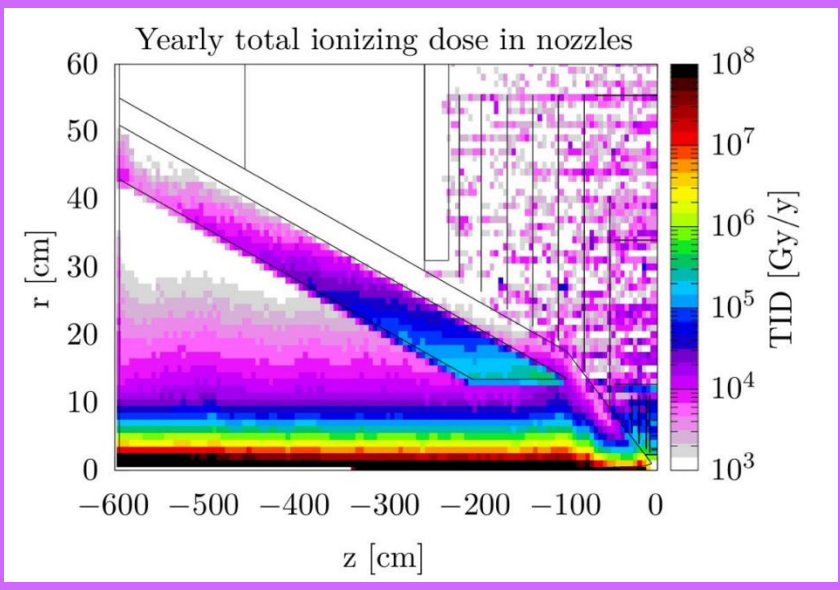
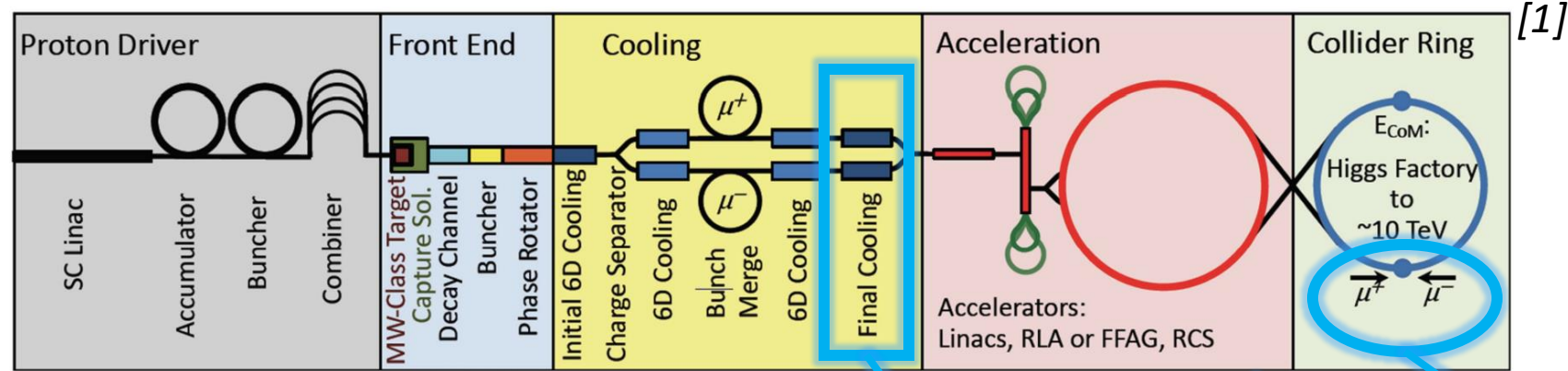




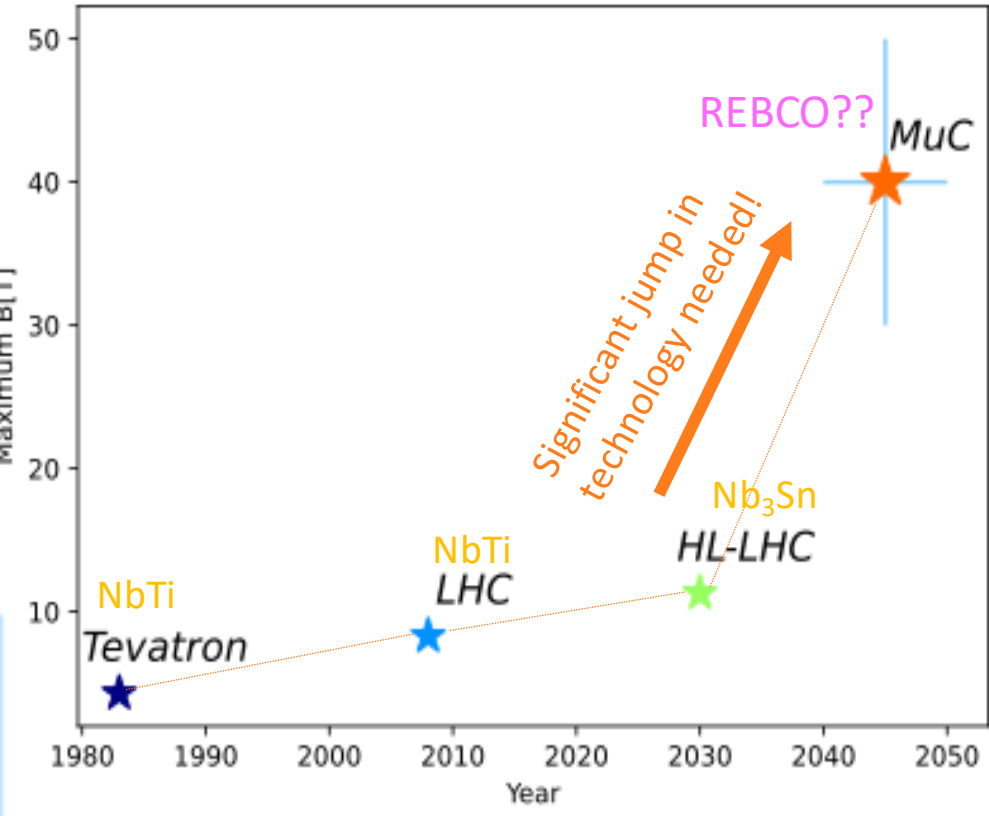
High-Temperature Superconductors: A MuC Necessity

From cooling to acceleration to final focusing, the Muon Collider design relies on high-field magnets!



30-50 T

The Muon Collider is also a high-radiation environment



Superconductors operating in the 20-50K temp range or above (HTS) significantly improve energy efficiency and may reduce shielding thickness by 10mm. [1]

REBCO HTS

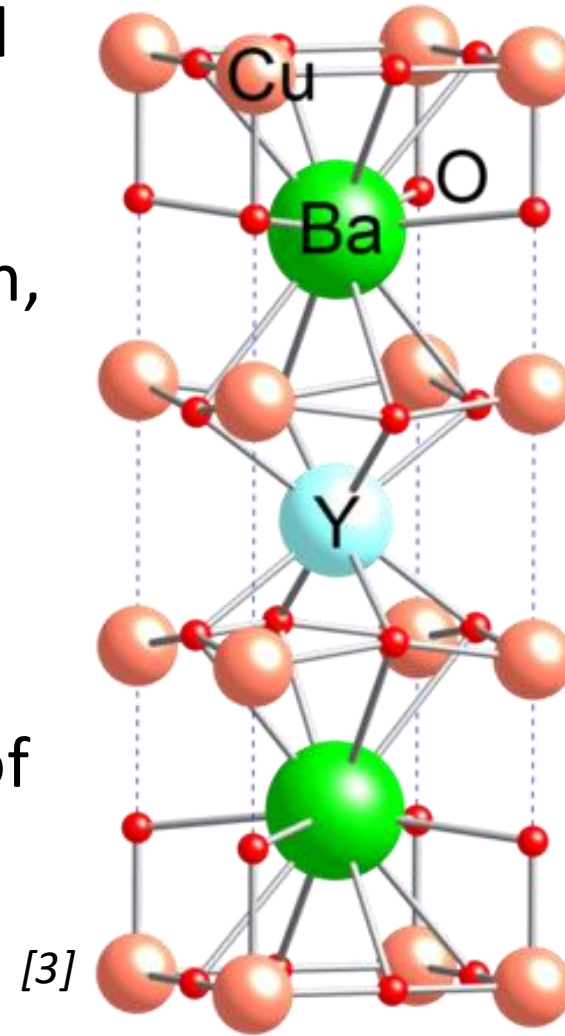
Rare Earth Barium Copper Oxide

Cuprate superconducting material with:

- Higher critical B field than Nb₃Sn, NbTi

- Critical temperature in liquid N regime (77K)

- Manufactured in tapes instead of wires



Strain and Critical Current Retention

REBCO is a brittle, ceramic material – under strain, can be irreversibly damaged

Sources of strain:

1. Thermal strain during tape production

2. Mechanical strain due to winding tape around wire/cable former

3. Mechanical strain due to cable bending during coil formation

4. EM strain due to Lorentz forces after magnet is energized and in-field

Currently under investigation at Fermilab for neutral-axis tape on flat rounded-edge Rutherford cable

Strain can't be directly measured, only modeled

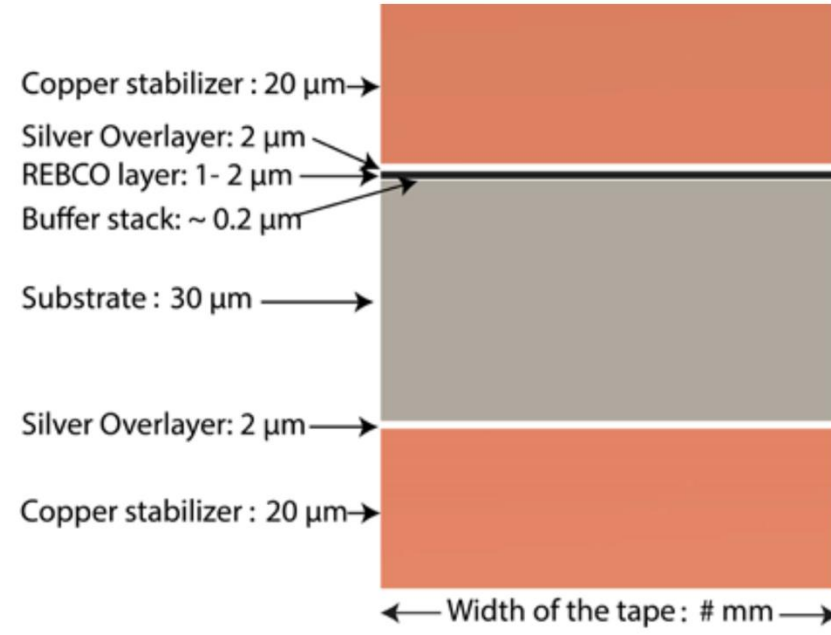
- Our real figure of merit is critical current retention
- Measured before and after strain is induced
- Correlated to modeled critical strain

Critical current retention goal: $I_c^f/I_c^0 > 0.9$

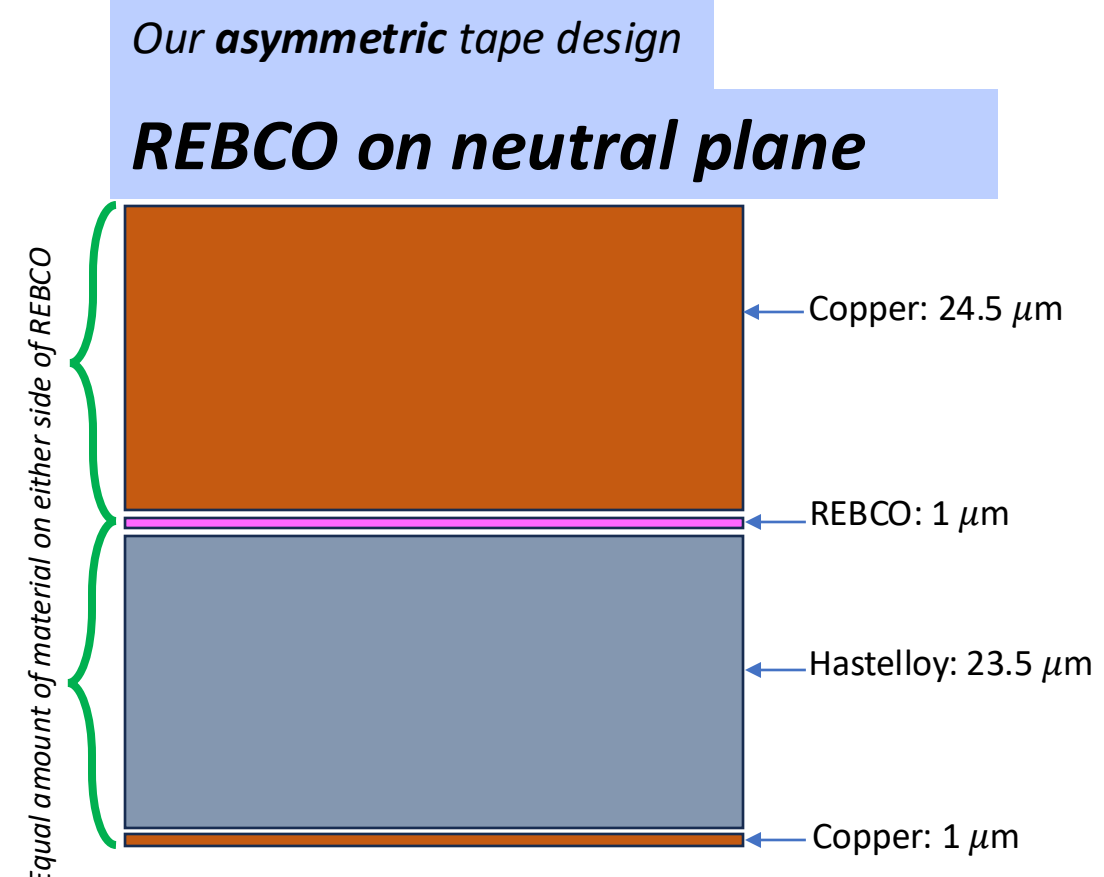
REBCO Tape Geometry

Tape Components:

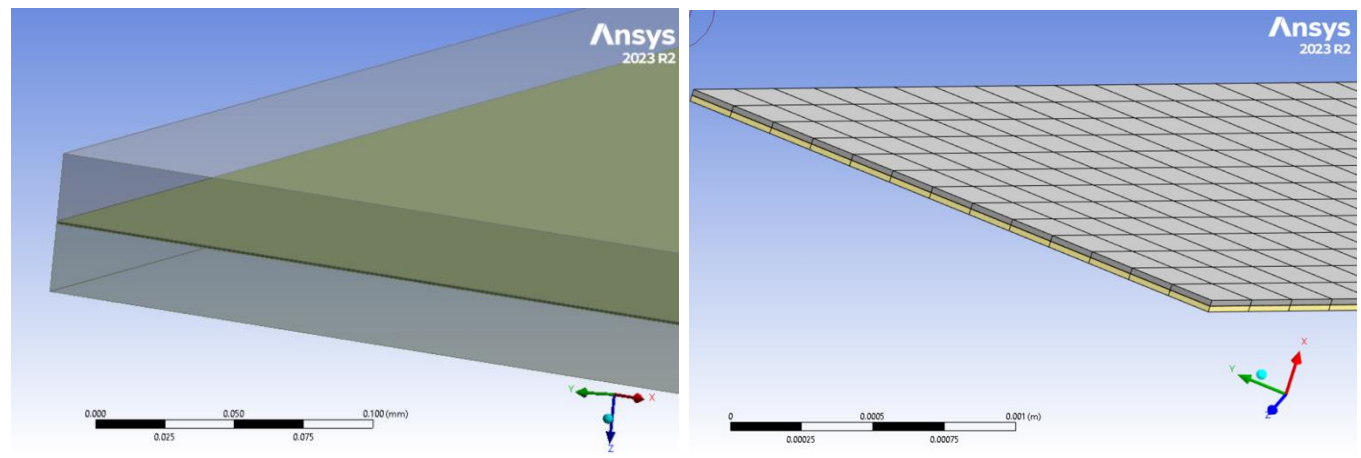
- REBCO
- Hastelloy substrate
- Copper stabilizers



In the FEA model, we neglect the thin layer of copper and instead set equal widths of upper copper and Hastelloy. Left: tape geometry model with REBCO layer selected. Right: tape model after finite element meshing.



Left: example of a symmetric tape design, used in [4]



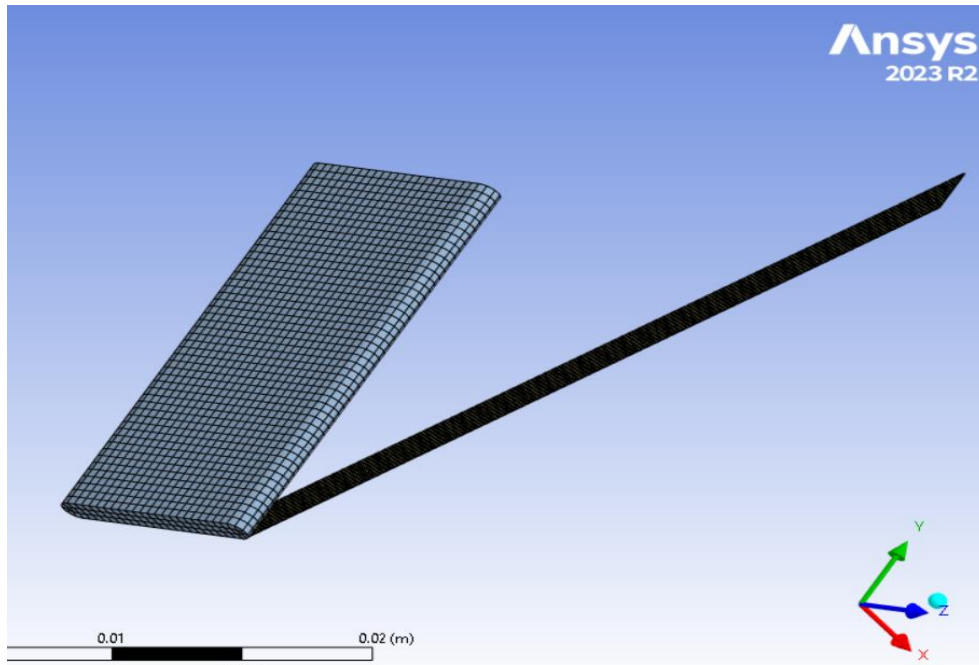
Rutherford Cable Geometry

Rutherford cable: multi-stranded cable used in most SC accelerator magnets

We will wind REBCO tapes around flat rounded-edge cable to minimize bent sections.



Aluminum tape wound around copper RC for illustrative purposes. Our REBCO tapes will be thinner (width ~ 2-4mm).

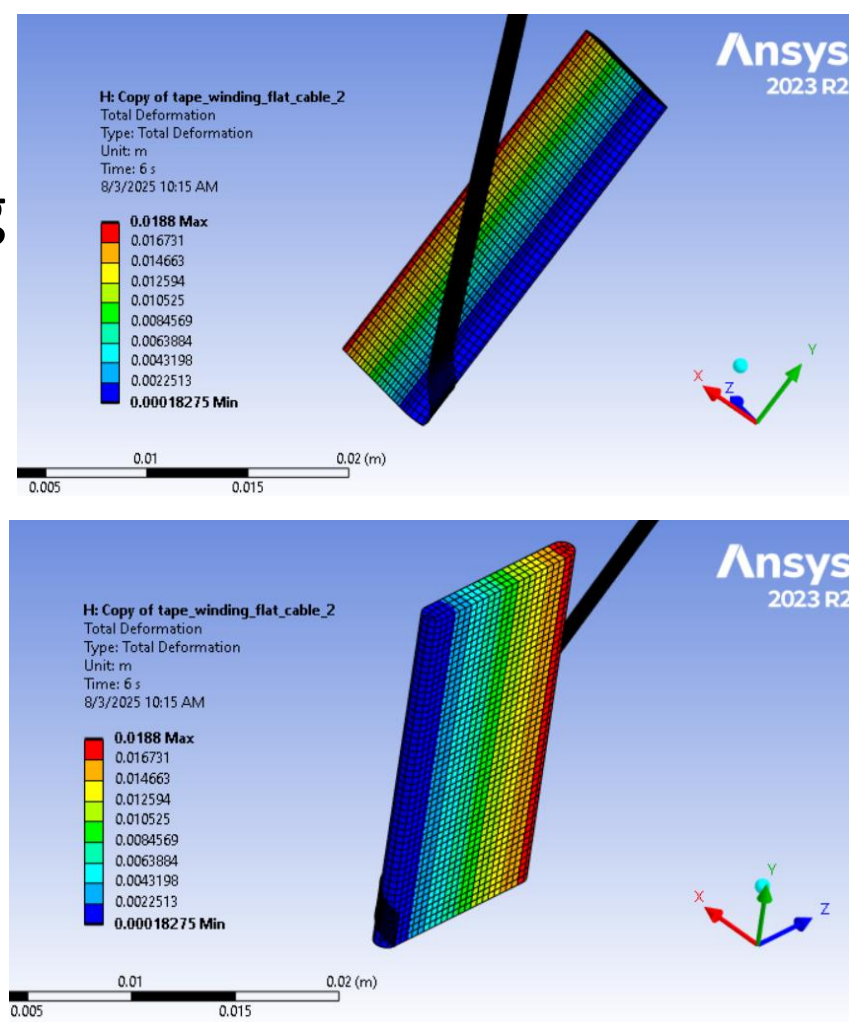
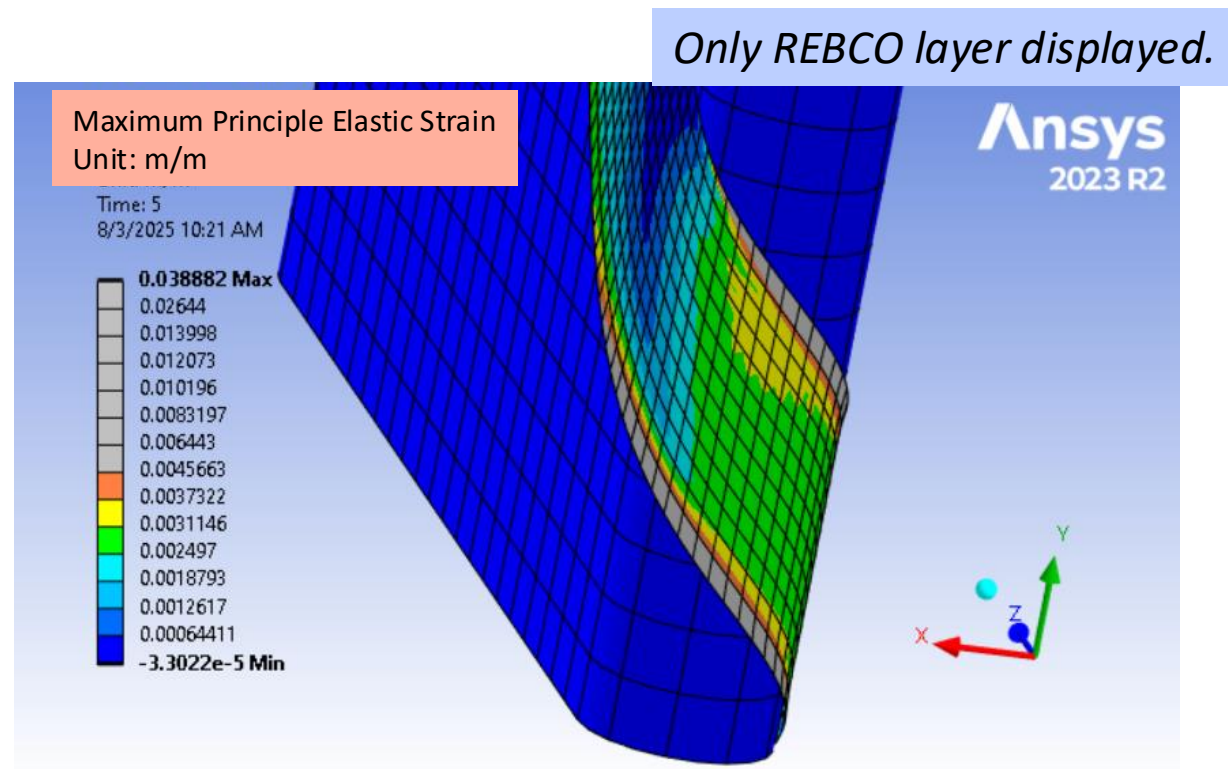


Segment of flat rounded-edge cable with tape contact, pre-winding simulation, after FE meshing.

Tape Winding Simulation

We use Ansys Mechanical to model winding

- Tape connected to cable at edge
- Tape then placed under tension
- Cable rotated through 180° or 360° to model a half or full twist pitch



After one half-winding (180° rotation), ~1.67% of the tape nodes exceeded critical damaging strain.

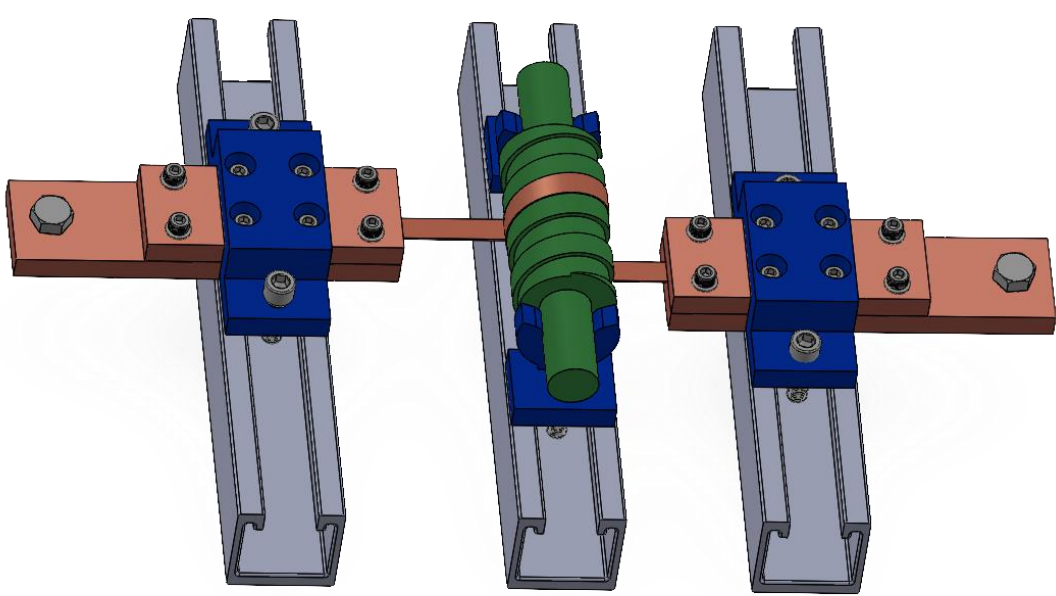
Cable Bending Simulation + Tests

Modeling

- Tape and cable model will be pre-stressed with stress-strain state from winding simulation
- Ansys will then model the 360° helical bending of the Rutherford cable around a steel core

Testing

- Once neutral plane tapes are received at FNAL from AMPeers LLC, they will be wound around the Rutherford cable and testing will begin
- Critical current will be tested prior to bending and again after bending (right)



Testing will occur at 77K (cooled with liquid nitrogen)

Experimental setup designed and figure provided by Emily Romancew (FNAL, NIU)

Future Considerations: Coil Formation and Quench Testing

After bending tests, we will need to model and evaluate:

- Various coil geometries
- REBCO response to quenching (rapid and irreversible transition to normal-conducting regime)
- Quench prevention

References:

- [1] L. Bottura et al., "Magnets for a Muon Collider—Needs and Plans," in *IEEE Transactions on Applied Superconductivity*, vol. 34, no. 5, pp. 1-8, Aug. 2024, Art no. 4005708, doi: 10.1109/TASC.2024.3382069.
- [2] D. Calzolari, "Muon Collider: MDI Update." (Internal Meeting Slides, 2025).
- [3] "Rare Earth Barium Copper Oxide." *Wikimedia Foundation*. https://en.wikipedia.org/wiki/Rare-earth_barium_copper_oxide
- [4] V. A. Anvar et al., "Bending of CORC® Cables and wires: Finite element parametric study and experimental validation." *2018 Supercond. Sci. Technol.* **31** 115006