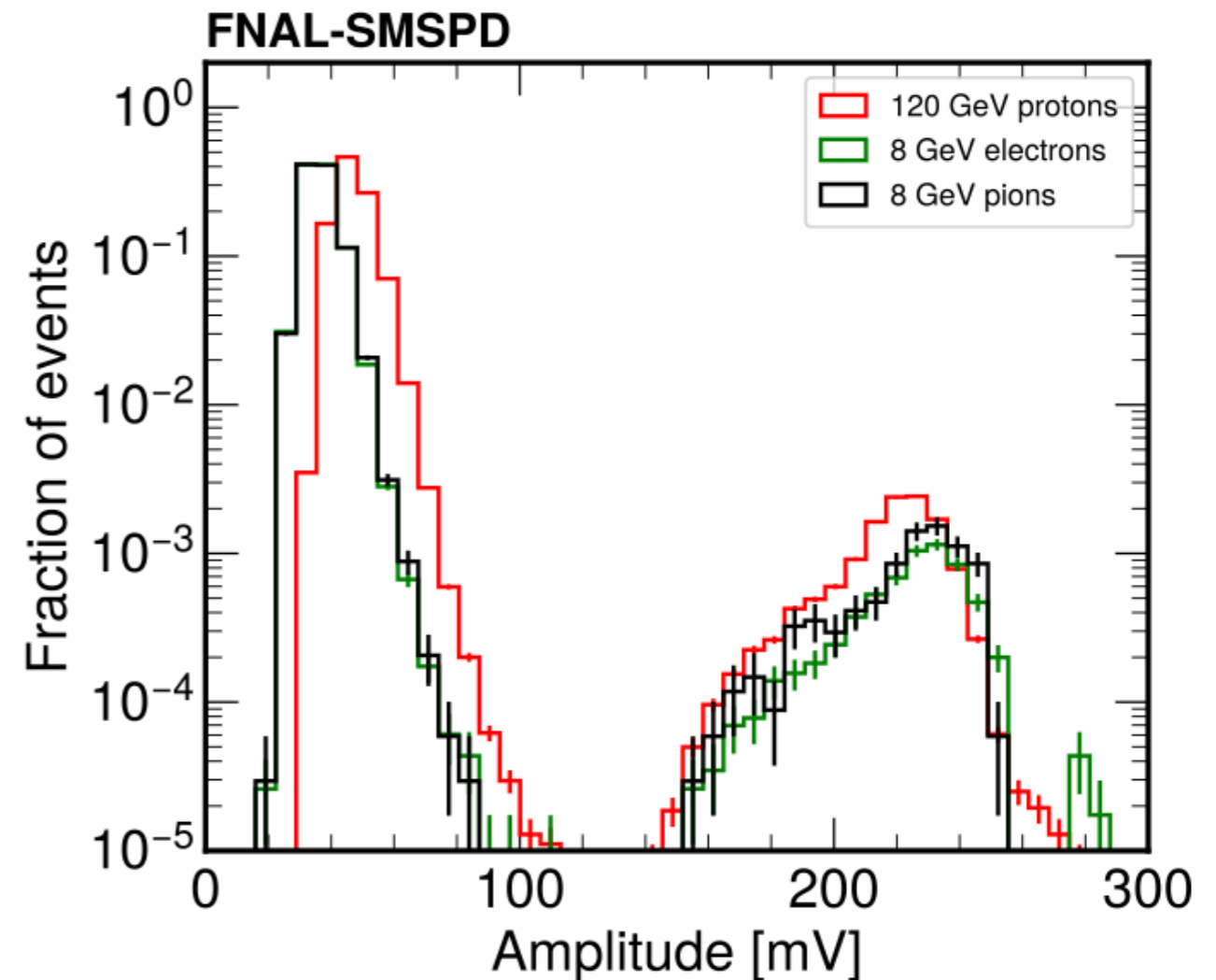
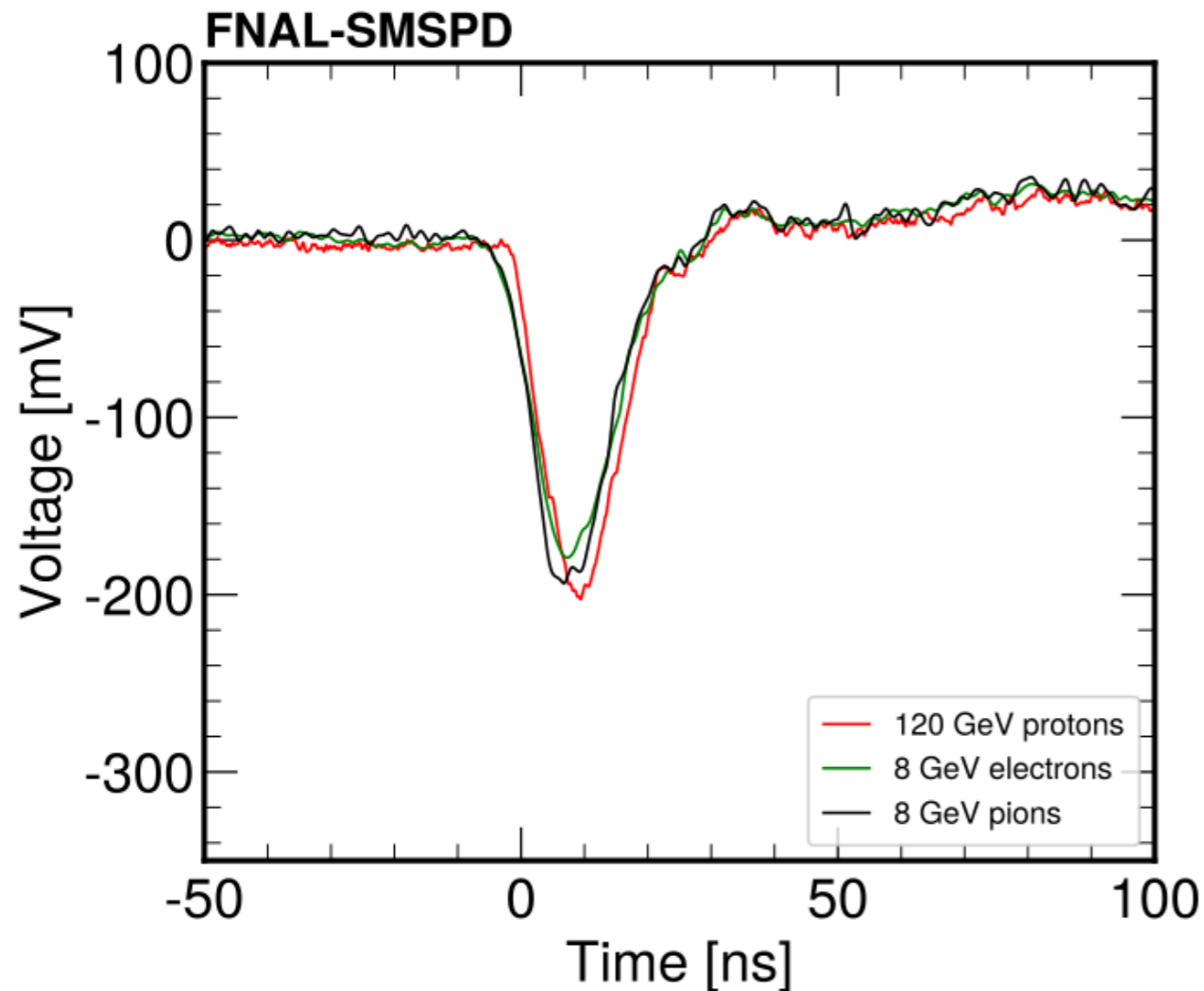
**Clear coincidence with reference MCP-PMT and signal clearly above noise for all currents**

# SNSPD Particle Detection Efficiency

- Readout 4 channels
- Precise tracking telescope (30 $\mu$ m spatial resolution) to measure absolute efficiency and response uniformity for the first time



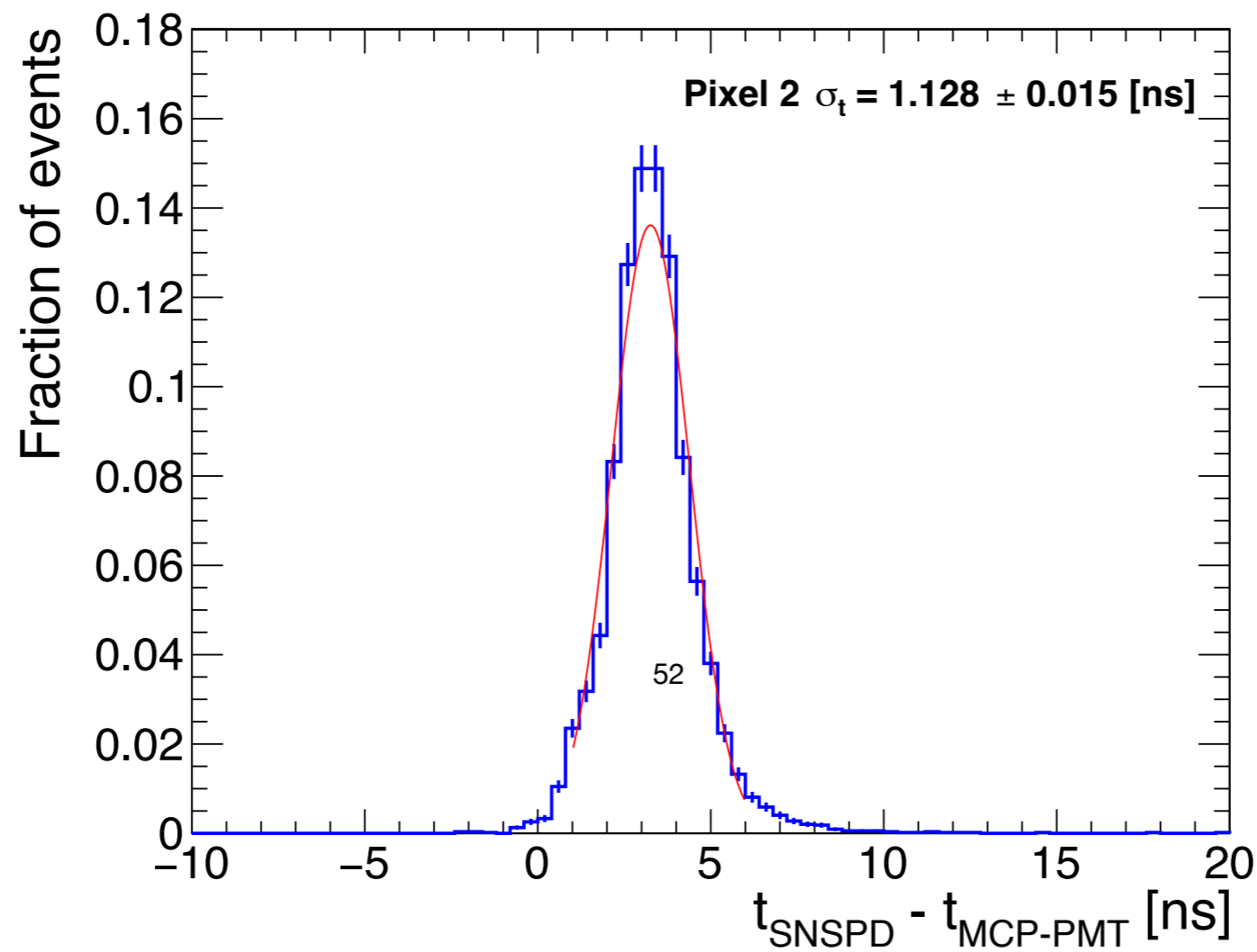
# SNSPD response for protons, electrons, and pions



**Very similar behavior among the 3 particle types**

# SNSPD Time Resolution

- MCP-PMT (<10 ps time resolution) provides a precise reference time stamp to measure the time resolution of SNSPD of 1 ns for the first time
- Next step: optimize SNSPD to measure intrinsic nanowire time resolution. **Possibility to tackle the sub-ps and sub-micron 4D-tracking challenge!**

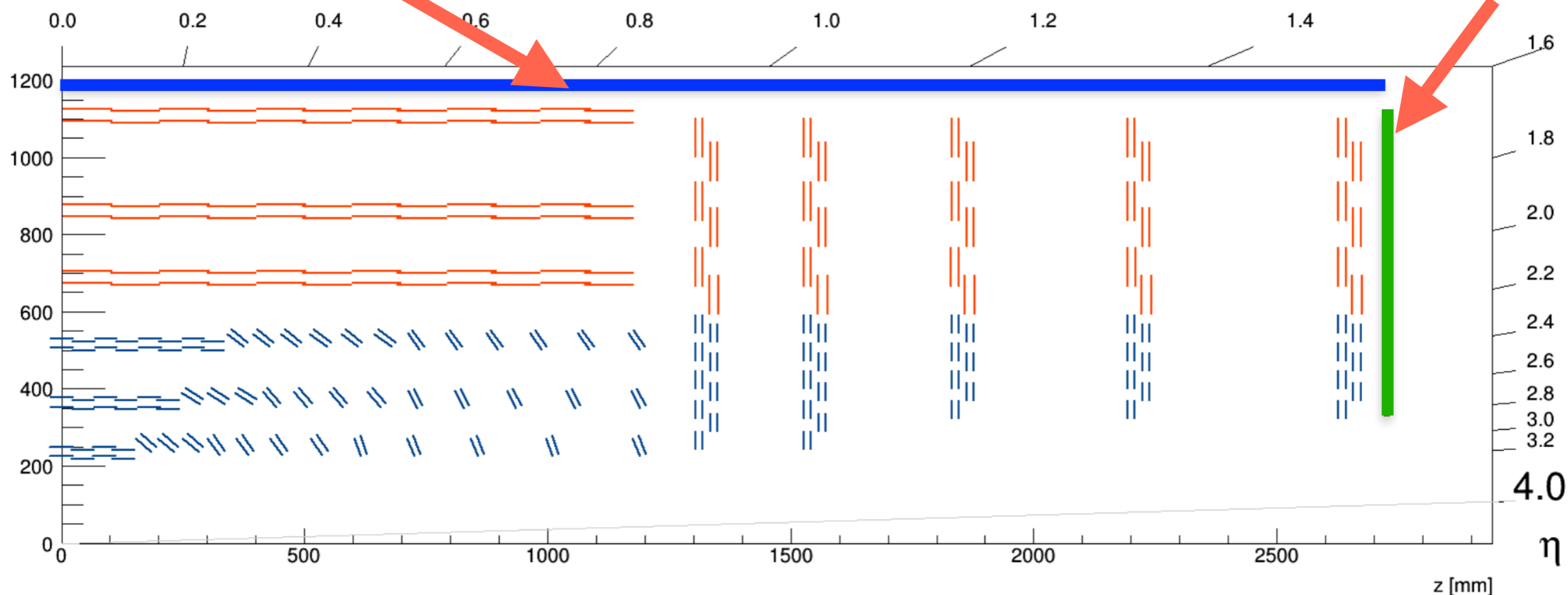


# CMS Timing Detector

- **Caltech CMS** group the leader of this project since 2012 (with FNAL)
- Sustained effort and progress in precision timing R&D

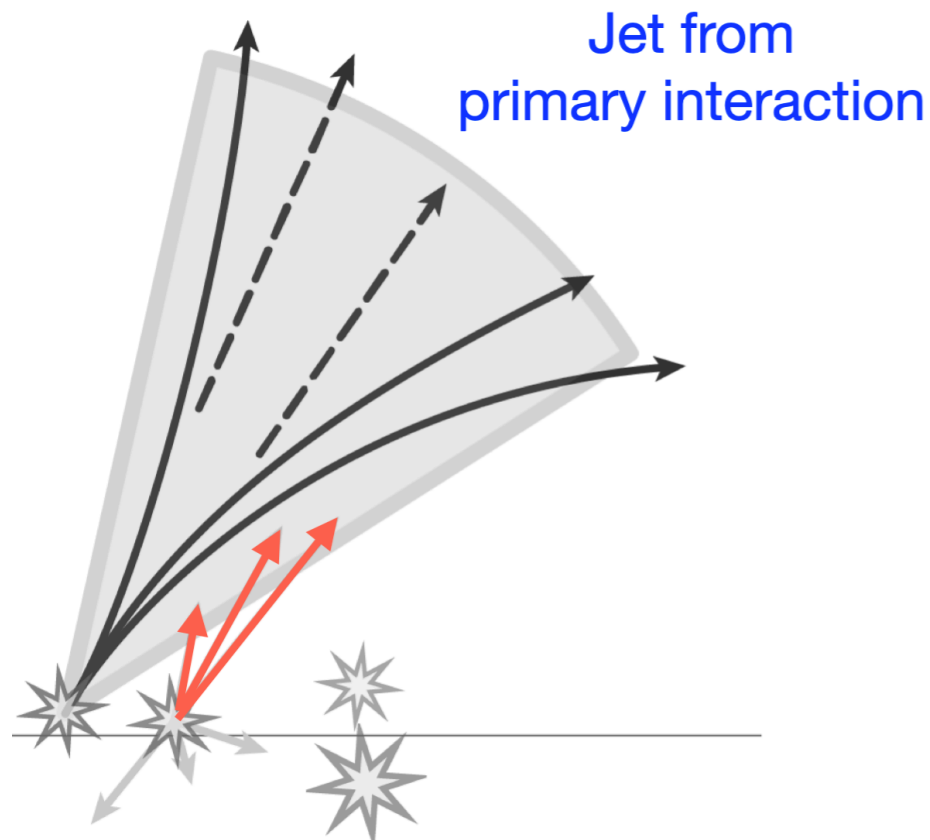
**Barrel Timing Layer:**  
Scintillating crystal + SiPM

**Endcap Timing Layer:**  
Silicon Sensor with Gain

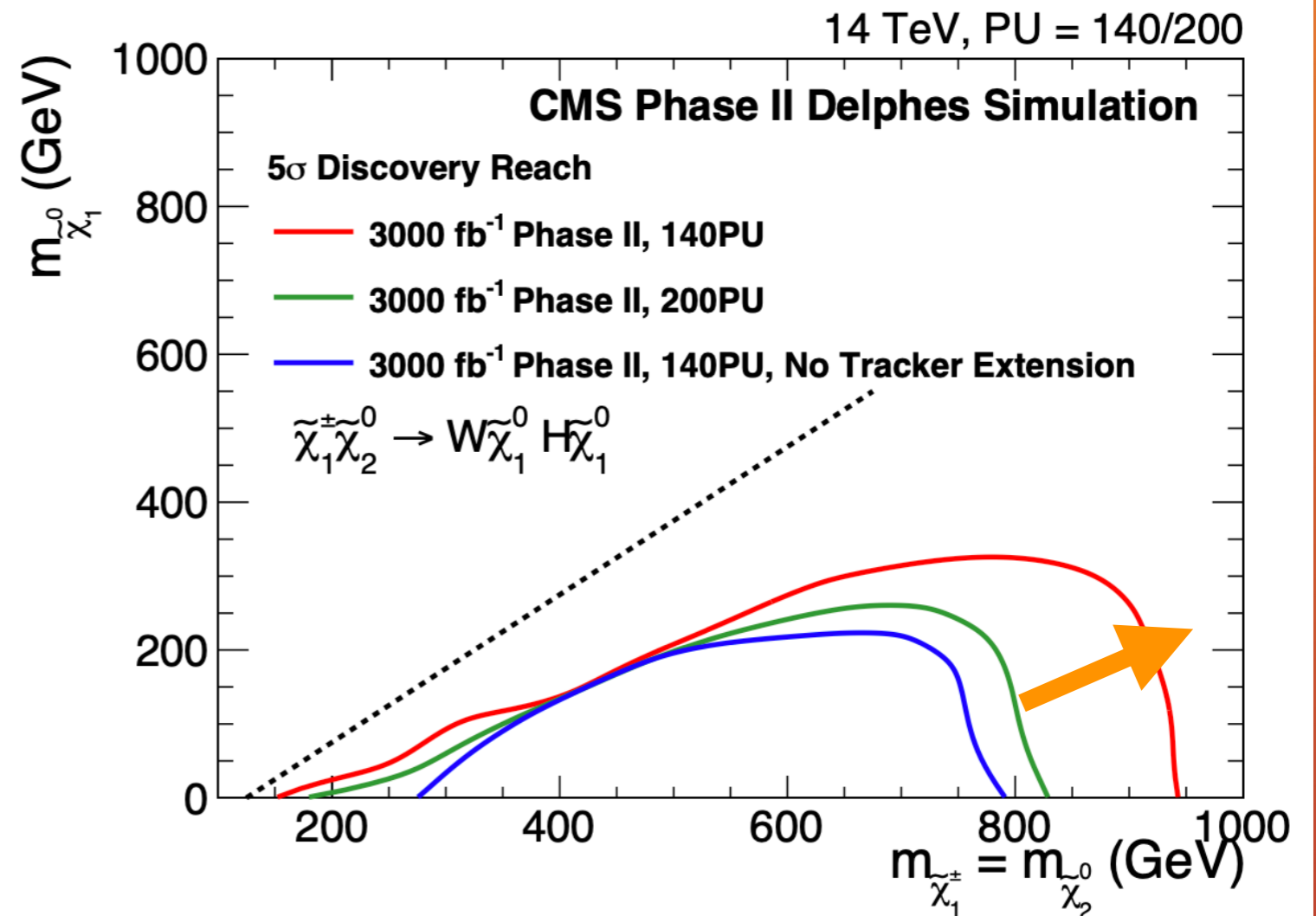


# Enhanced Physics Reach

Pileup degrades missing energy resolution



For SUSY searches:  
timing significantly reduces  
background

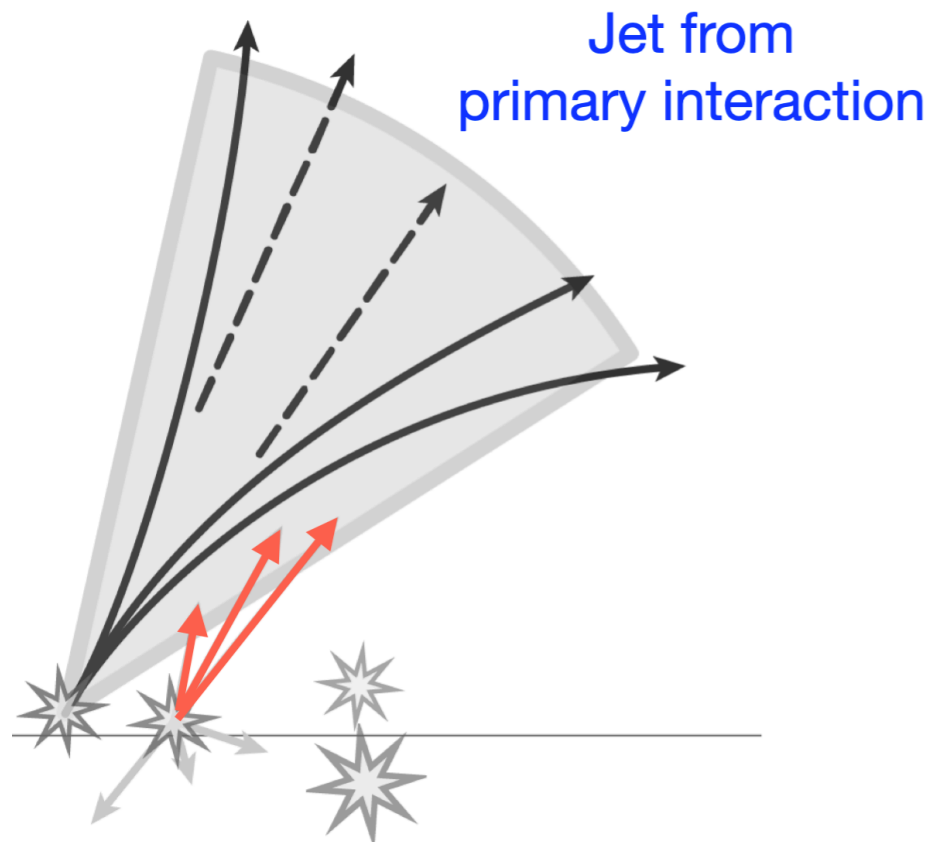


**Precision Timing**

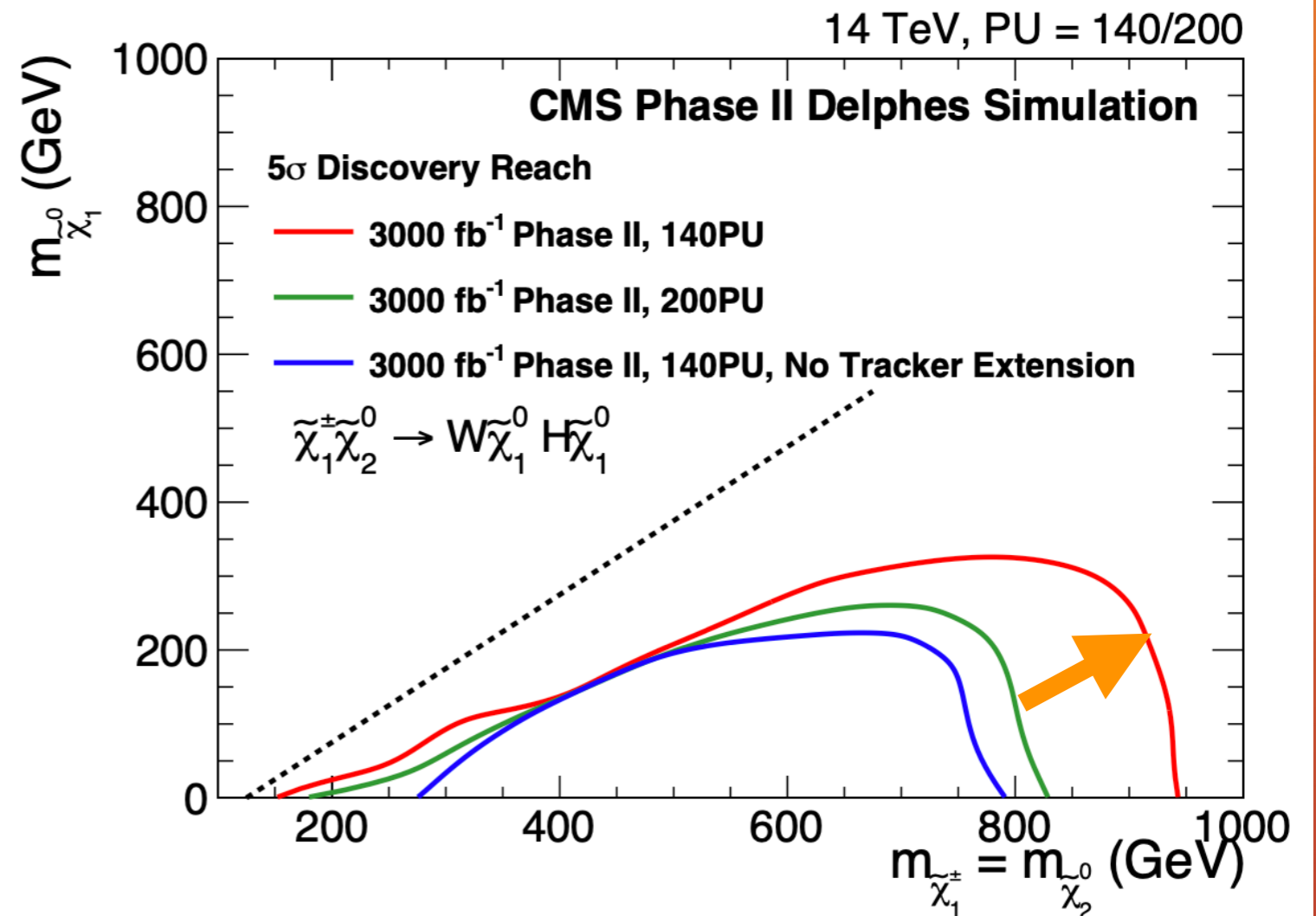
**Increase EWK-SUSY mass discovery reach by ~150 GeV**

# Enhanced Physics Reach

Pileup degrades missing energy resolution



For SUSY searches:  
timing significantly reduces  
background



**Precision Timing**



**Accessing 3x smaller production rates!**